

TECHNO MASTER

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Partial Discharge Monitoring Technology

By

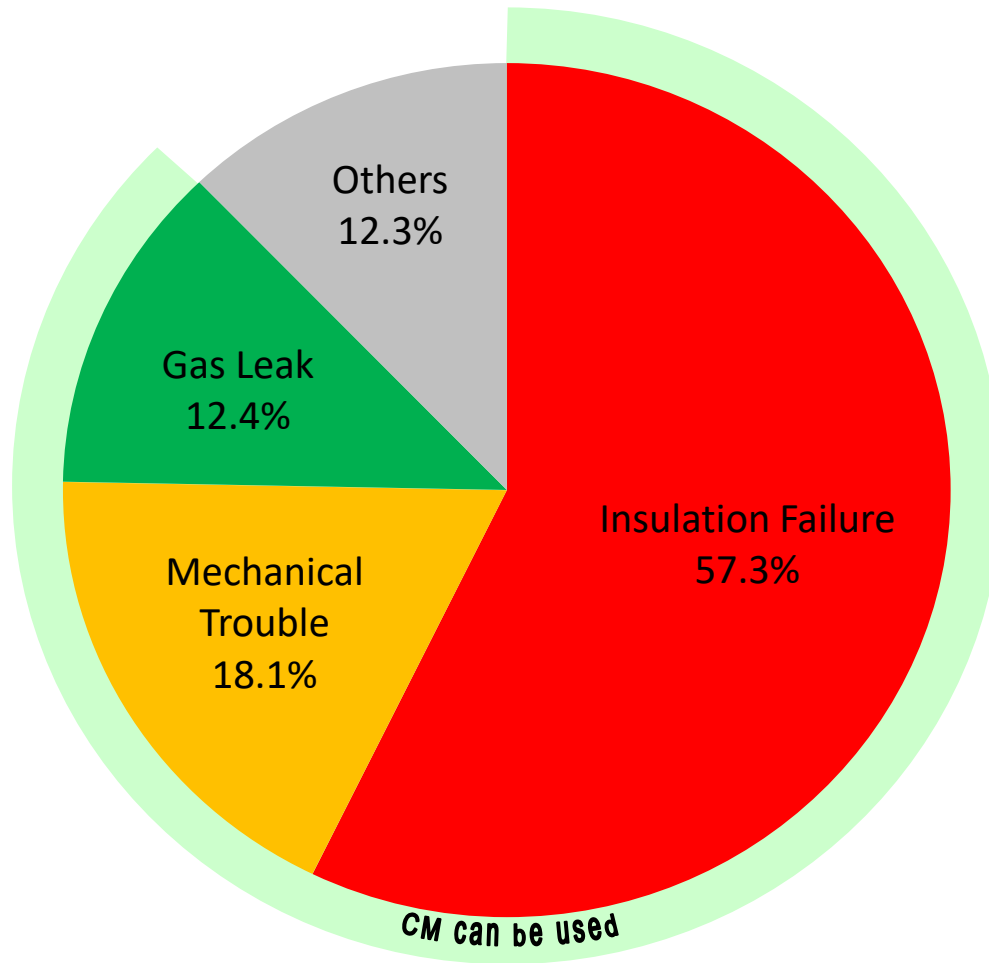
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Predictive Maintenance Engineer
Technical Support Dept.
TechnoMaster Co.



تكنو ماستر

How reliable is GIS?

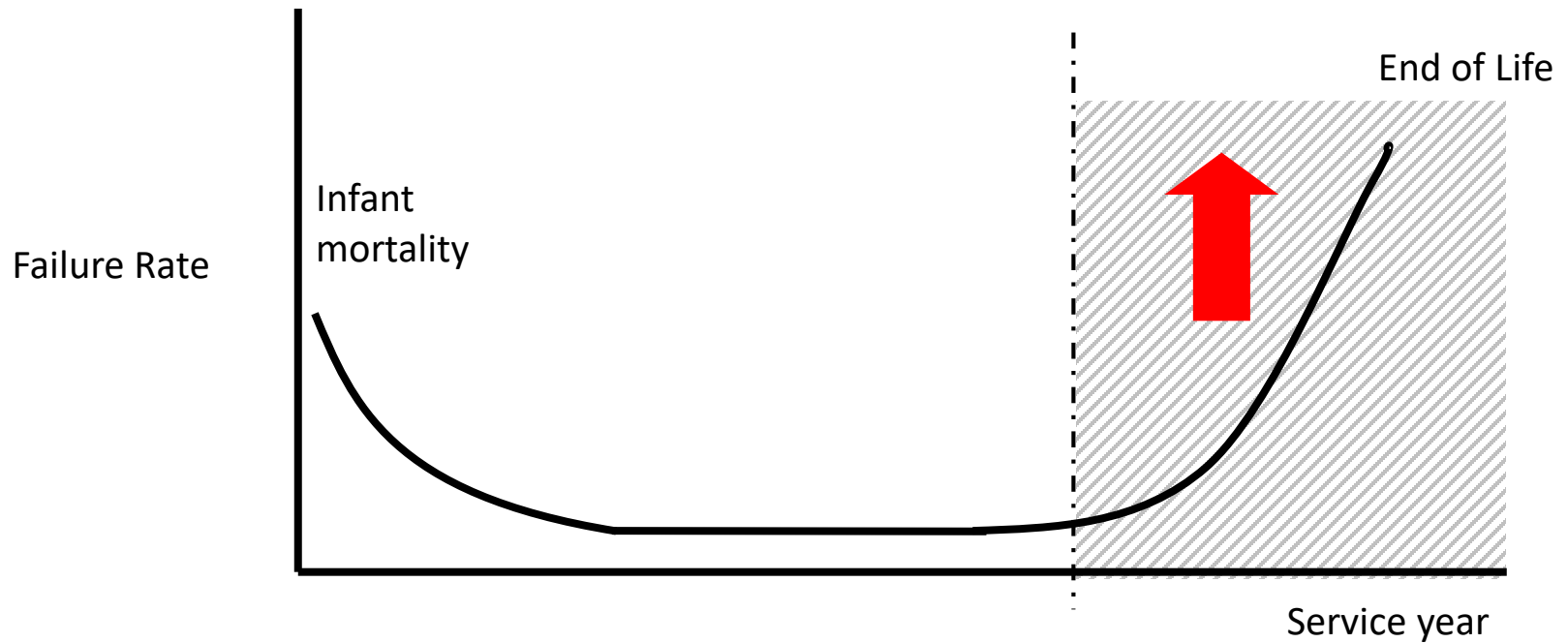
GIS failure statistics (Cigre 1992)



Causes of Major failures

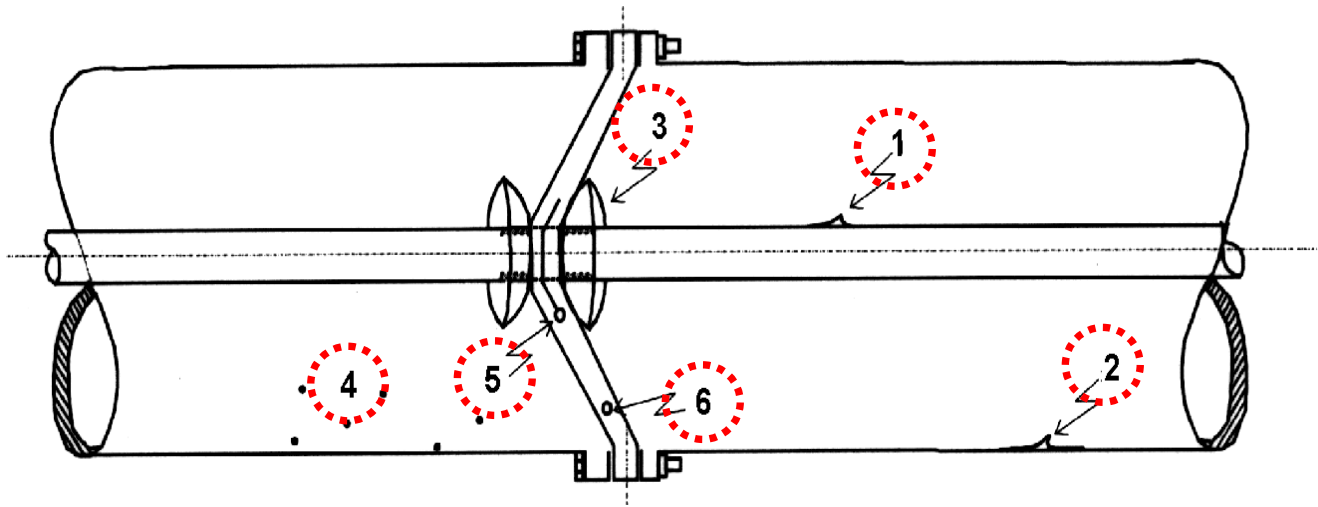
GIS Major Failures

GIS Major Failure Rate increases after 25-years Service



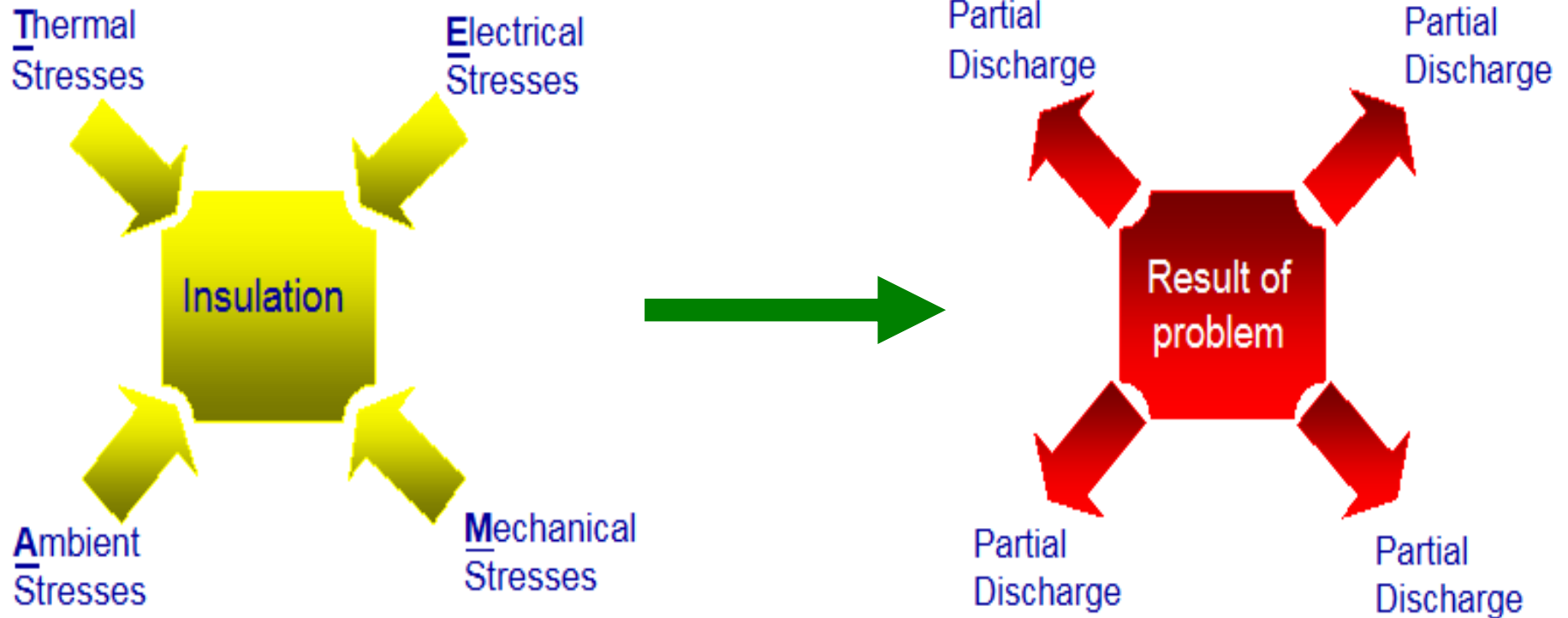
***PARTIAL DISCHARGE MONITORING
OF GIS
USING THE UHF METHOD***

Causes of partial discharge in GIS



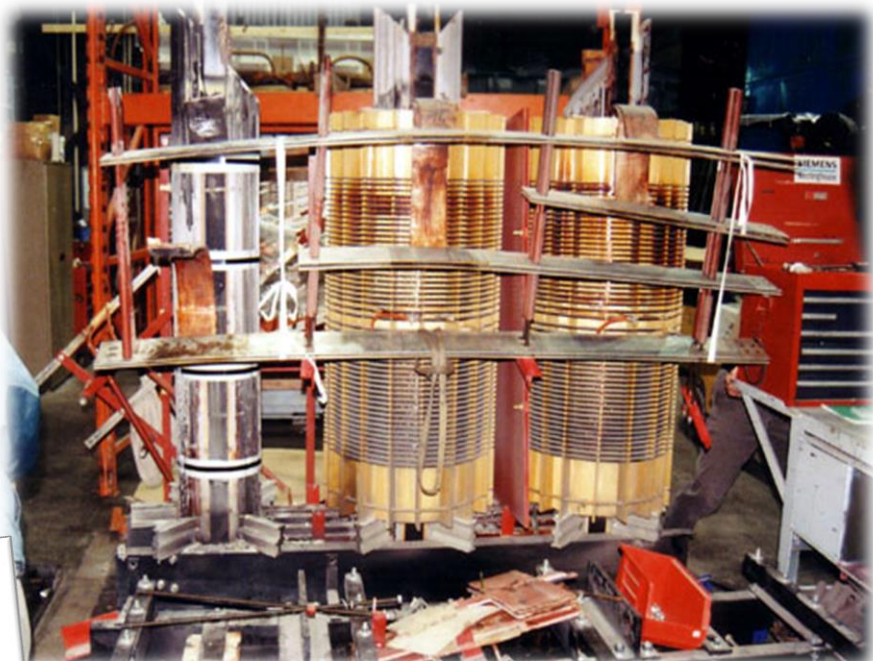
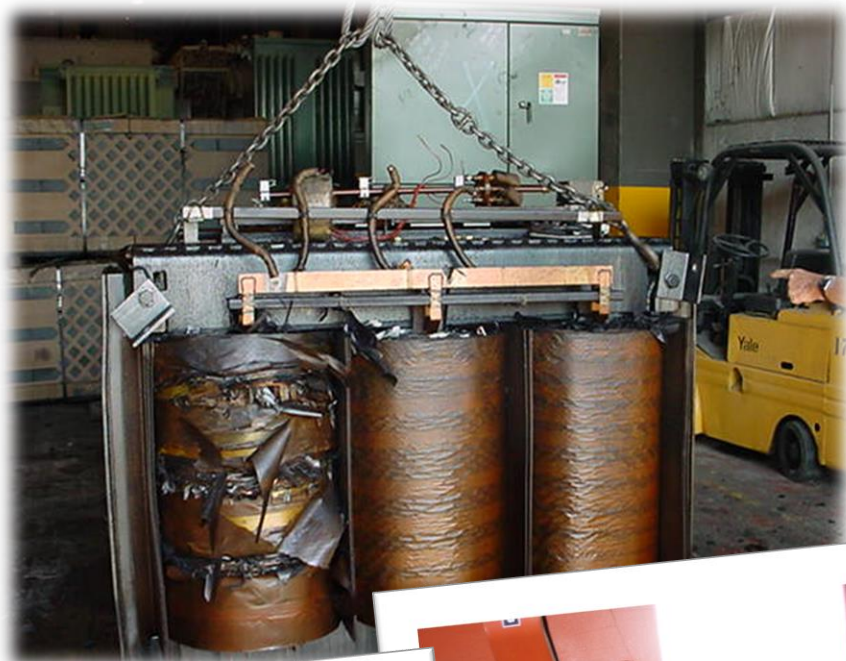
- 1- protrusions on conductor (fixed particle)
- 2- protrusions on enclosure (fixed particle)
- 3- floating parts (bad galvanic contact)
- 4- free particles on live parts and insulators
- 5- voids (delamination) between screens and insulation
- 6- voids and treeing in insulation

General sources of Partial Discharge?





Motor Stator Winding Failure





The following movie will
show us real PD pulses
occurs within the insulator



Why Monitor PD?

PD monitoring enables you to do the
3 “**Rights**” of maintenance:

the **Right** maintenance on
the **Right** machines at
the **Right** time

5 Advantages to monitor PD :

1. Avoid unnecessary rewinds on older machines by maximizing the operating hours

****Why rewind if the winding is still in good shape?***

2. Extend the Lifetime of Your Winding Insulation

3. Extend up-time between outages

4. Reduce Capital Costs

5. Maximize Production Revenue

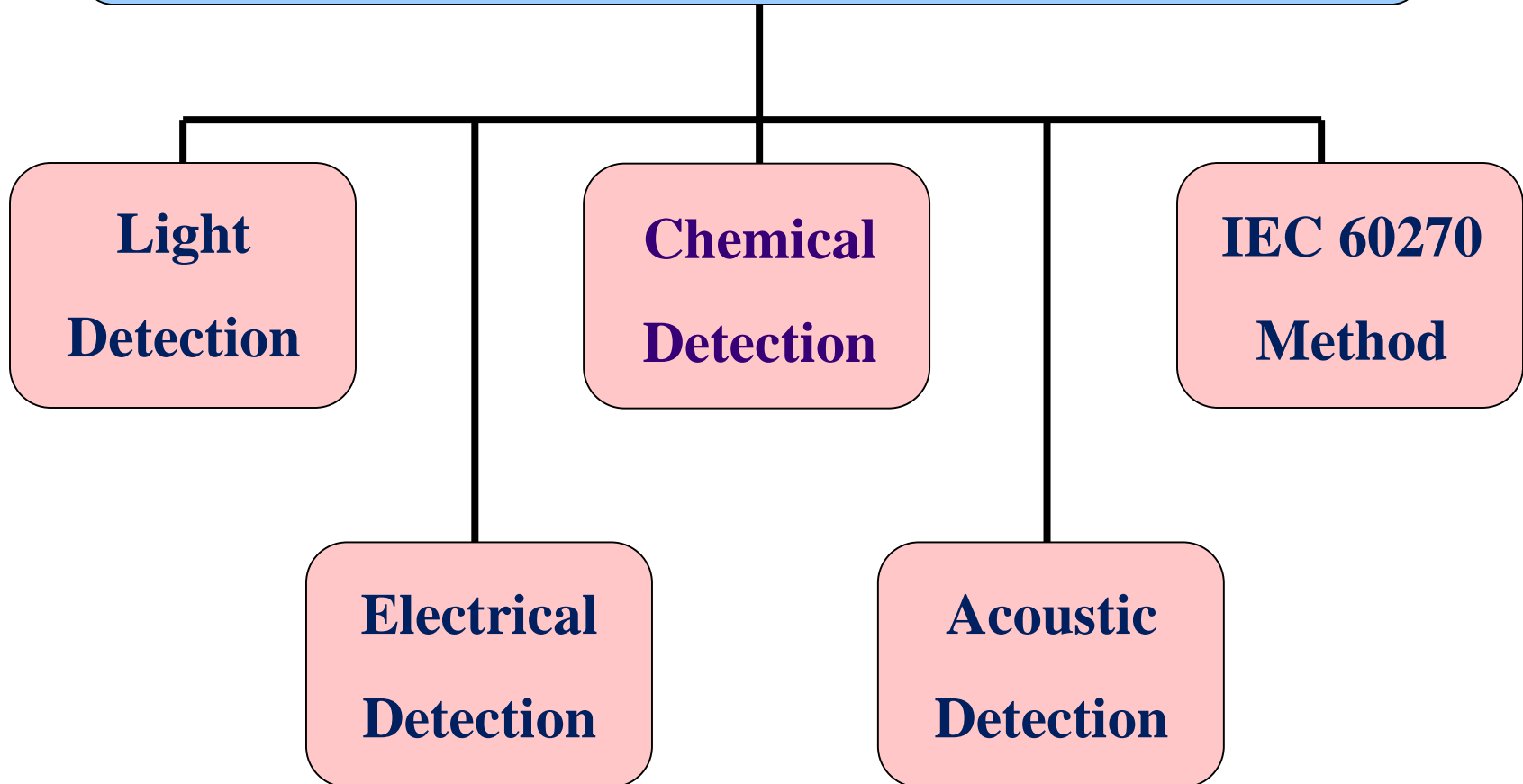
More 5 Advantages to monitor PD :

- 6. *Simple, Safe, and Inexpensive to Test***
- 7. *Find problems on new machines which may still be under warranty***
- 8. *Confirm Effectiveness of Repairs***
- 9. *Non-Destructive Test***
- 10. *Accomplish all this while the machine remains in operation (On-Line)***

PHYSICS OF PD DETECTION



Partial discharge can be detected by



Light Detection

Method: high sensitivity photomultiplier near HV parts.

- most sensitive
- radiation in the UV band
- strongly absorbed by glass and SF6 - powerful laboratory technique for basic research
- not practical for online monitoring of GIS

Chemical By-products

Method: Chemical reagent tubes or gas analyser.

- immune to electrical interference
- for a steady discharge, diagnostic gas should rise to a level where it can be detected
- small volume lab tests, a 10-15pC discharge can be detected after some tens of hours
- insensitive due to large volumes of gas in GIS
- Shows total integrated equivalent PD over time (similar to DGA)
- although still being studied - some success in smaller GIS gas compartments

Acoustic Emission

Method: Accelerometers or Ultrasonic microphones

- sensitive, particularly for particles on chamber floor
- features of the acoustic signal can infer the shape and movement of a particle
- the measurements can be made external to the GIS
- commonly used during site acceptance testing, easy to use
- accurate location by finger printing along GIS or by time of flight using two sensors
- attenuation of signal is high, particularly on barriers so unsuited for detection of void type defects
- often used to backup UHF technique or where UHF cannot be applied
- not suited to permanent monitoring as too many sensors would be required

Acoustic Emission - Detection



Pistol for simple location



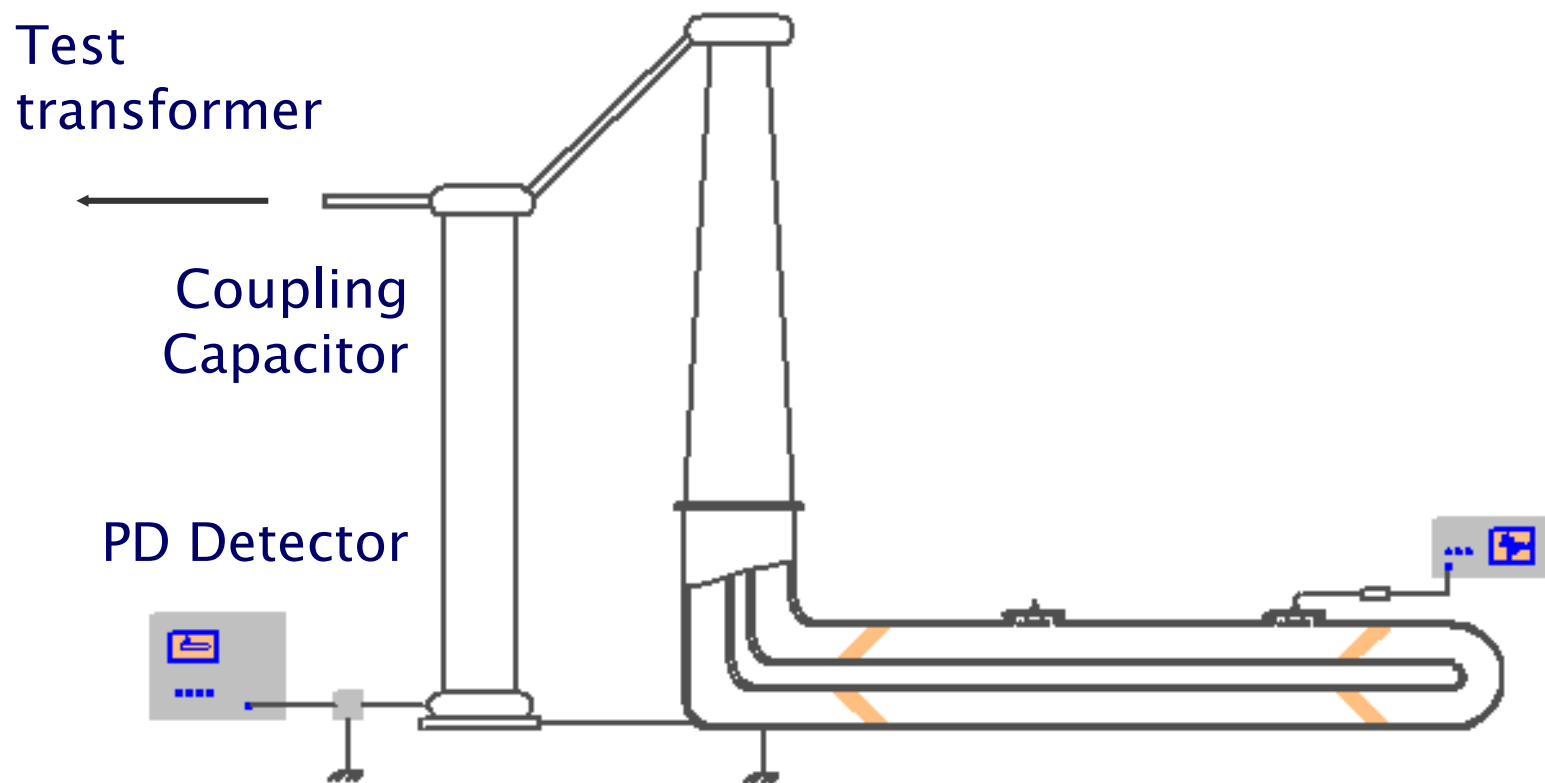
More sophisticated analyser

Conventional IEC270 Method

Method: Coupling capacitor connected to HV part

- industrial standard
- calibrated in PC
- for maximum sensitivity, requires completely shielded test arrangement
- total capacitance of GIS is high and must be divided into sections for tests
- no means to locate discharge
- no coupling capacitor on GIS, hence method cannot be used for in-service measurements

Conventional IEC270 Method



Electromagnetic Detection

Method: Electric field sensor near HV parts

- **signal is easily detected if noise can be eliminated**
- **for GIS the UHF band offers very high sensitivity to all defect types and good noise rejection**
- **allows relative PD amplitude and pulse activity to be measured**
- **signal contains information on the type of defect producing the PD so defect classification is possible**
- **time of flight measurement using two sensors allows accurate location of discharge**
- **high sensitivity of field sensors means that large sections of GIS can be monitored effectively**
- **preferred method for site testing of EHV GIS**

CIGRE Investigation (1992)

Cigre conducted an evaluation of the various available PD detection methods in 1992:

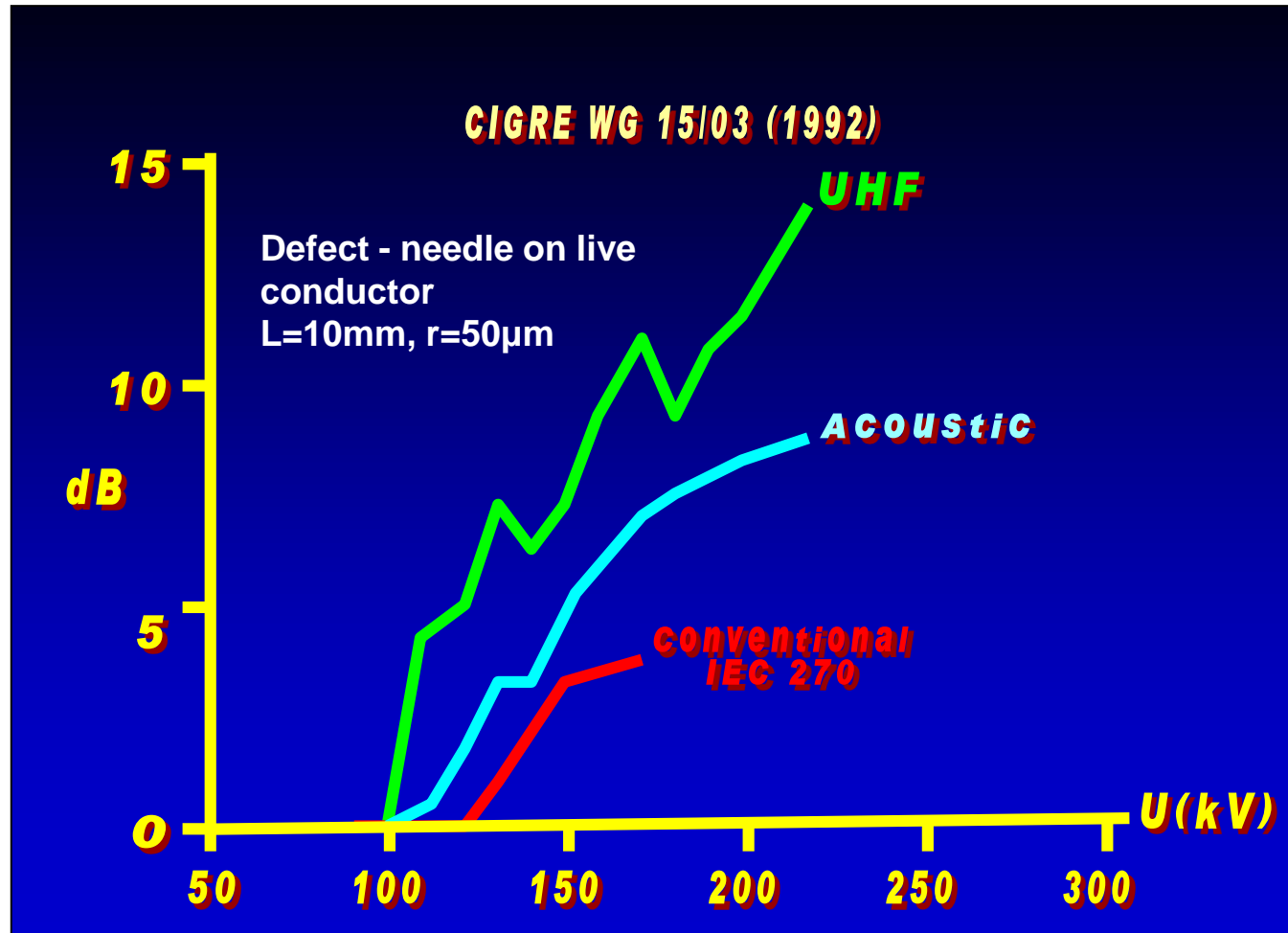
- conventional PD to IEC270, with either a standard detector at 1MHz or the PRPD evaluation system at 200MHz
- UHF using an internal coupler up to 1500MHz
- external acoustic emission sensor at 34kHz
- chemical using detector tubes

CIGRE Investigation (1992)

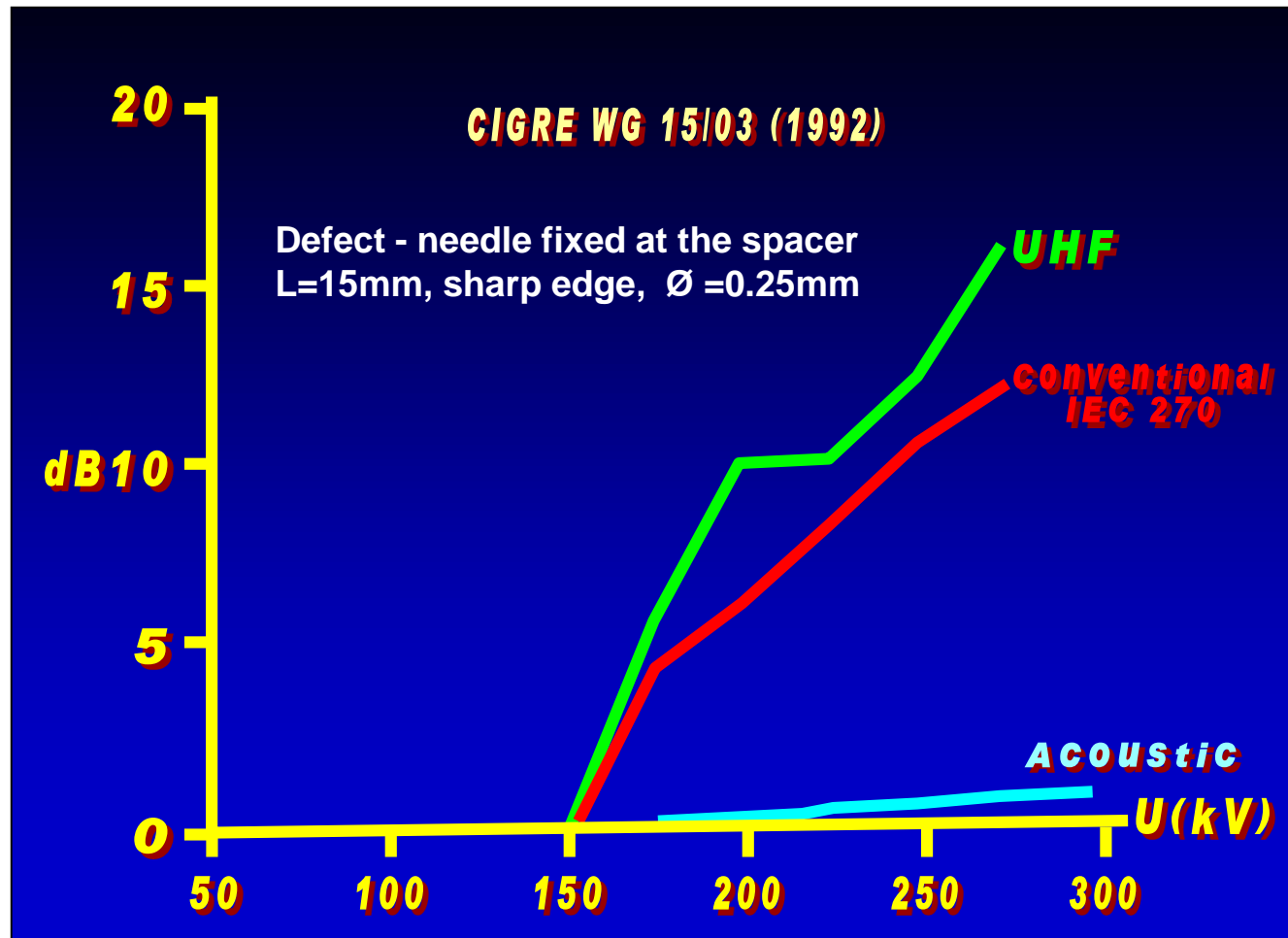
The study concluded:

- acoustic, conventional and UHF techniques show good sensitivity
- acoustic methods are non-intrusive but attenuation of signal across barriers and along chambers is high
- conventional measurements need external coupling capacitor and cannot be used on GIS in-service
- **UHF technique suitable for in-service monitoring**

CIGRE Investigation (1992)



CIGRE Investigation (1992)



Relative Merits:- UHF and Acoustic PD Systems

	UHF-System	Acoustic-System
Main purpose	😊 detection & 😊 localisation of PD sources	😞 detection & 😊 localisation of PD sources
Sensitivity	mobile particles (1-2mm), 😊 😊 fixed particles (2-5mm) floating components voids in spacers	mobile particles, 😊 fixed particles, floating components 😞 voids in spacers
Measurement time / bay for spot checks	😊 5-10 minutes, easy and fast	😞 😞 min. 30 - 90minutes “one has to crawl on GIS”
Suitability for on-line continuous monitoring	😊 😊 Reliable sensors, noise immune and large sensor spacing	😞 😞 Unreliable sensors, noise issues and needs many sensors

Relative Merits:- UHF and Acoustic PD Systems

	UHF-System	Acoustic-System
Typical system requirements	☺ built-in sensors, ☺ (or in some cases external spacer sensors)	☺ no built-in sensors required !
Noise reduction	☺ ☺ very effective,	☹ not possible, additional noise sources: wind, rain droplets, vibrations, air corona
Data storage	☺ easy and fast on PC	☹ only possible with AIA type instrument
Data analysis during and after measurement	☺ easy and fast, use of PD database for analysing and classifying data	☹ AIA system: possible to some extent

What Makes a UHF PDM System so Effective:

- can detect all known types of PD in GIS, Transformers or rotating machines
- can record data in a way which allows the analysis of PD using expert system PD pattern interpretation by ANN and feature extraction
- can instantly warn of active PD (no time delay)
- gives indication of the type of PD and therefore helps in determining the risk of failure

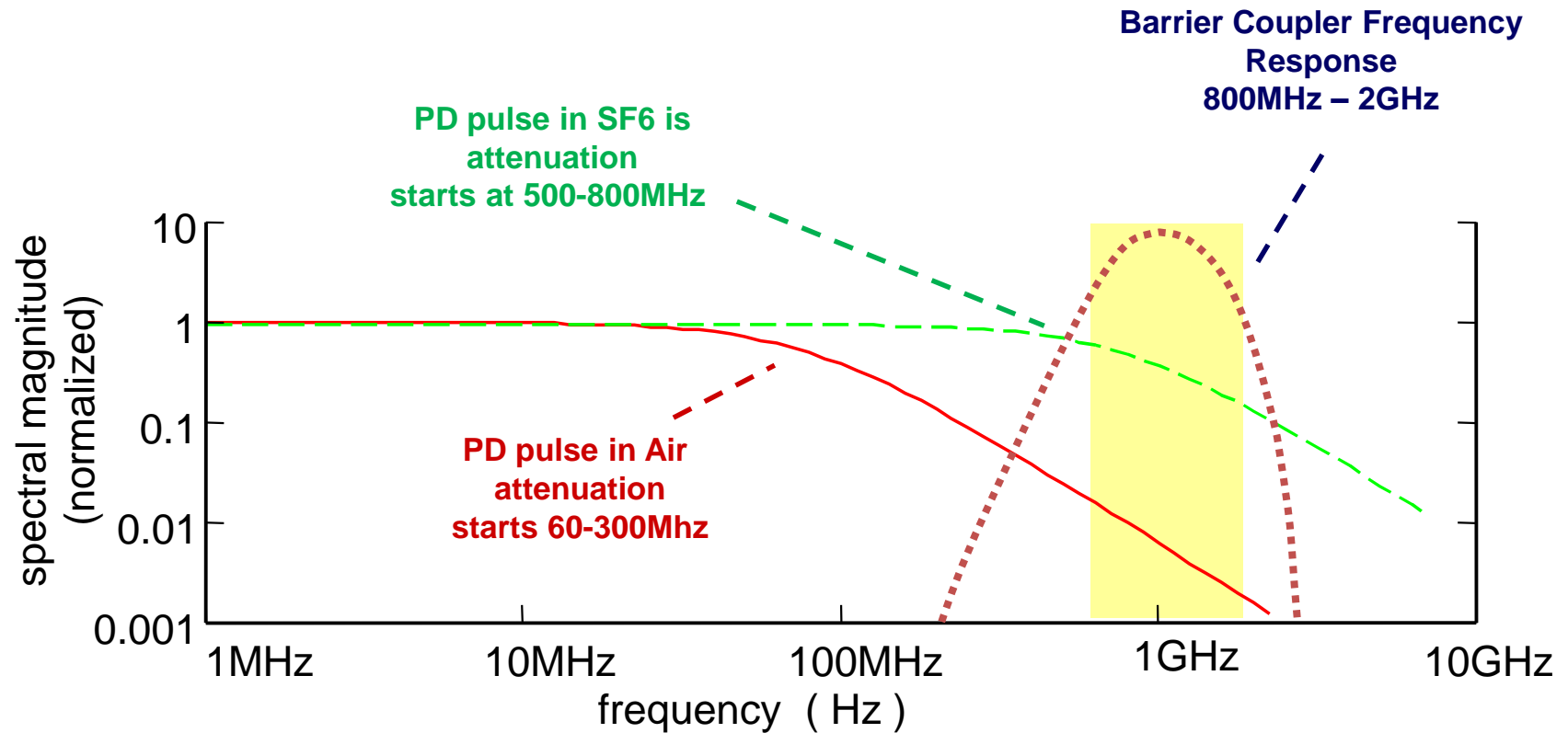
What Makes a UHF PDM System so Effective:

- suitable for periodic and continuous, on-line monitoring in-service
- applicable to all system voltages
- only IEC approved technique for use during HV commissioning tests (of GIS)
- Also suitable for other metal enclosed electrical plant such as, dead tank CBs, cable end boxes and switch-panels

What Makes a UHF PDM System so Effective:

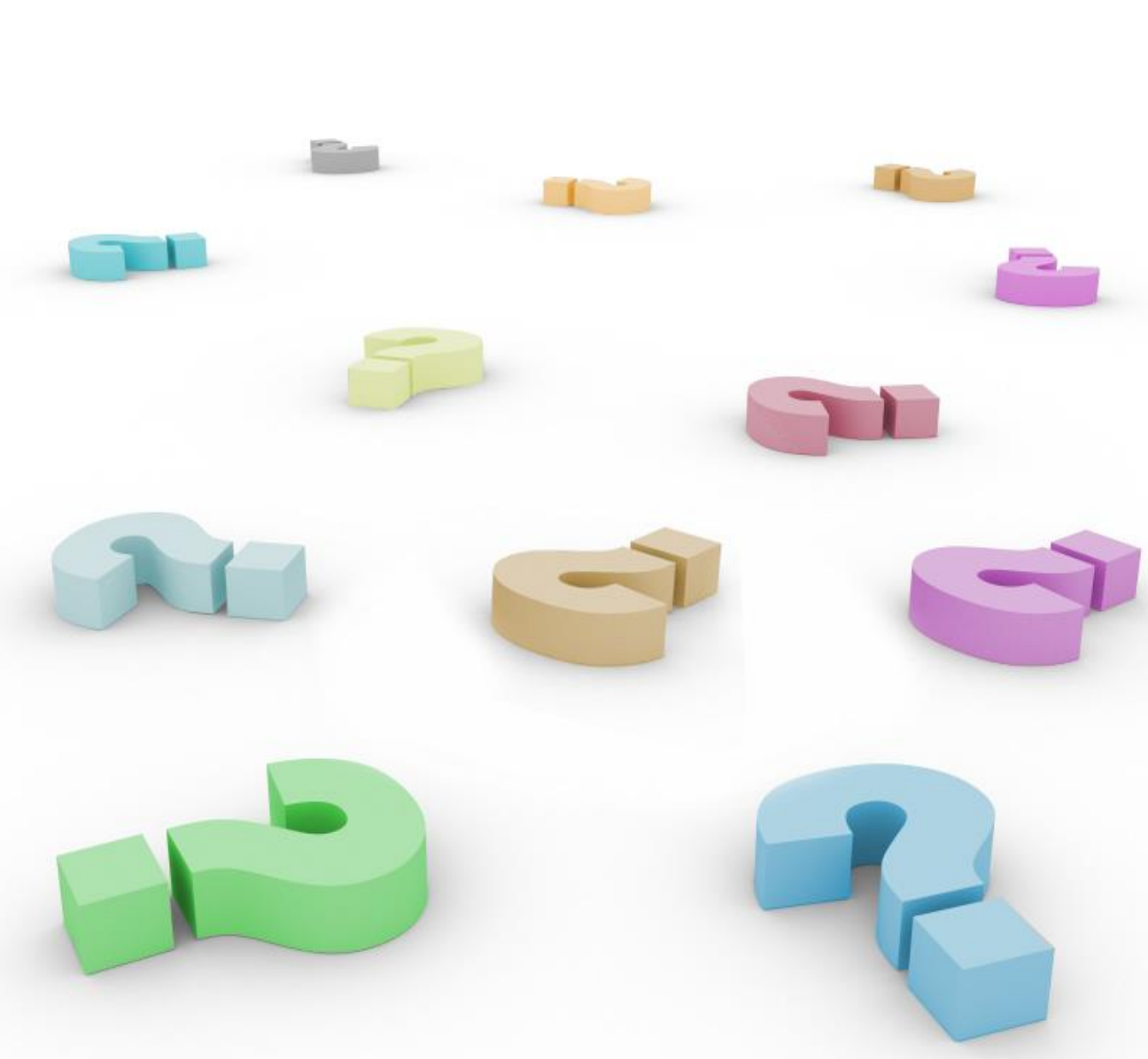
- The UHF method can reject external “air corona” produced noise, as this occurs at lower frequencies (HF and VHF)
- This is because the “fast” PD pulses in SF₆ or Oil produce strong signals at frequencies much higher than normal “air corona”

Physics of PD Attenuation

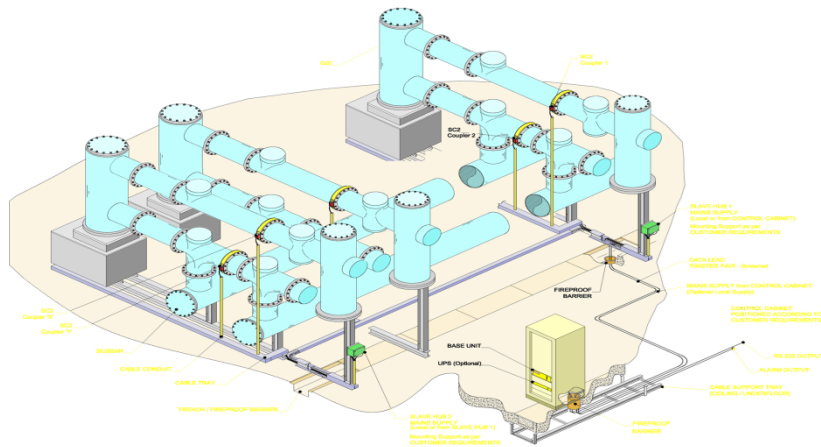


Best SNR with still
sufficient sensitivity
 $1\text{GHz} \pm 300\text{MHz}$

Questions ?



Periodic PD monitoring For Insulated Switchgears (Portable Unit)



GIS

- Gas Insulated Switchgear
- Gas Insulated Substation
- Compact Gas Insulated Substation
- Gas Insulated Bus
- Gas Insulated Line



Sulphur Hexafluoride – the wonder gas

- Very high dielectric strength of 225kV per inch per bar
- Normal GIS operates at 5 bar, 1125kV per inch
- Non toxic, recombines to SF₆ after a flashover
- Electro-negative, absorbs free electrons
- Unfortunately one of the worst greenhouse gases

Brazil, 500kV ABB GIS



Singapore, 230kV Siemens GIS



Switzerland, 220kV Areva/Alstom GIS



Korea, 345kV Hyundai GIS



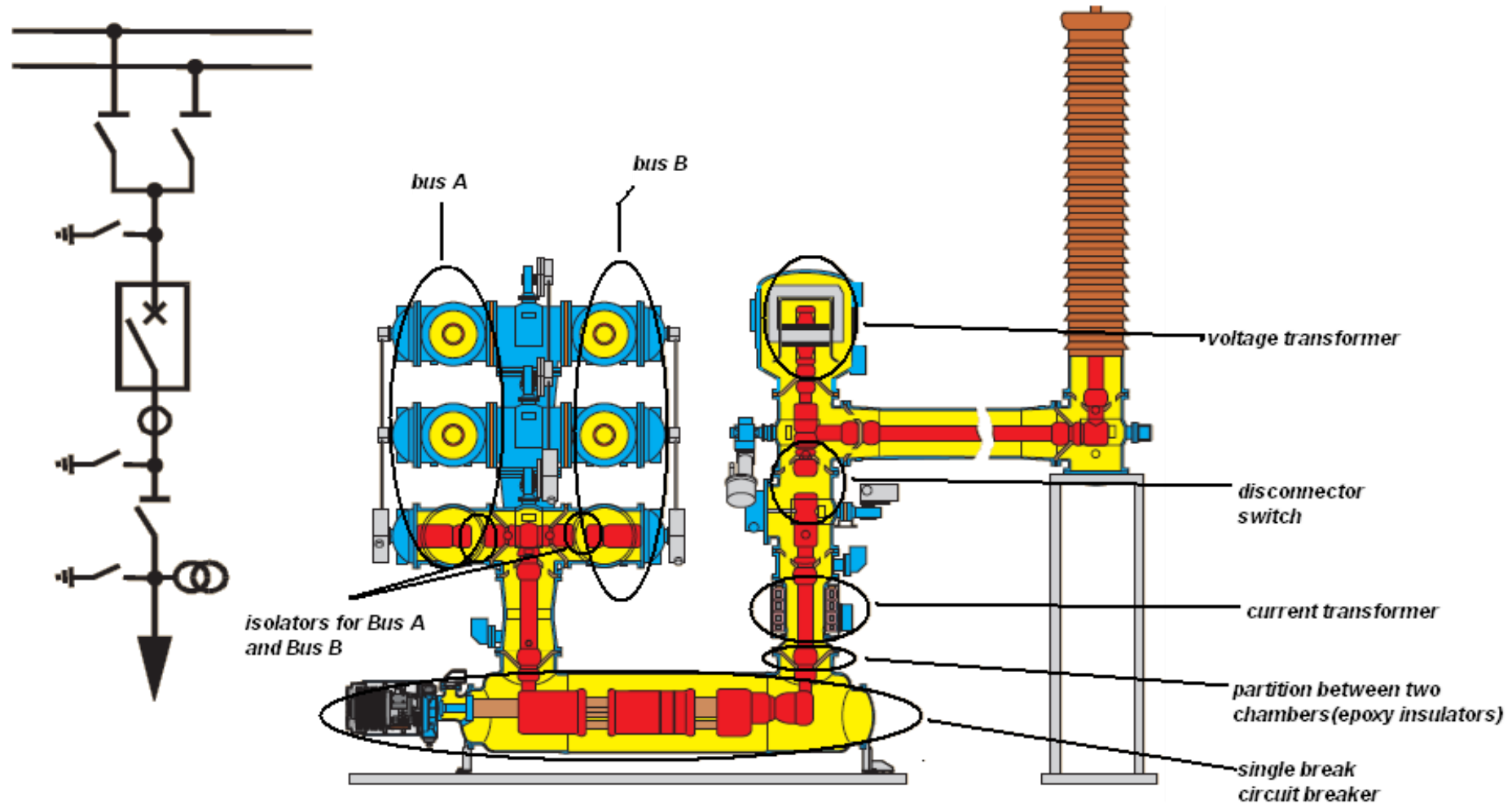
Singapore, 400kV ABB GIS



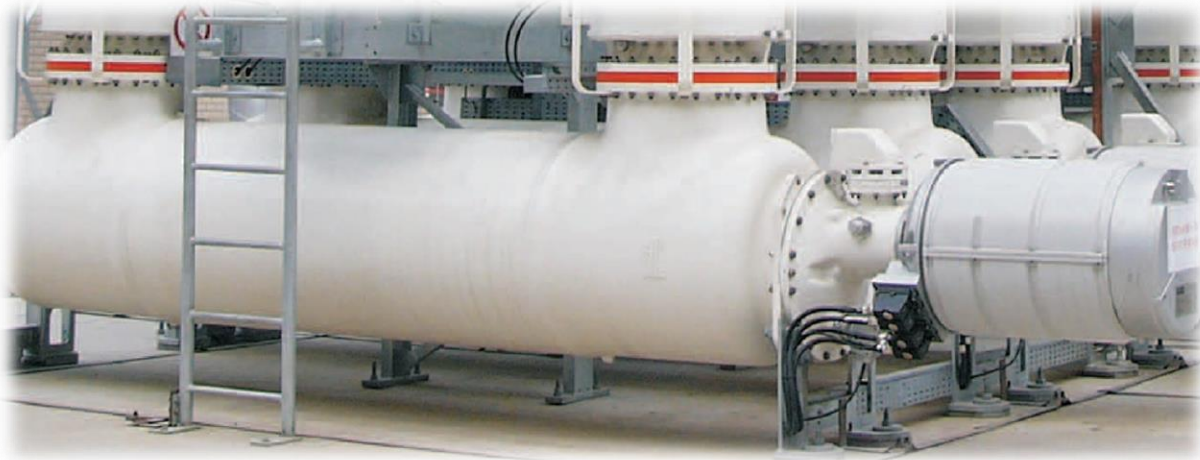
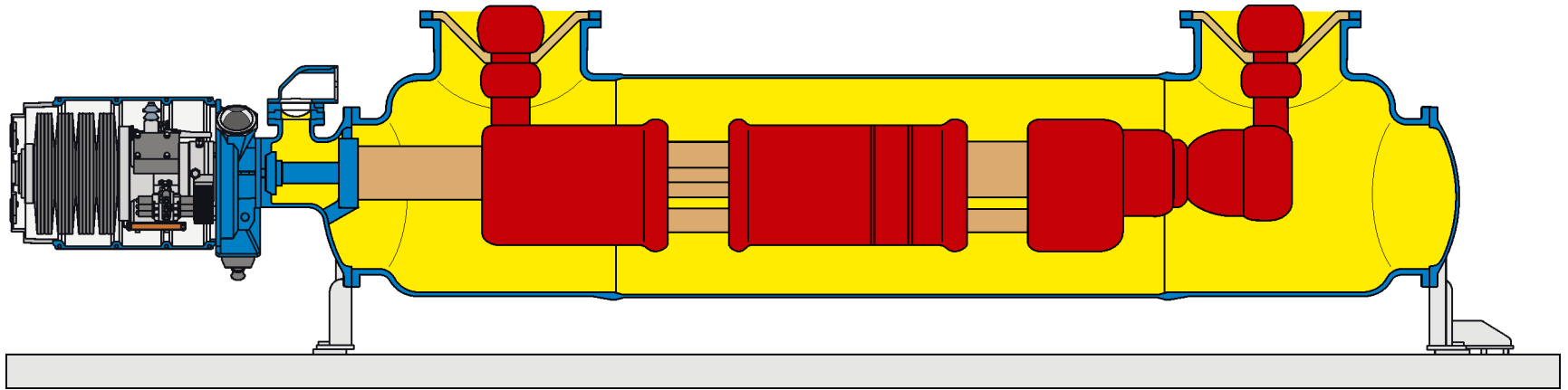
Taiwan, 500kV Toshiba GIL



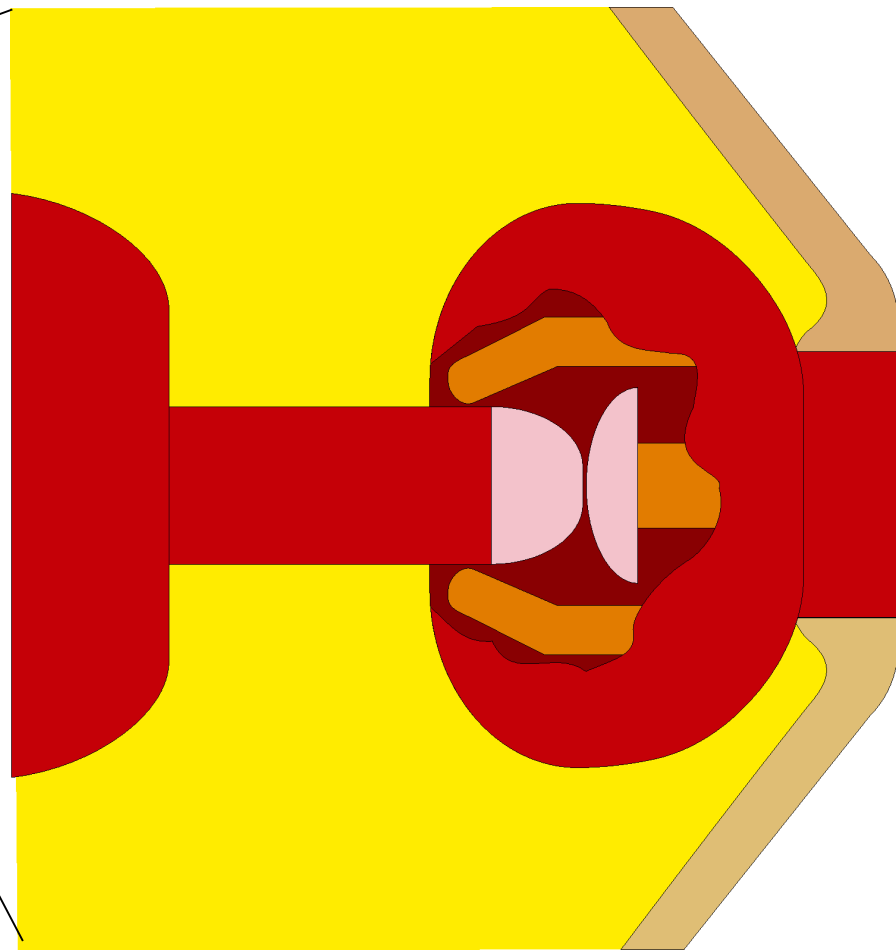
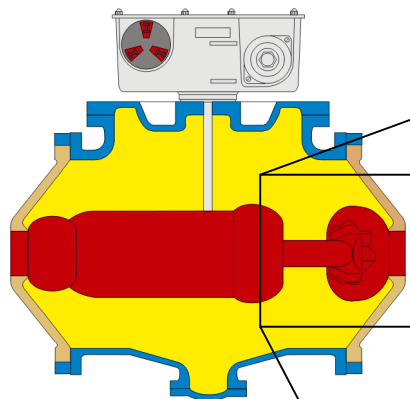
GIS Components



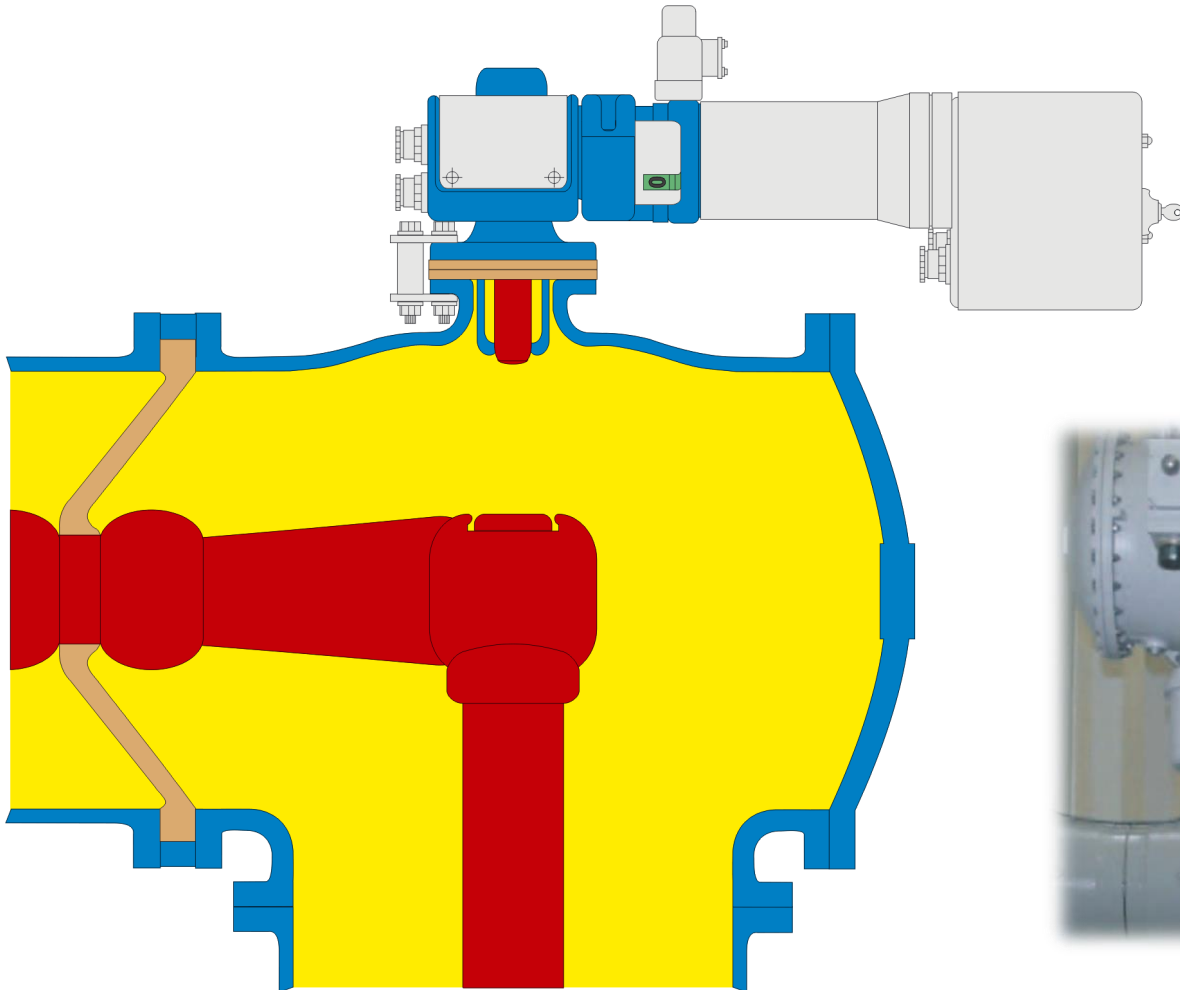
Circuit Breaker



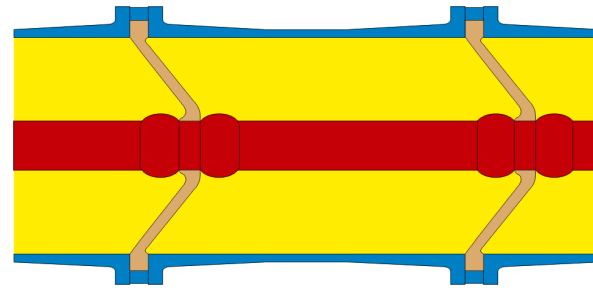
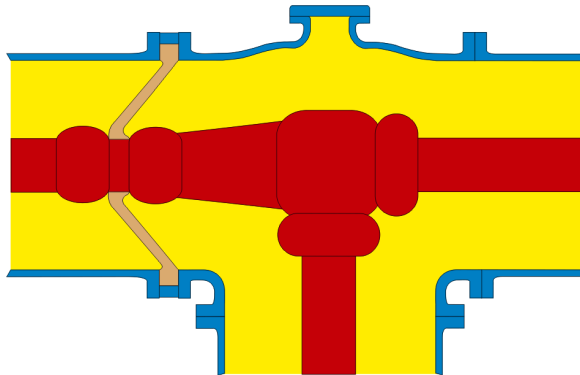
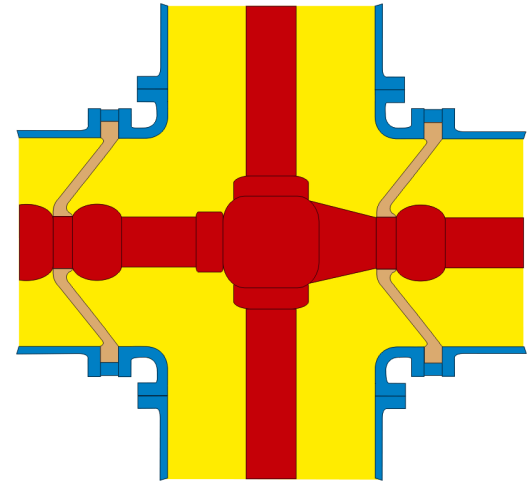
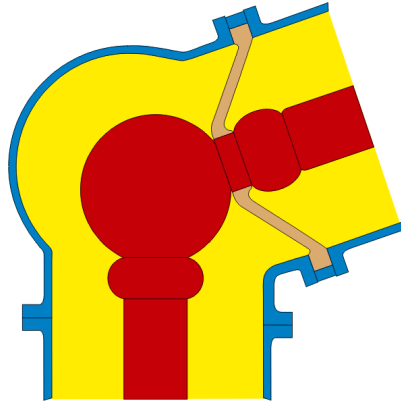
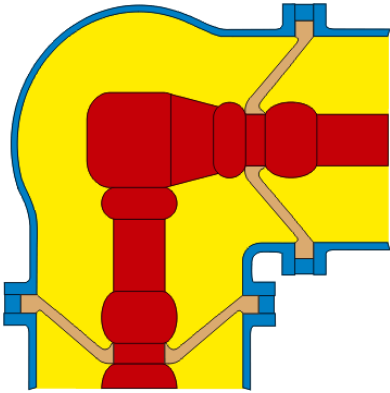
Disconnect



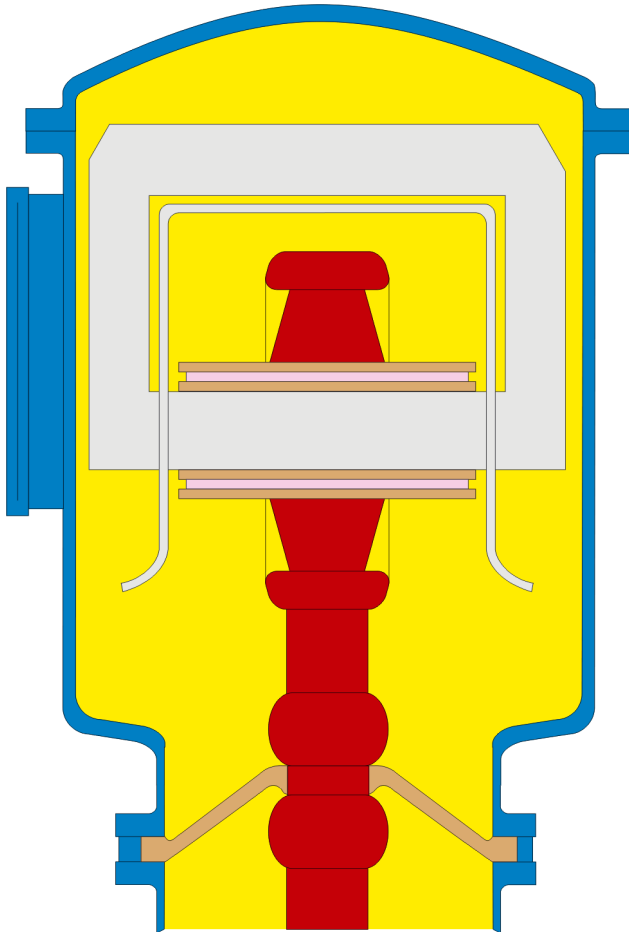
Earth Switch



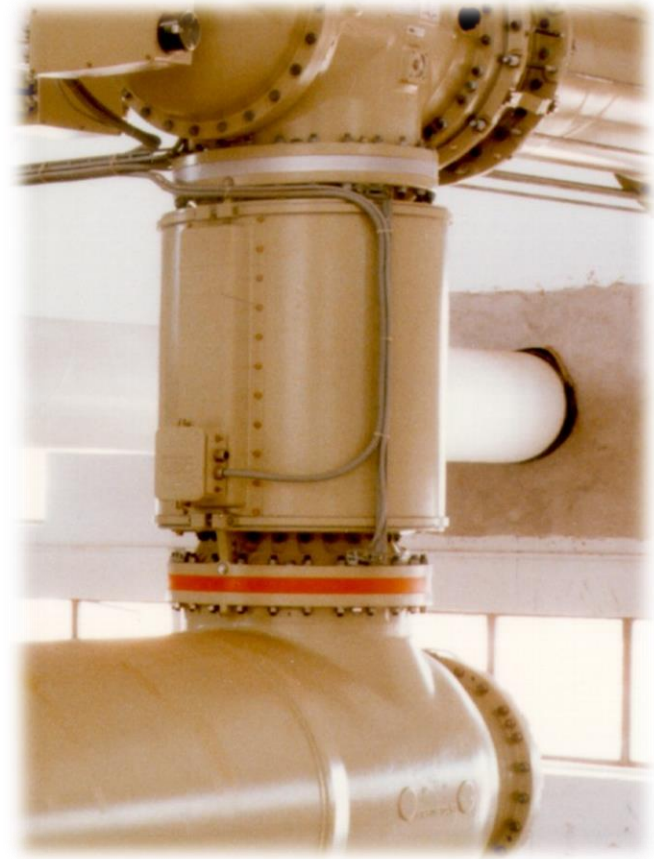
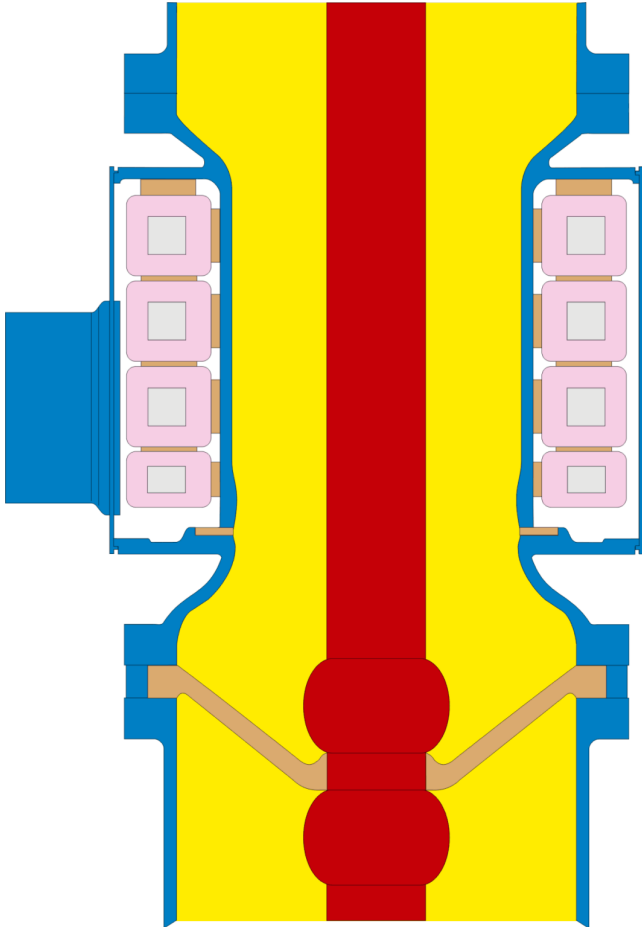
Connecting sections



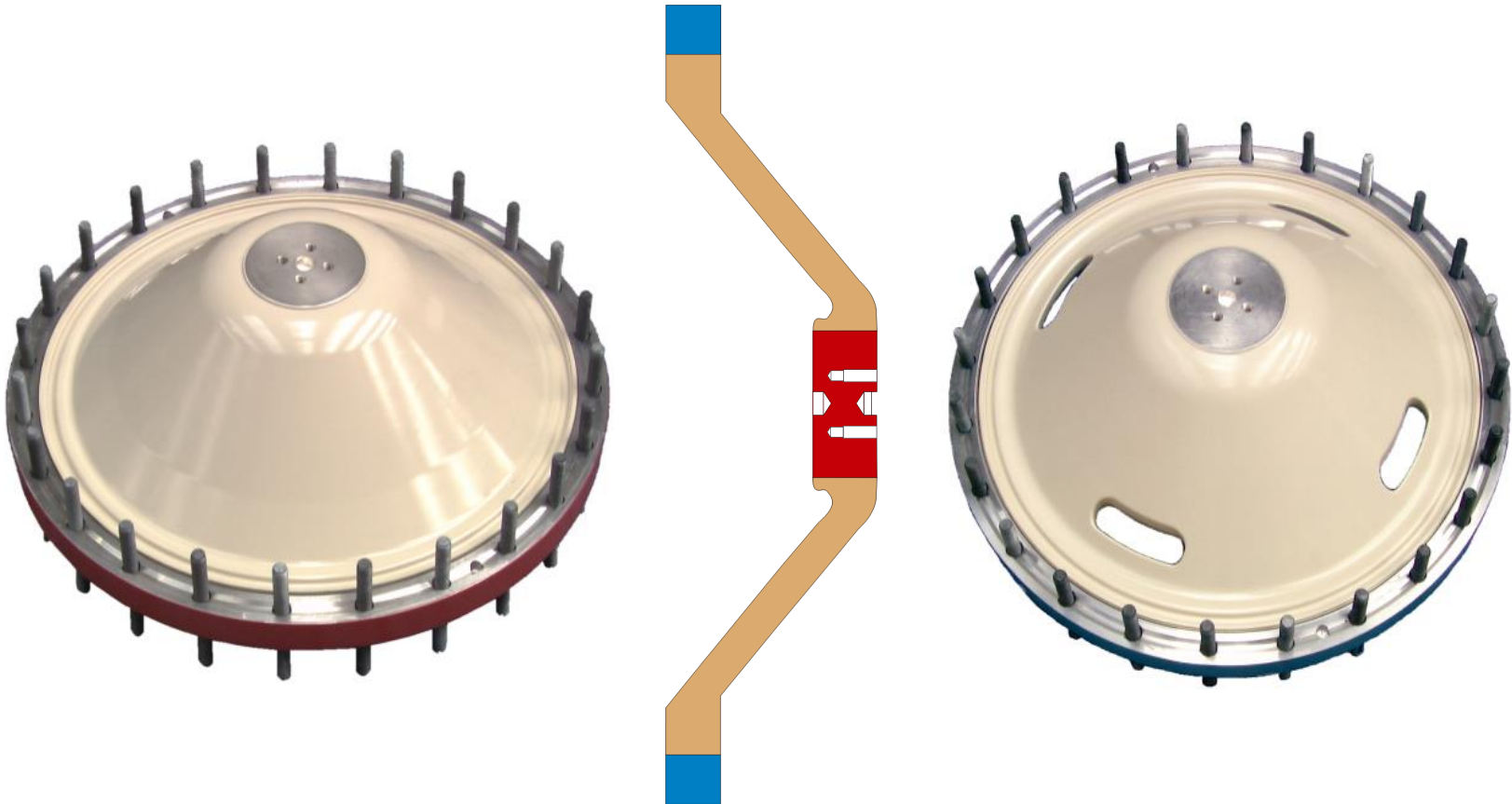
Voltage Transformer



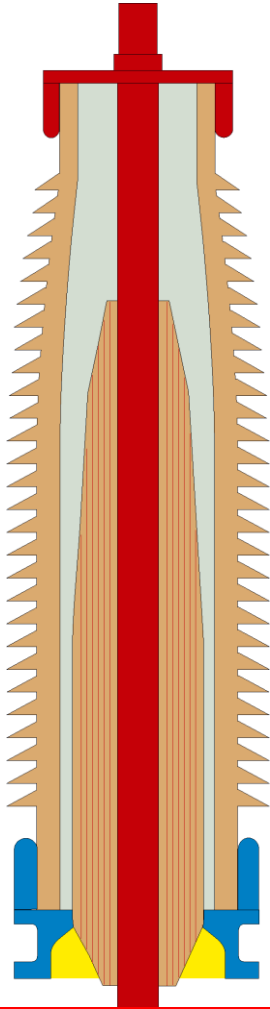
Current Transformer



Barrier support



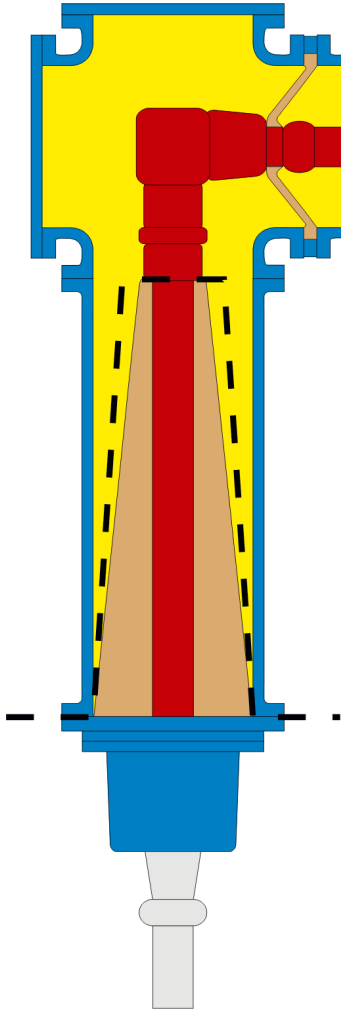
Air Bushing



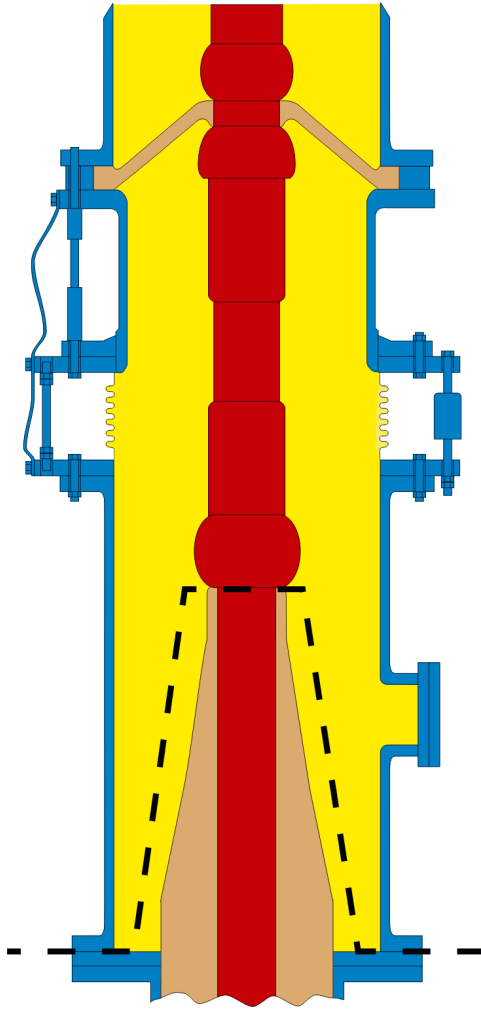
Air Bushing



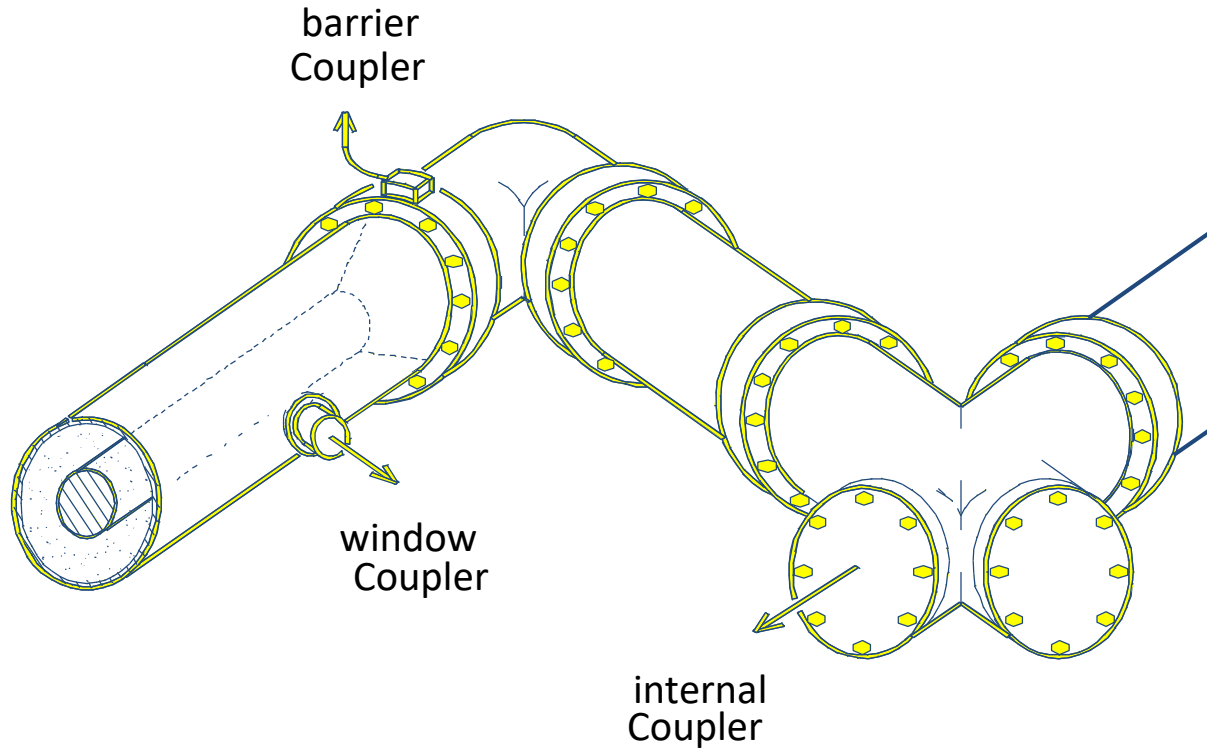
Cable Bushing



Transformer Bushing

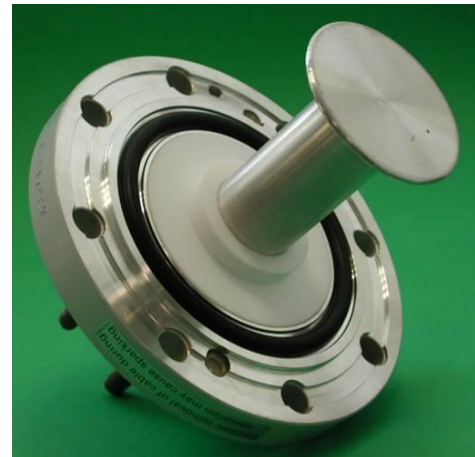


PD Sensors for GIS

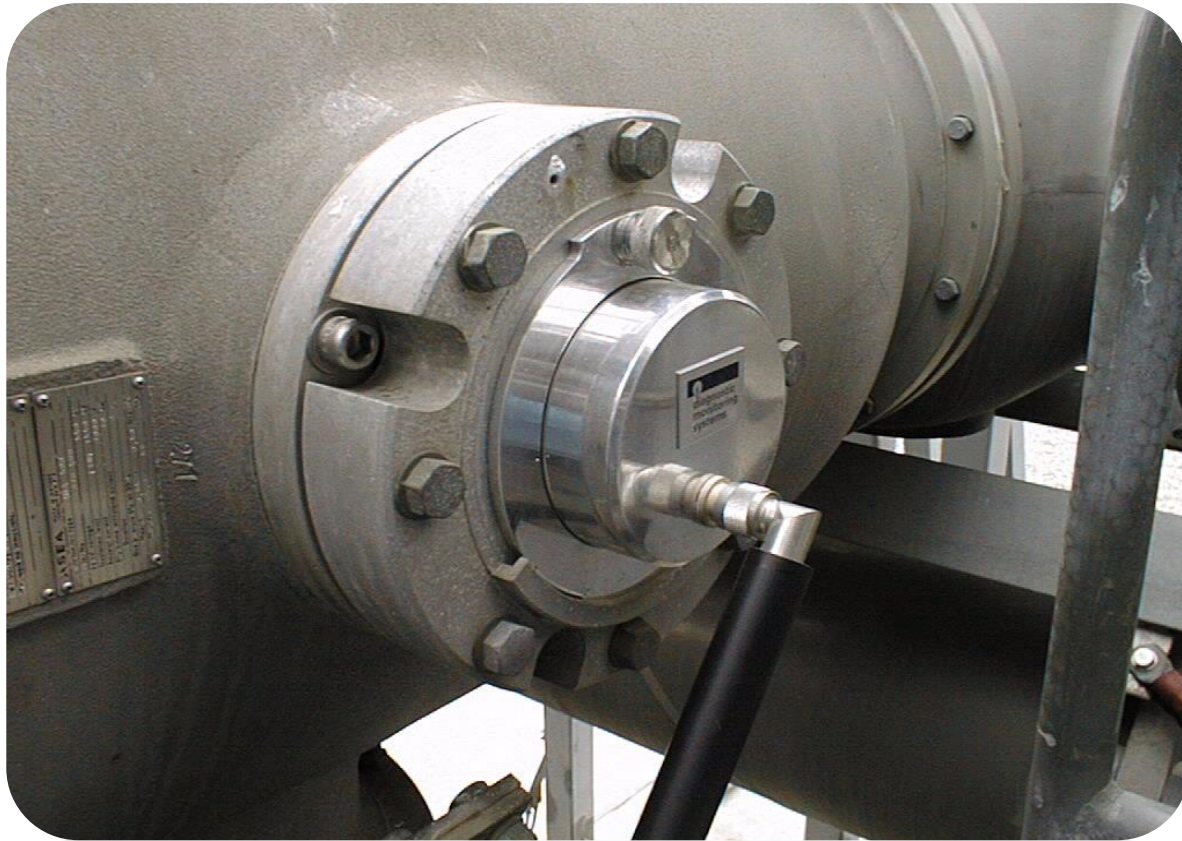


Types of UHF coupler for GIS

UHF Internal Couplers



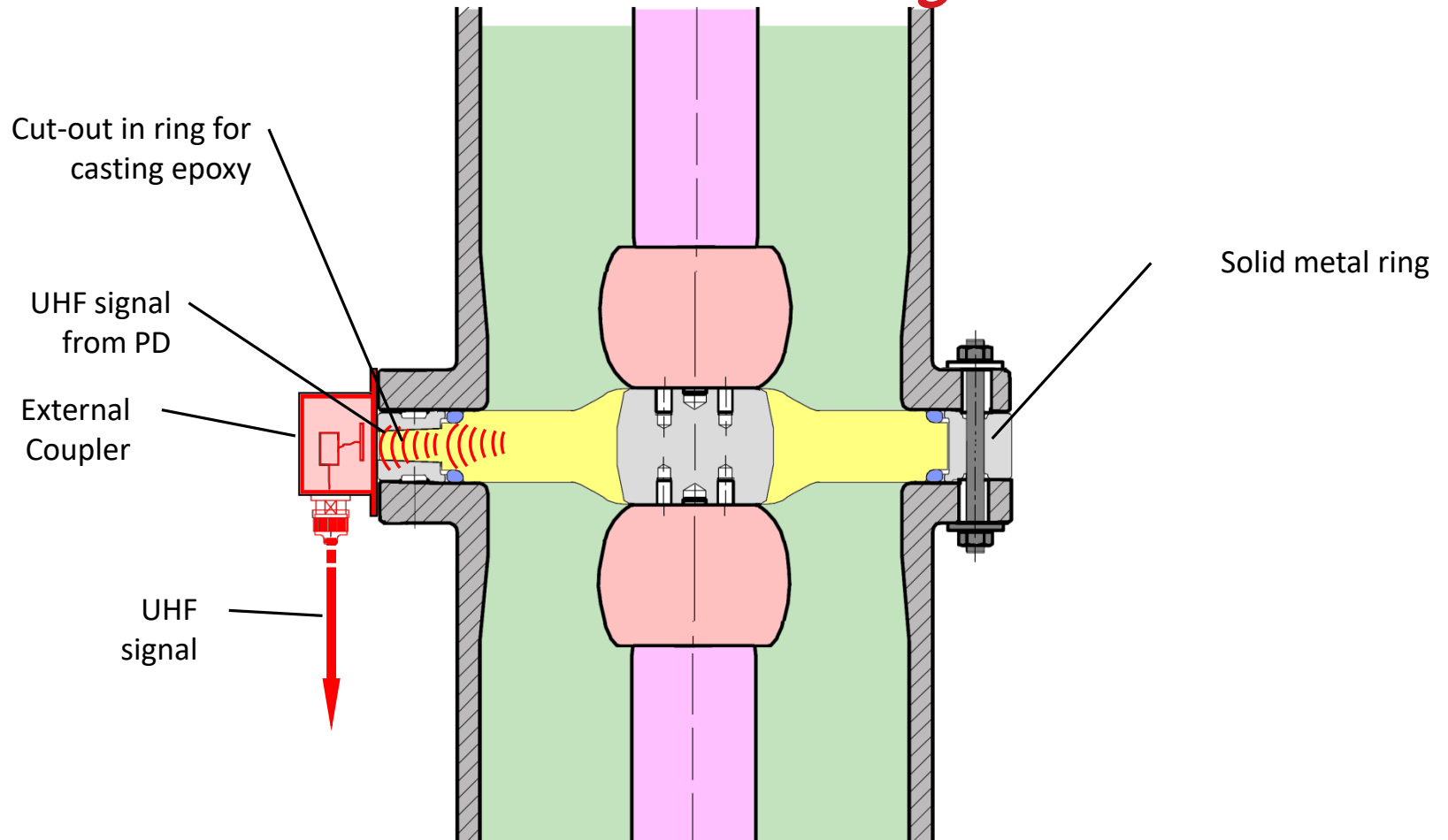
UHF Window Couplers



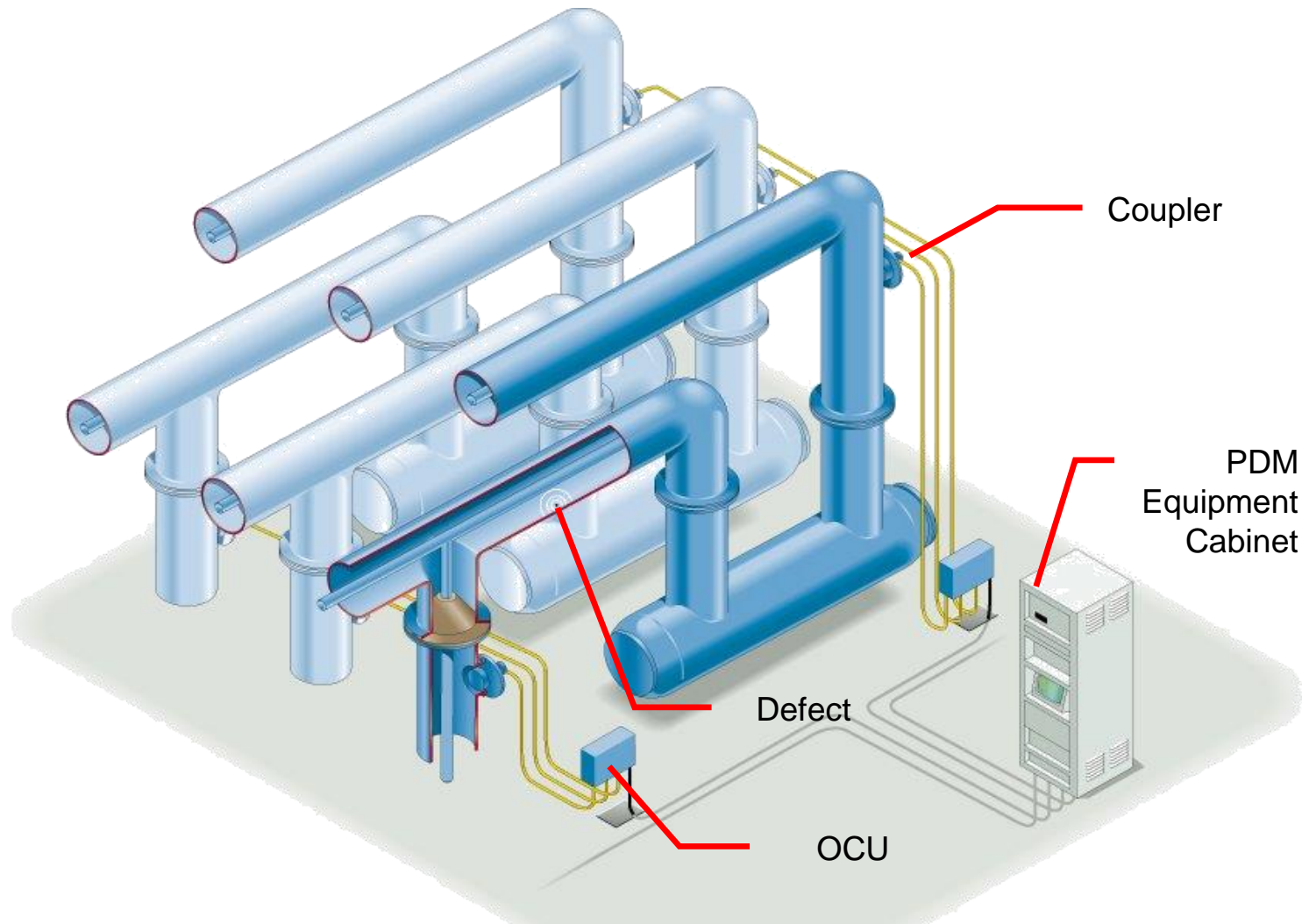
UHF Barrier Couplers



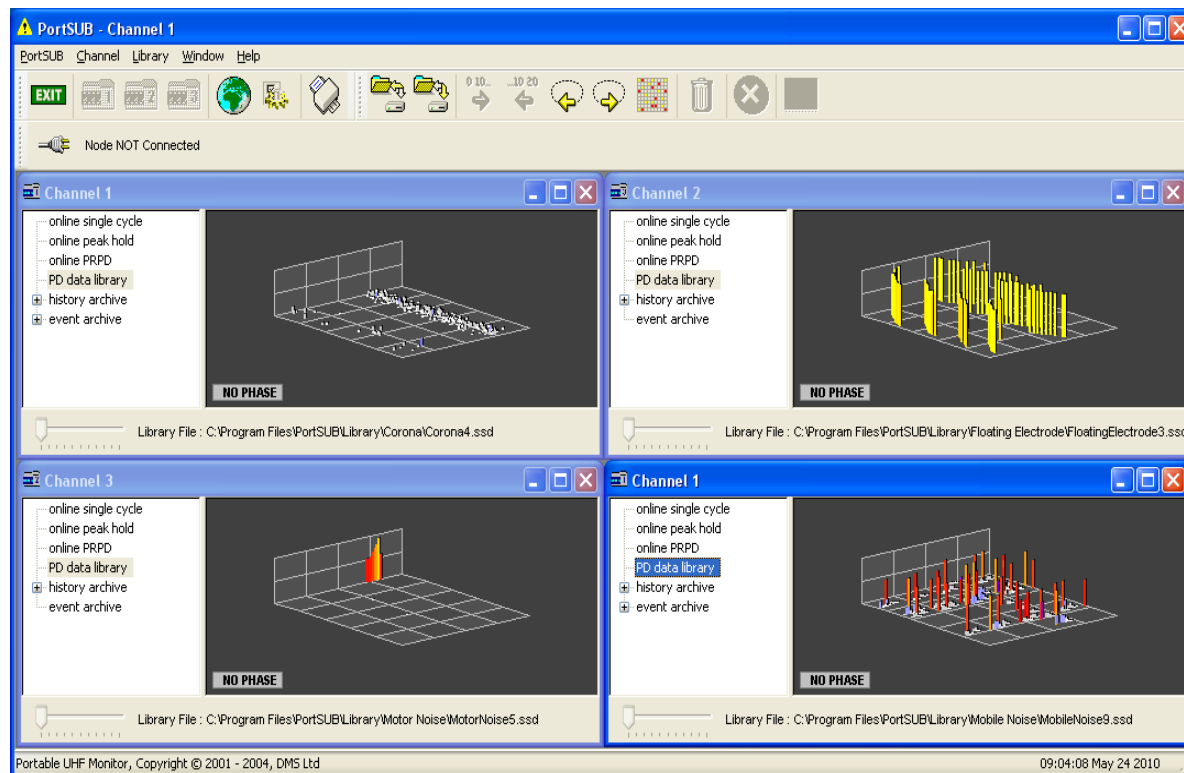
Coupling a UHF signal from a closed GIS spacer with cut-out in outer ring



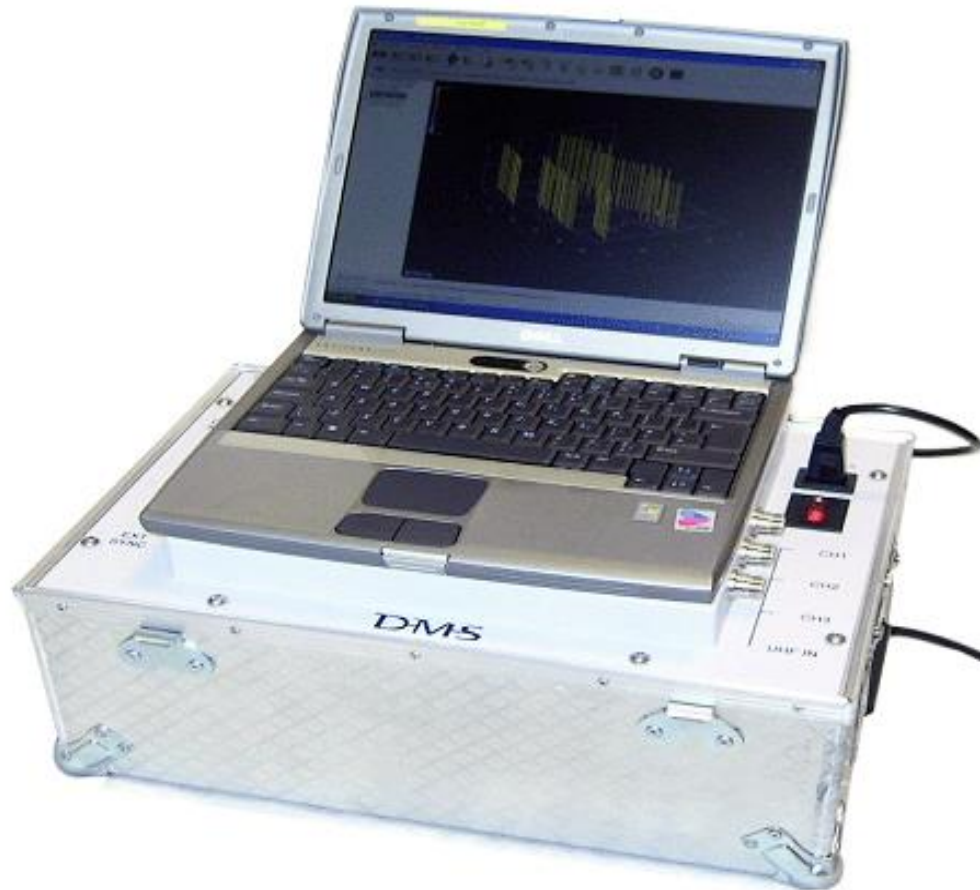
Radial PDM



Portable PDM (Partial Discharge Monitoring) System



Portable PDM System Overview

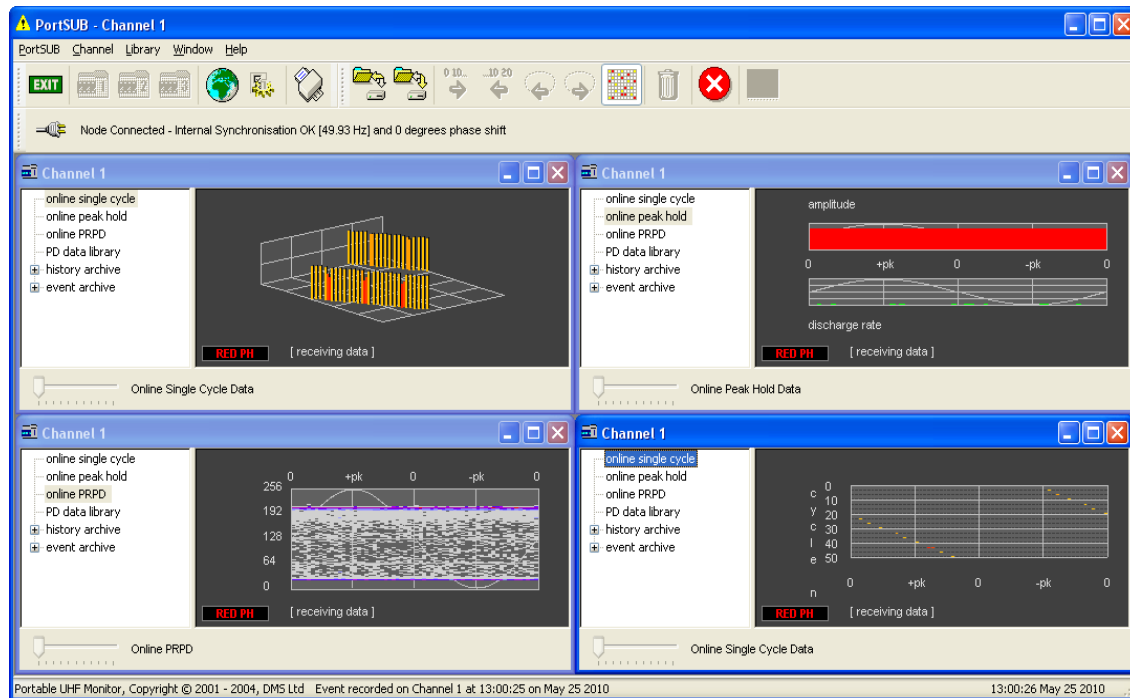


Portable PDM System Overview

- The DMS Portable UHF Monitor **detects and records** the UHF signals generated by partial discharges in a GIS
- The Portable UHF Monitor consists of a base unit and a detachable laptop computer which are fitted into an aluminium travelling case and require only an external mains supply to be ready for use. The Monitor can be left connected and unattended, where it will record and store data from up to three couplers.

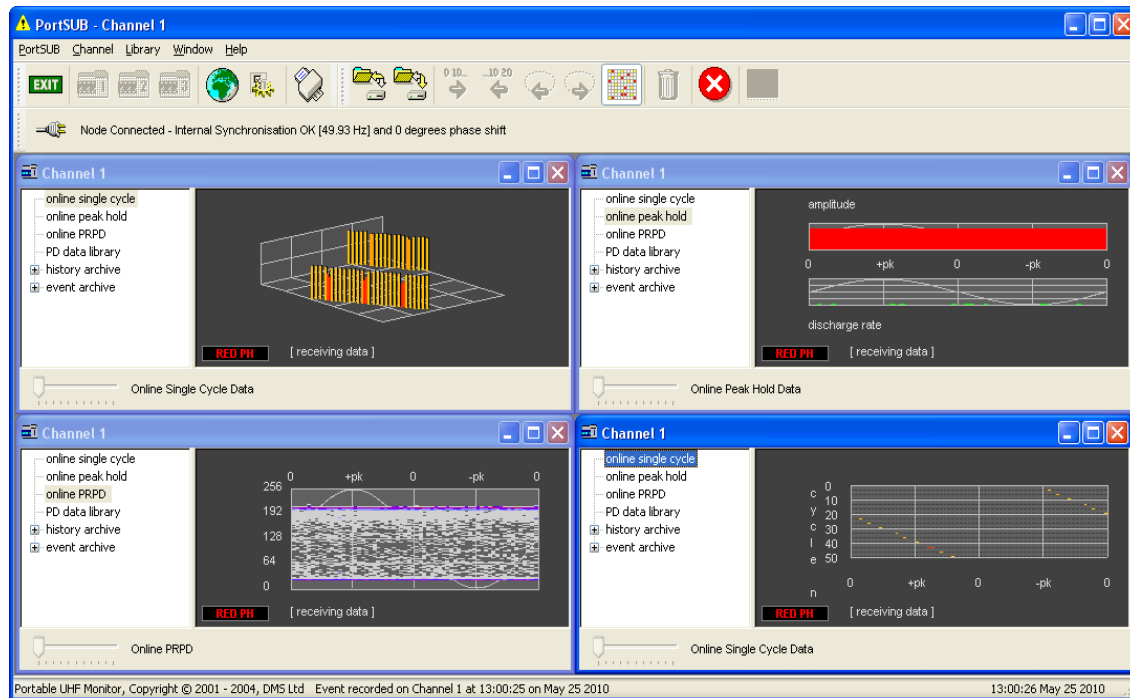
PDM System Overview Software

PortSUB



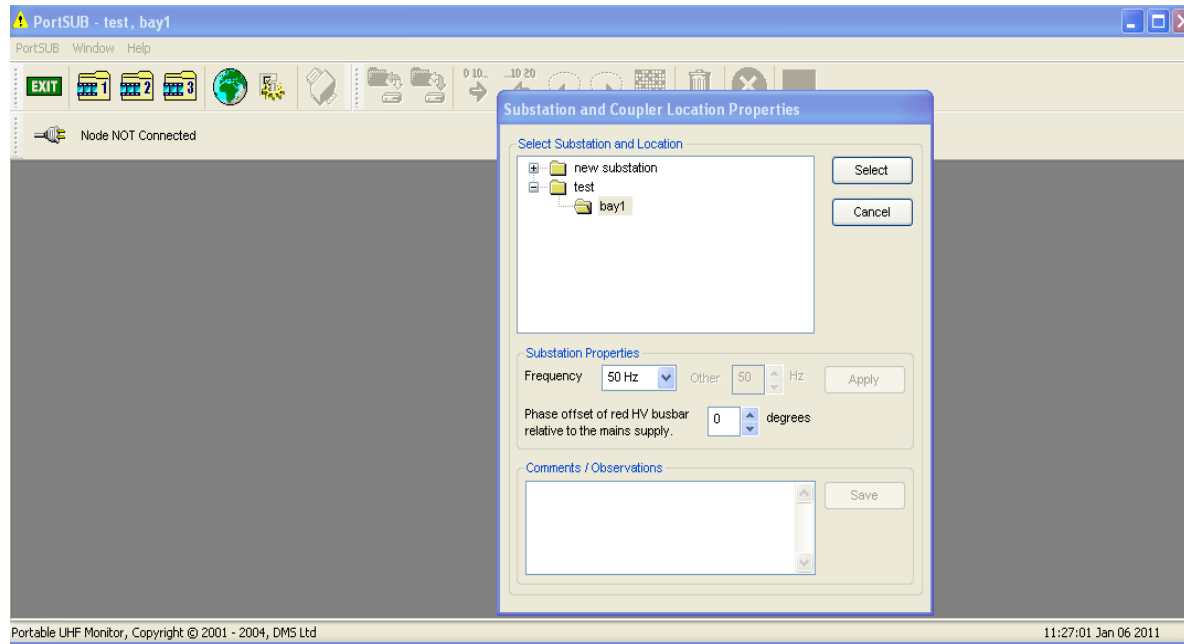
PDM System Overview Software

PortSUB



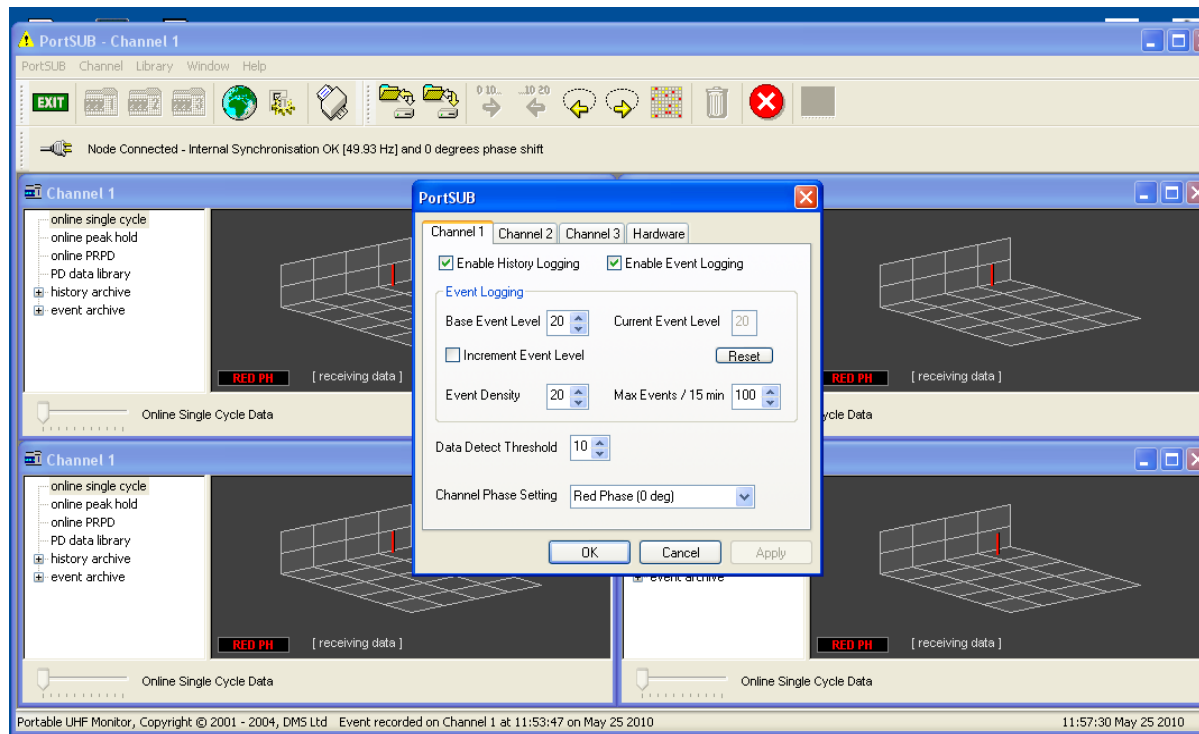
PDM System Overview Software

PortSUB Substation Properties

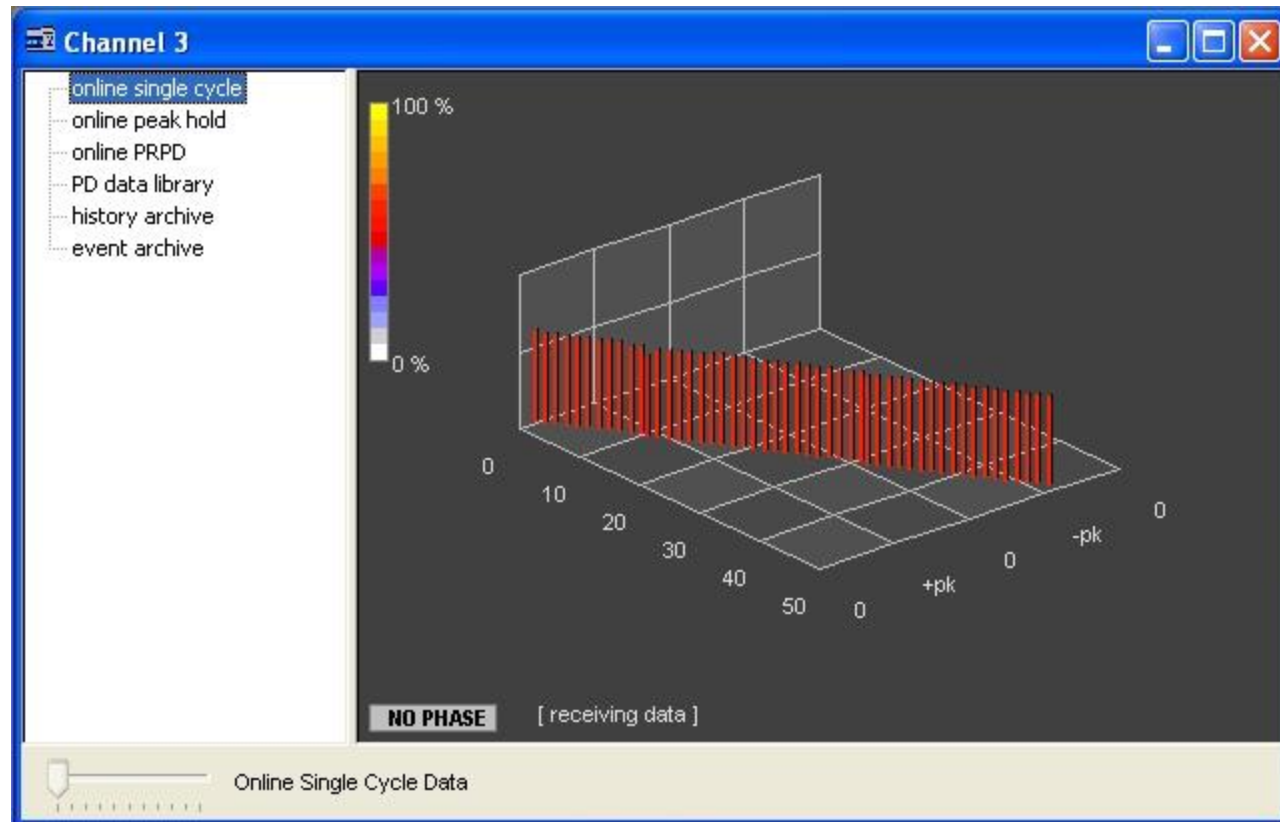


PDM System Overview Software

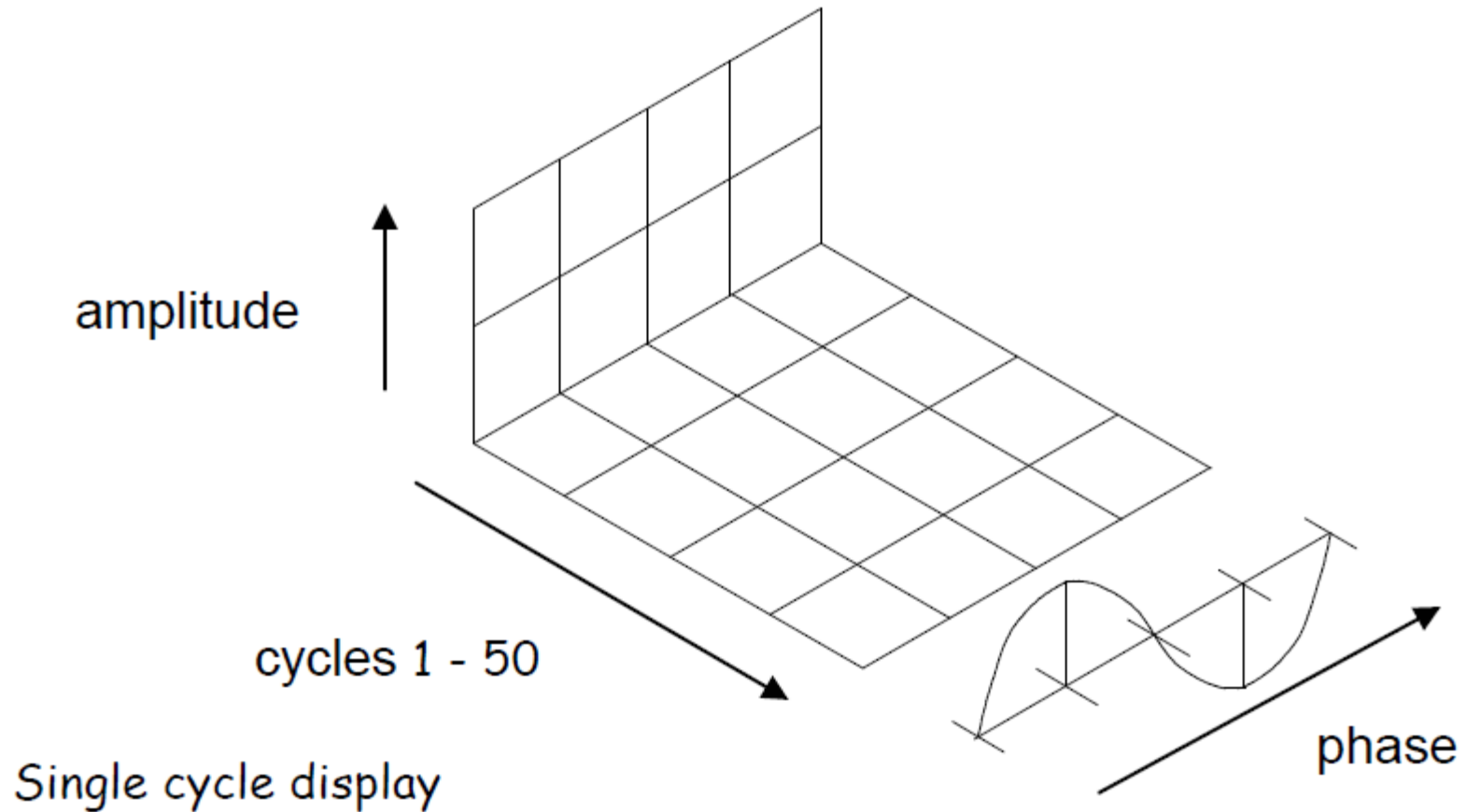
PortSUB System Properties



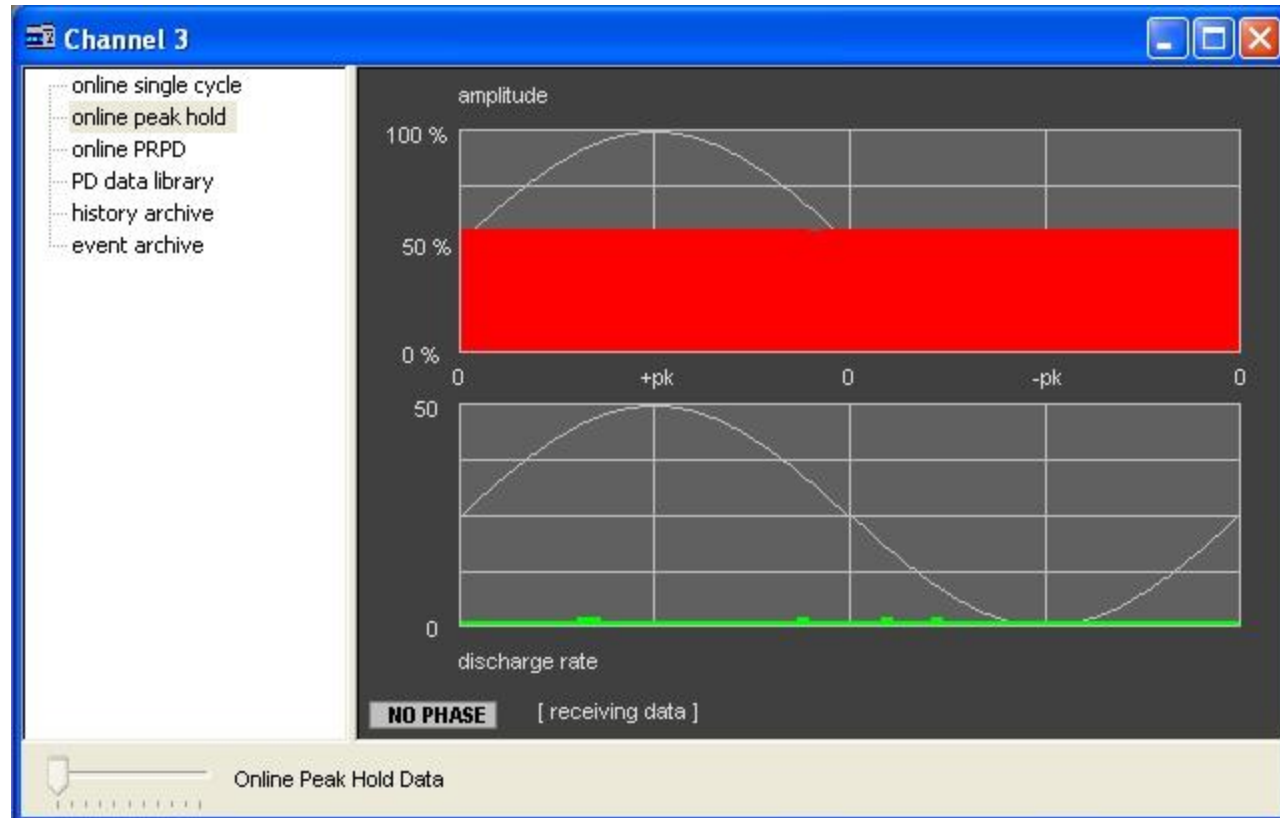
Single cycle display



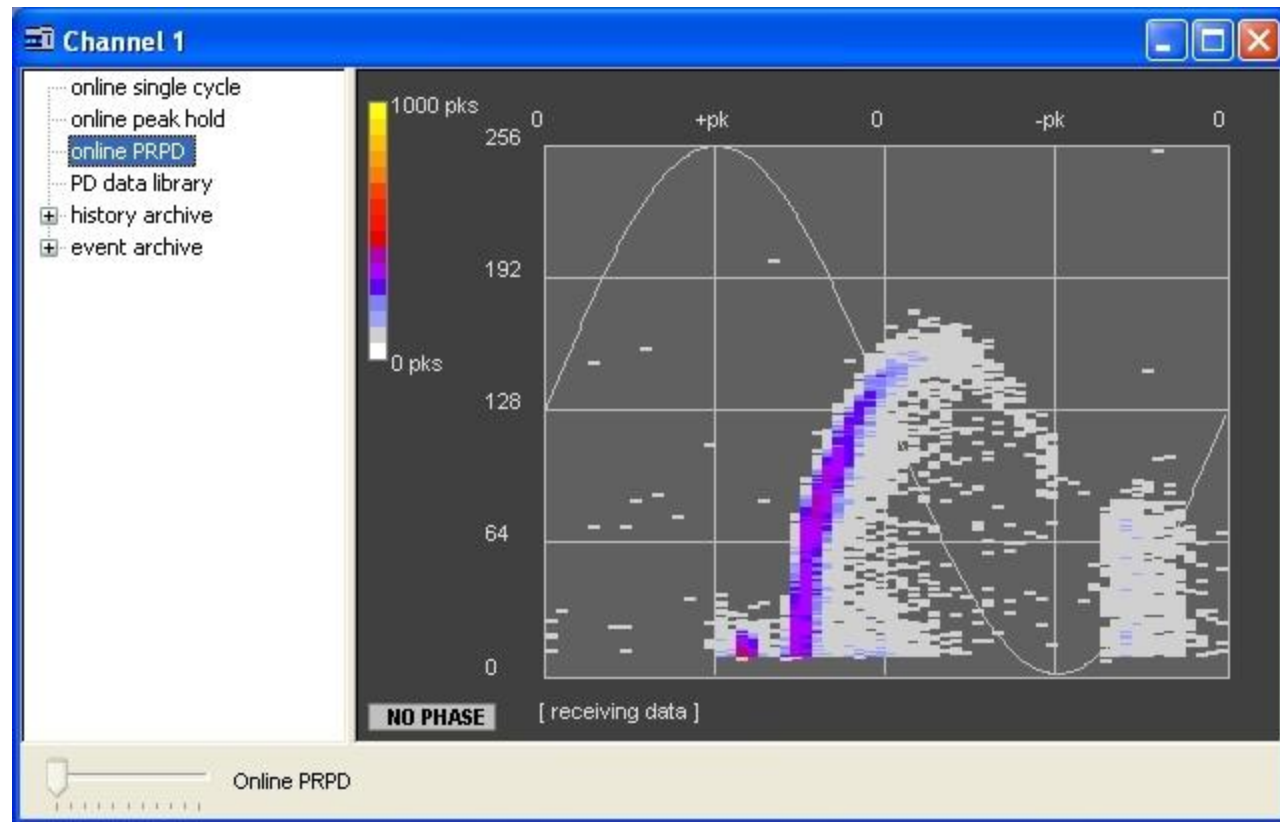
Single cycle display



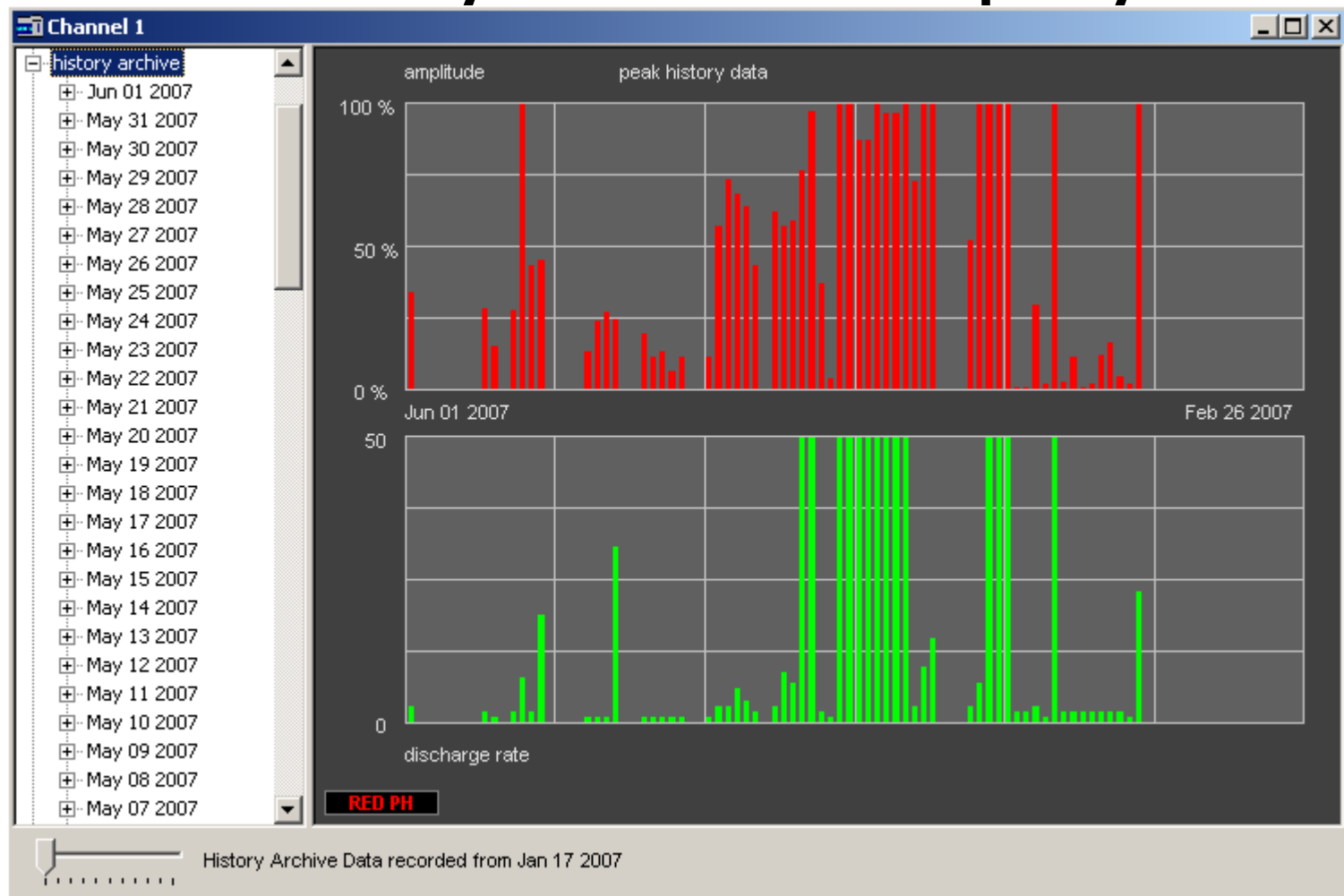
Peak hold display



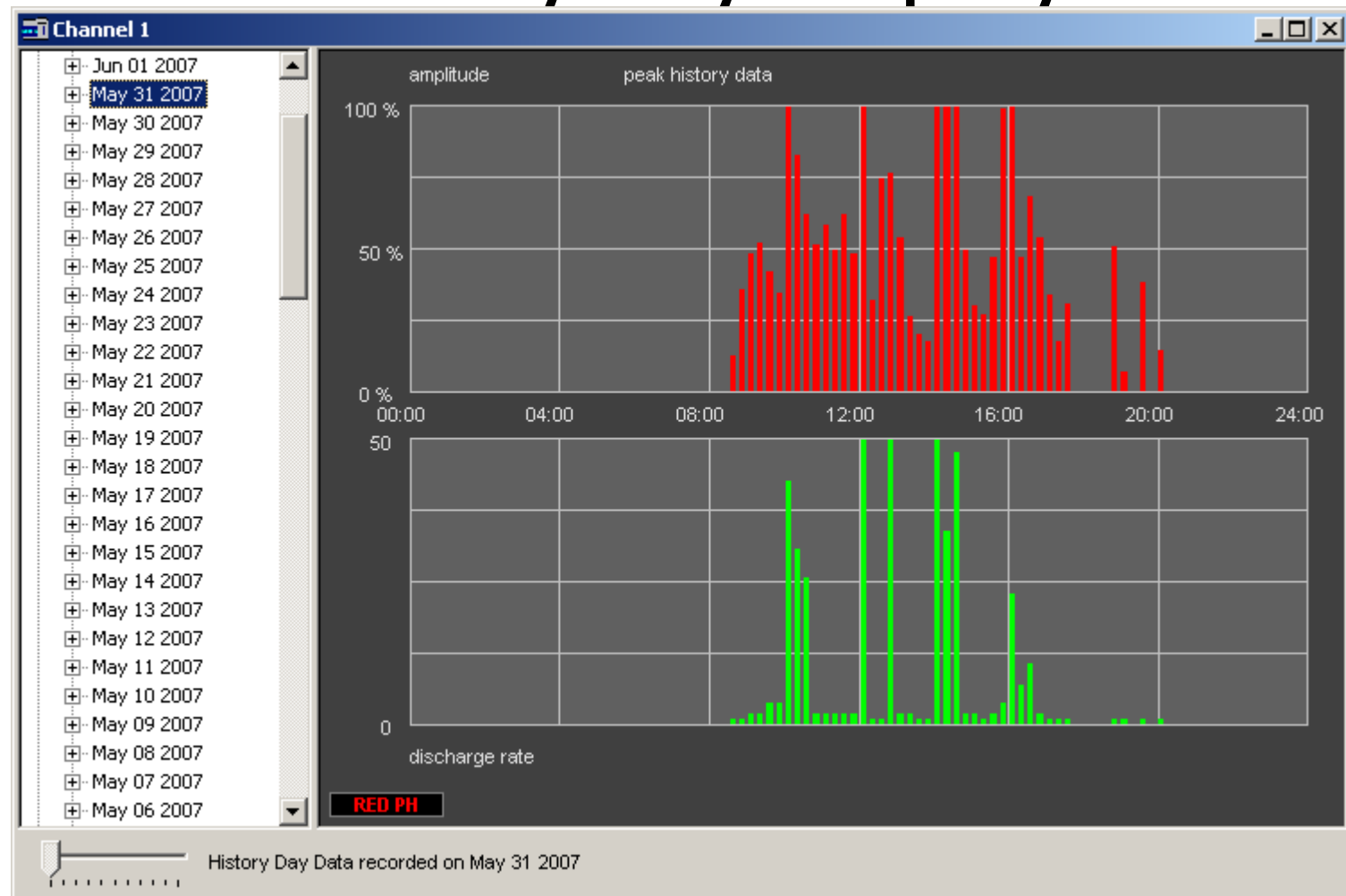
PRPD display



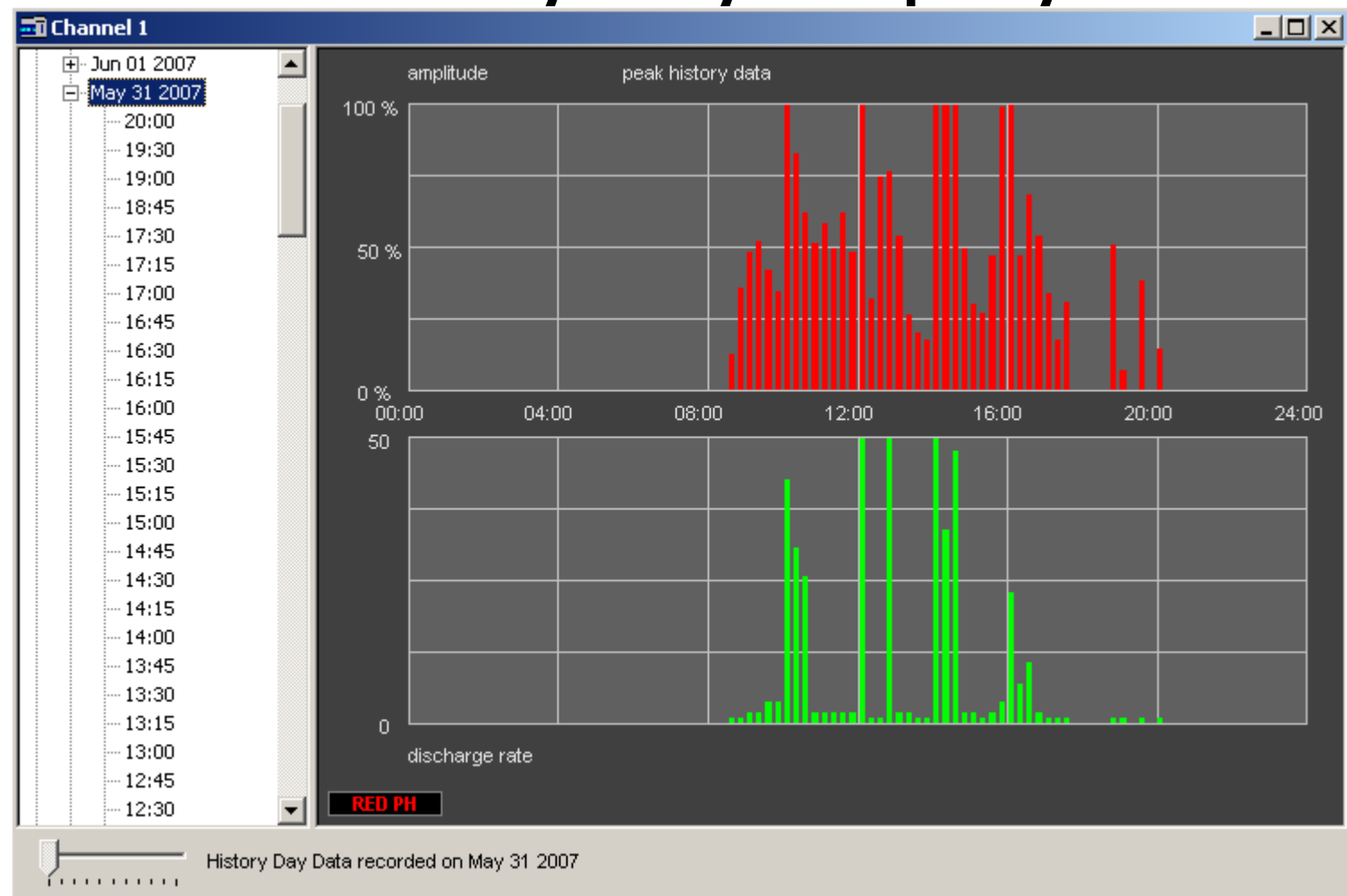
History archive display



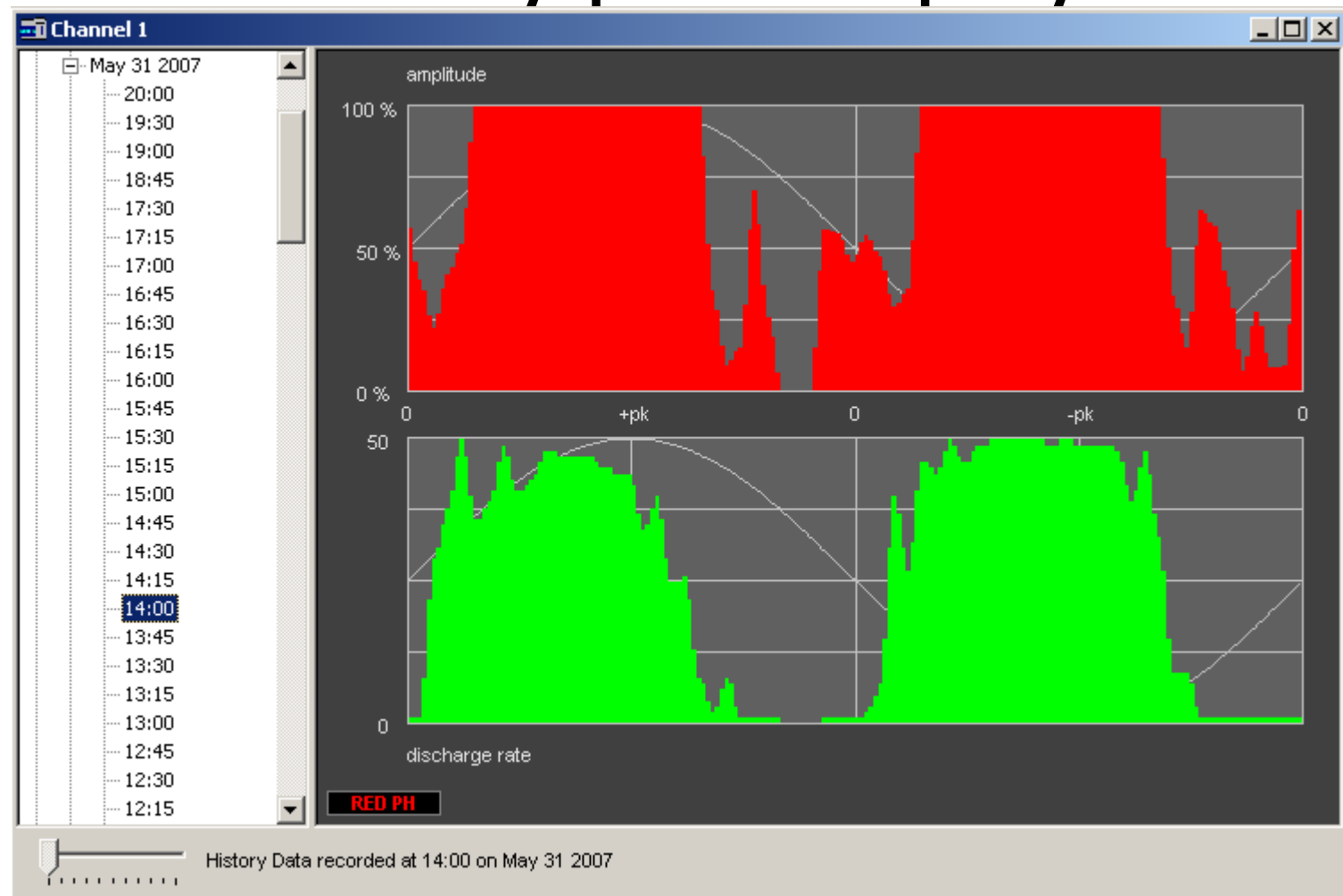
History day display



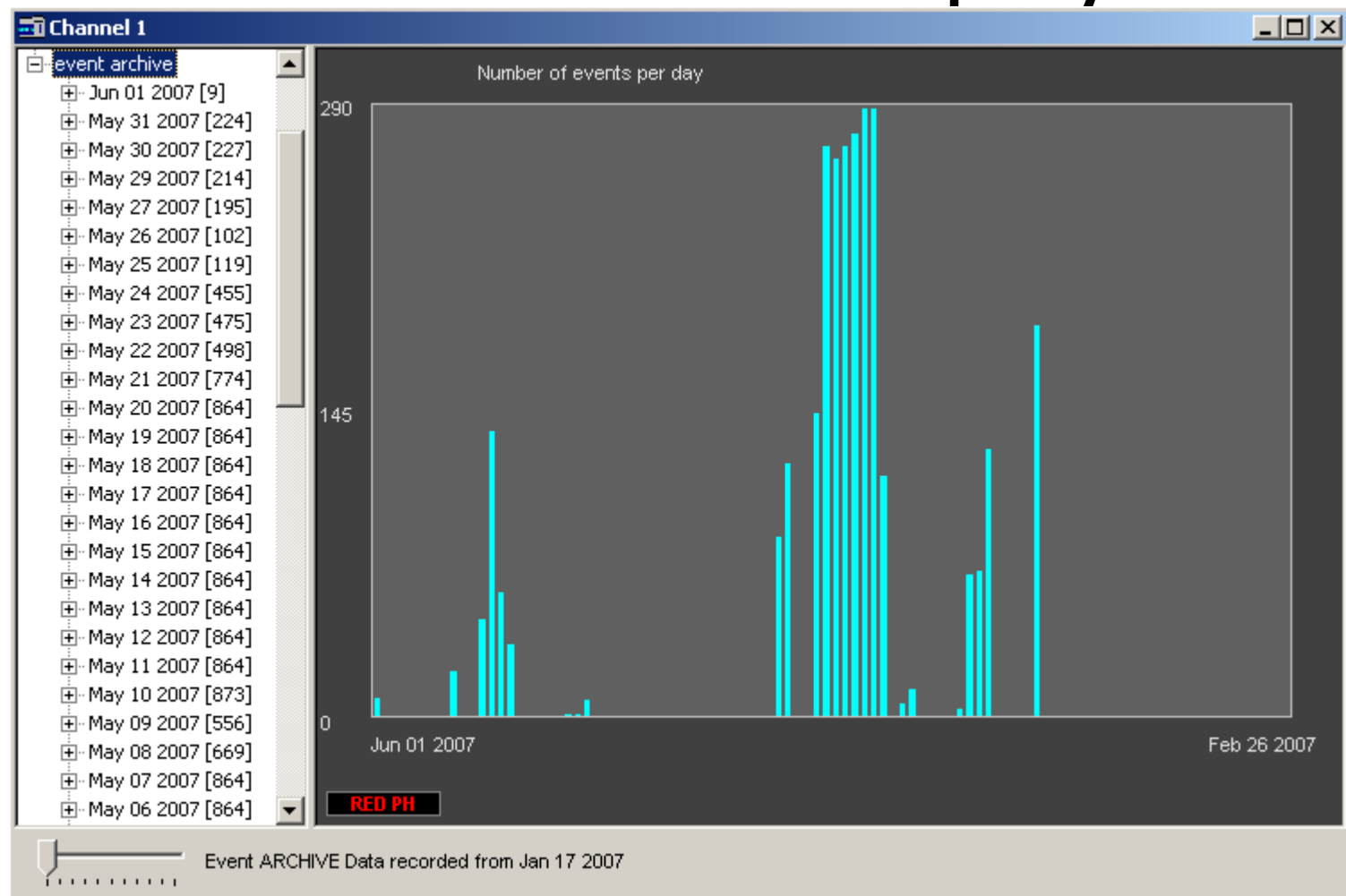
History day display



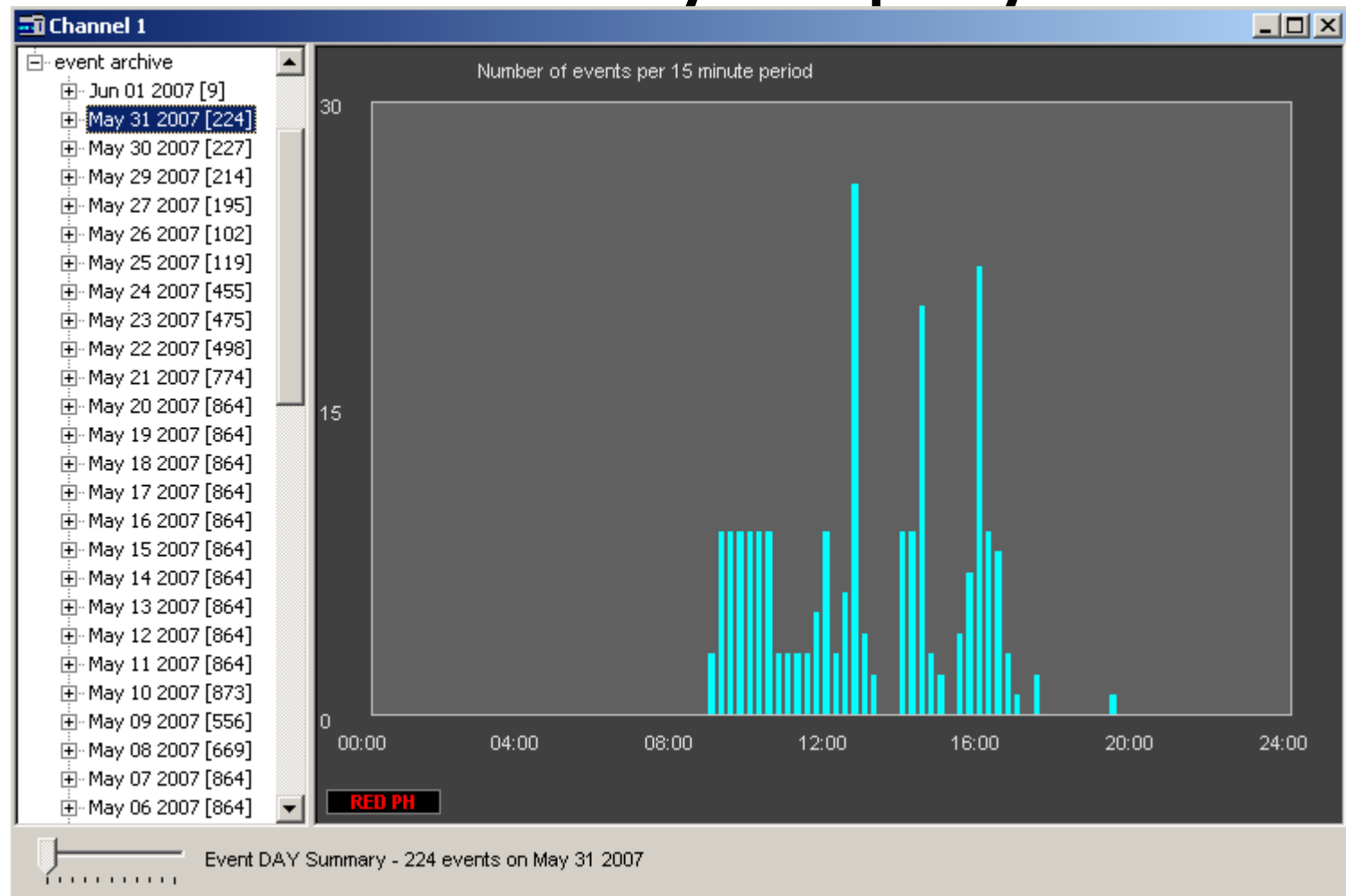
History pow display



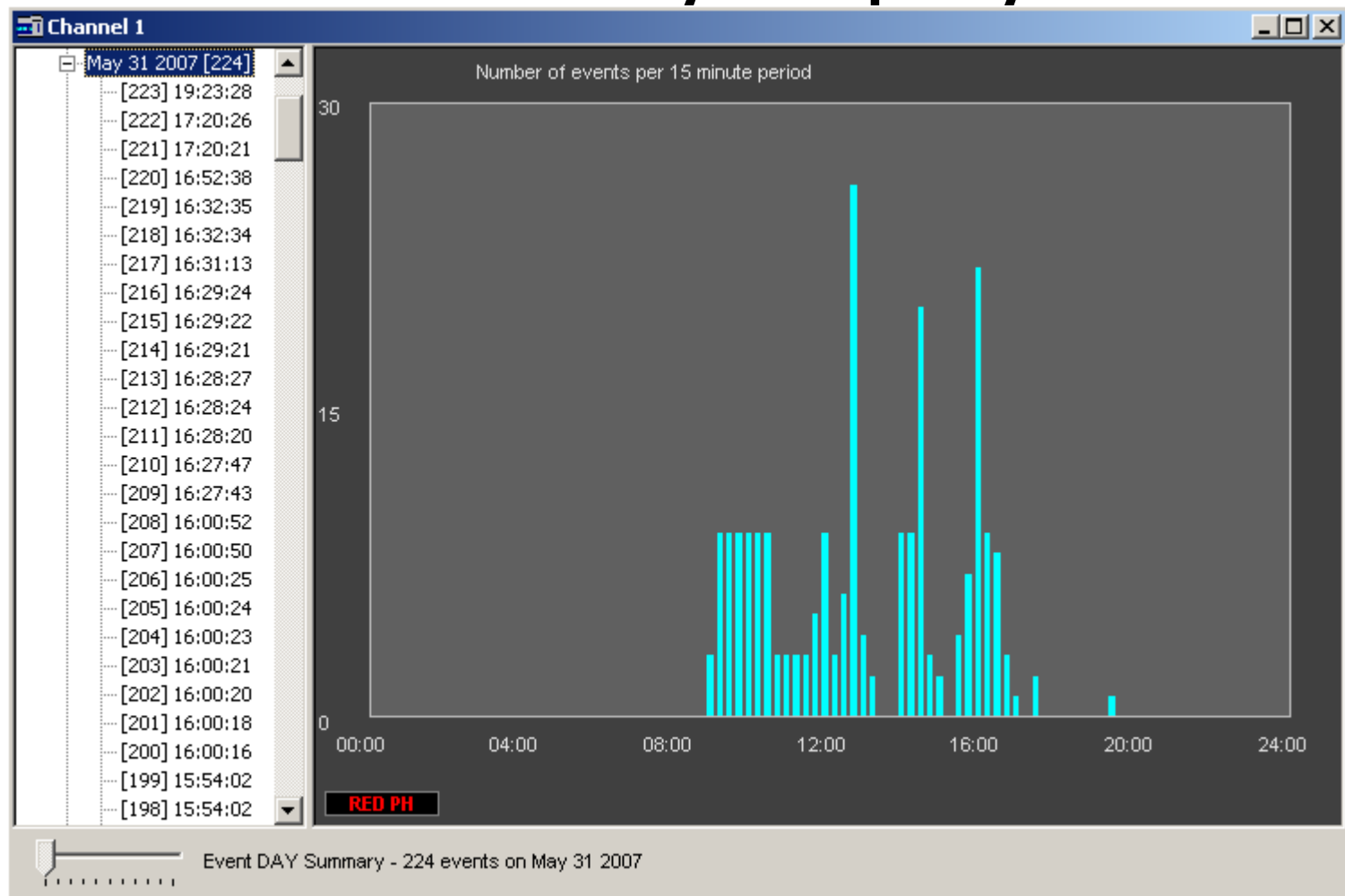
Event archive display



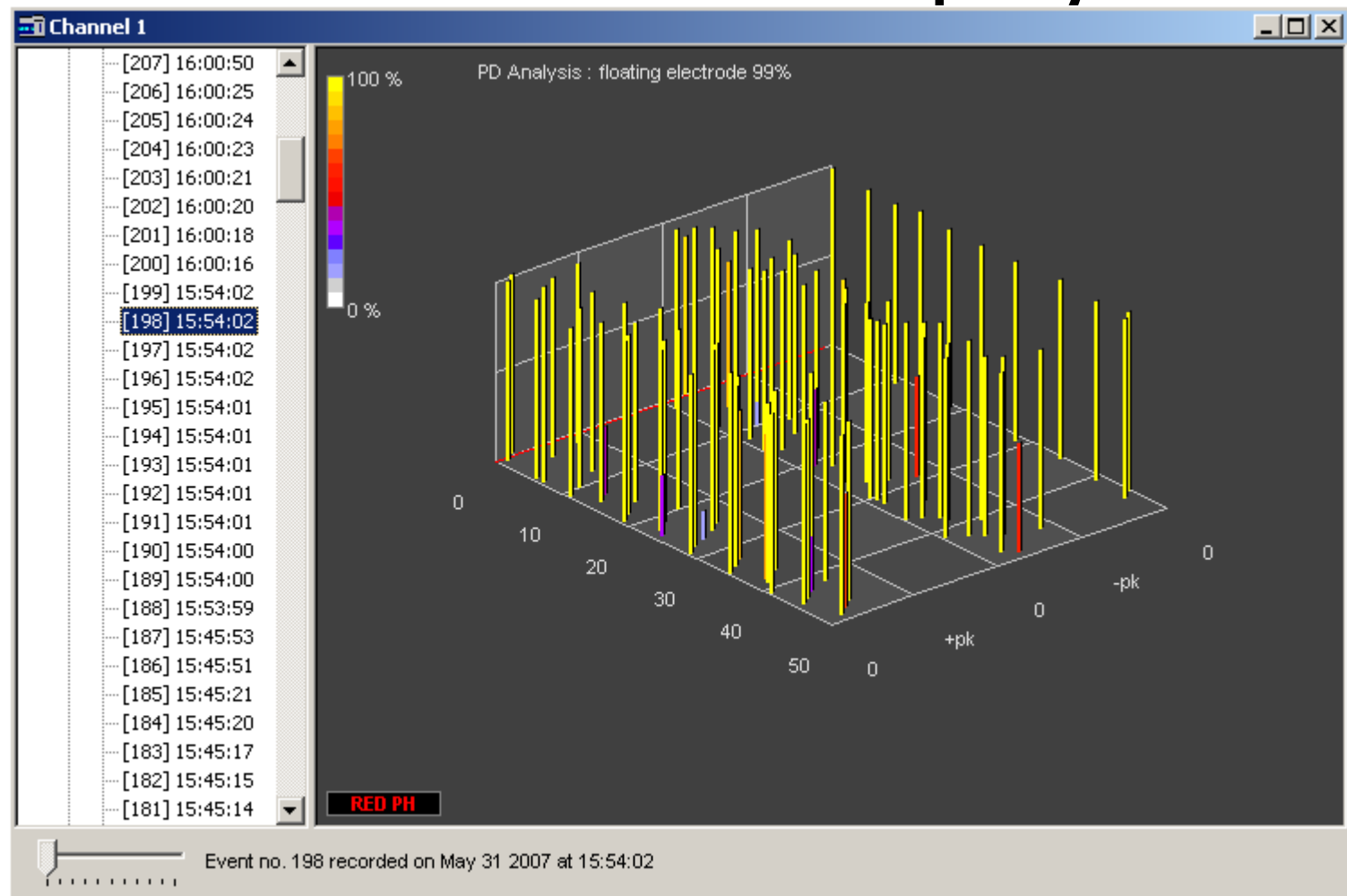
Event day display



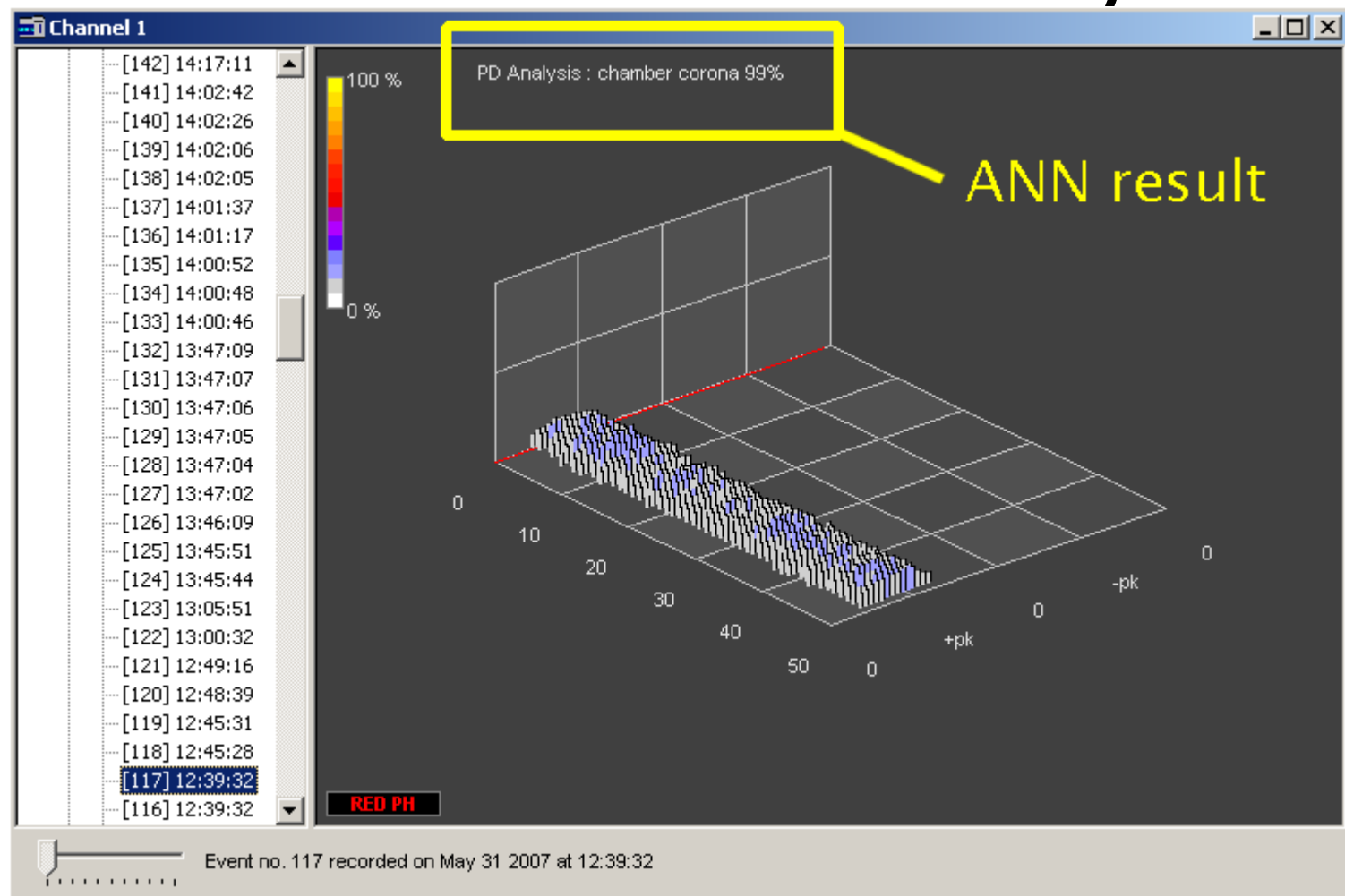
Event day display



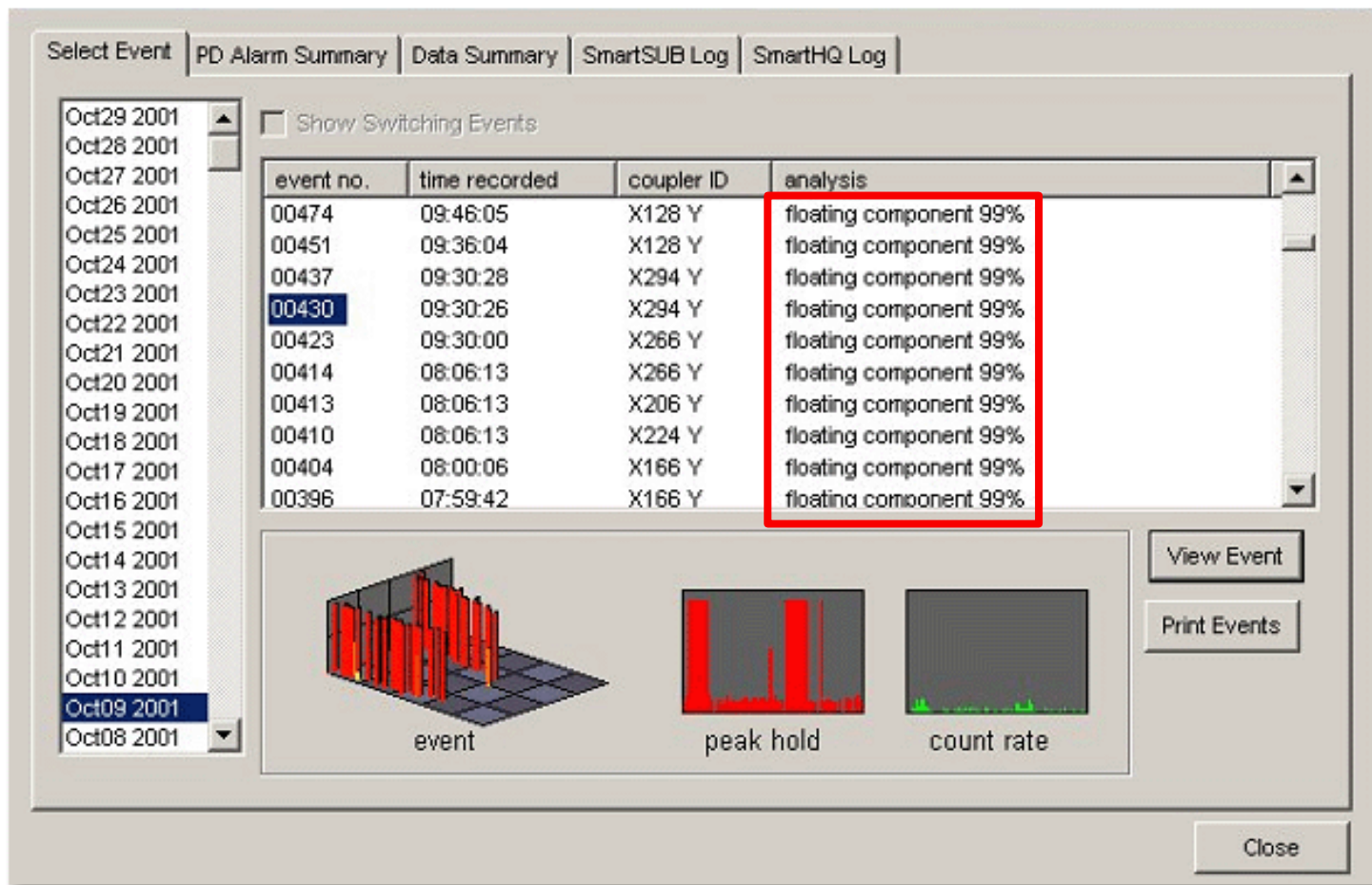
Event record display



Event window with analysis



Event Window With Analysis



Radial PDM Data Interpretation

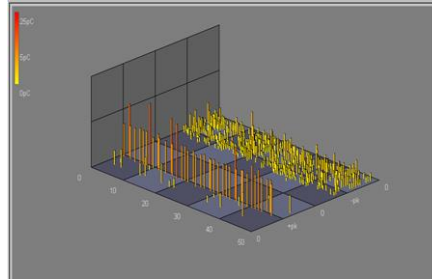
- PD patterns can be very complex, especially in the presence of noise
- Expert skills are needed to correctly interpret the patterns to classify the type of PD
- Most equipment users do not want to be PD experts, so help is needed in this analysis
- The PDM offers the user an expert software that can successfully classify PD
- This system is one of the core products of DMS that has proved to be superior to all competitors

Radial PDM Automatic Data Interpretation

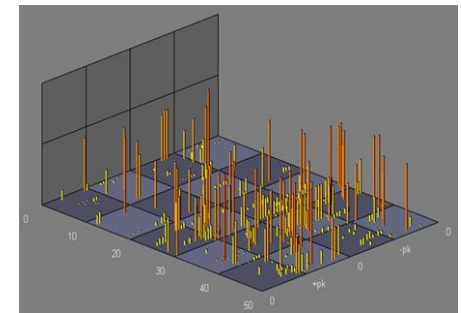
- The DMS expert system uses various proven software techniques to classify PD
- Advanced Artificial Neural Network (ANN) algorithms for PD type identification
- Algorithm removes interference from mobile phones, switching, lights, etc.
- ANN is trained using a database containing 15 years of site and lab data

Radial PDM System Data Displays

Conductor Surface



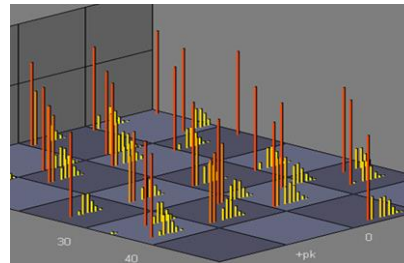
Defective Discharge Lamp



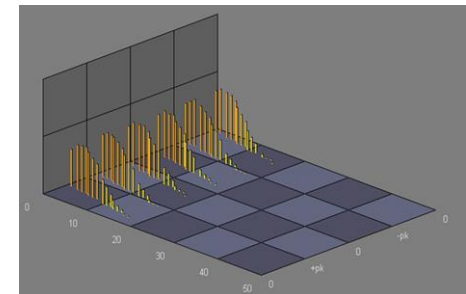
Real PD

Noise

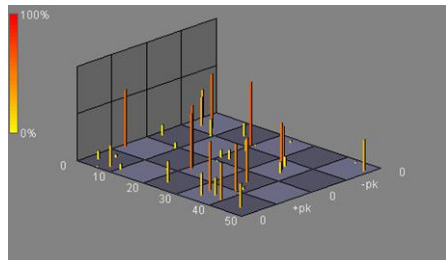
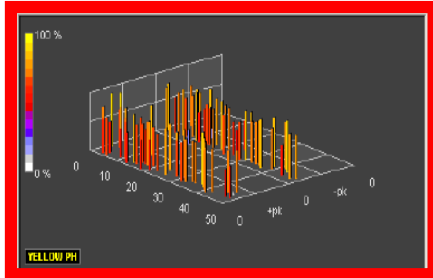
Mobile Phone



RADAR

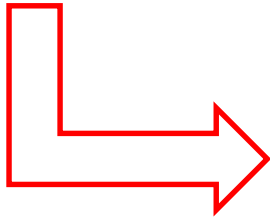
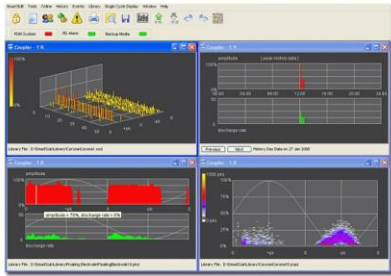


Floating Component



Hopping Particle

Radial PDM Artificial Neural Network

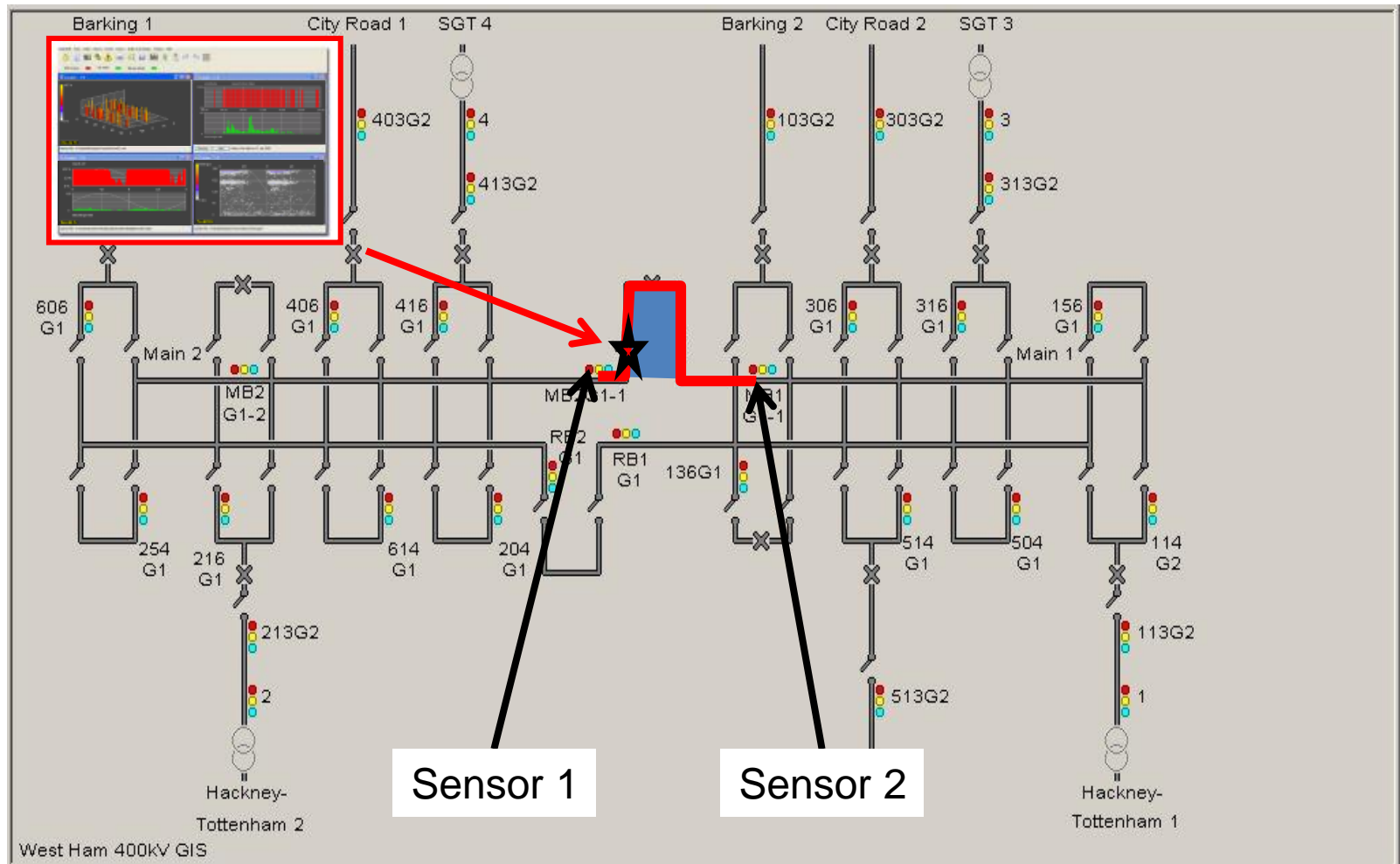


2D + 3D
discharge
data

Location of PD in GIS



PD Location on Single-Line-Diagram



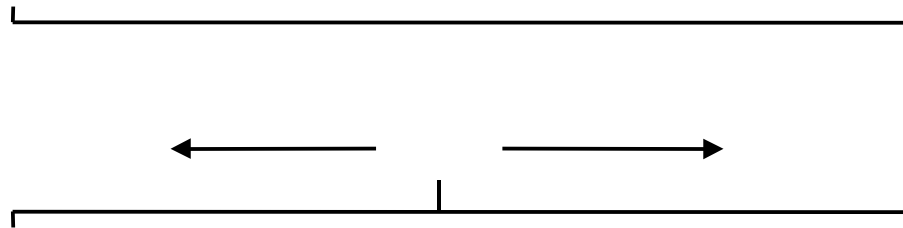
(SLD courtesy of NGC)

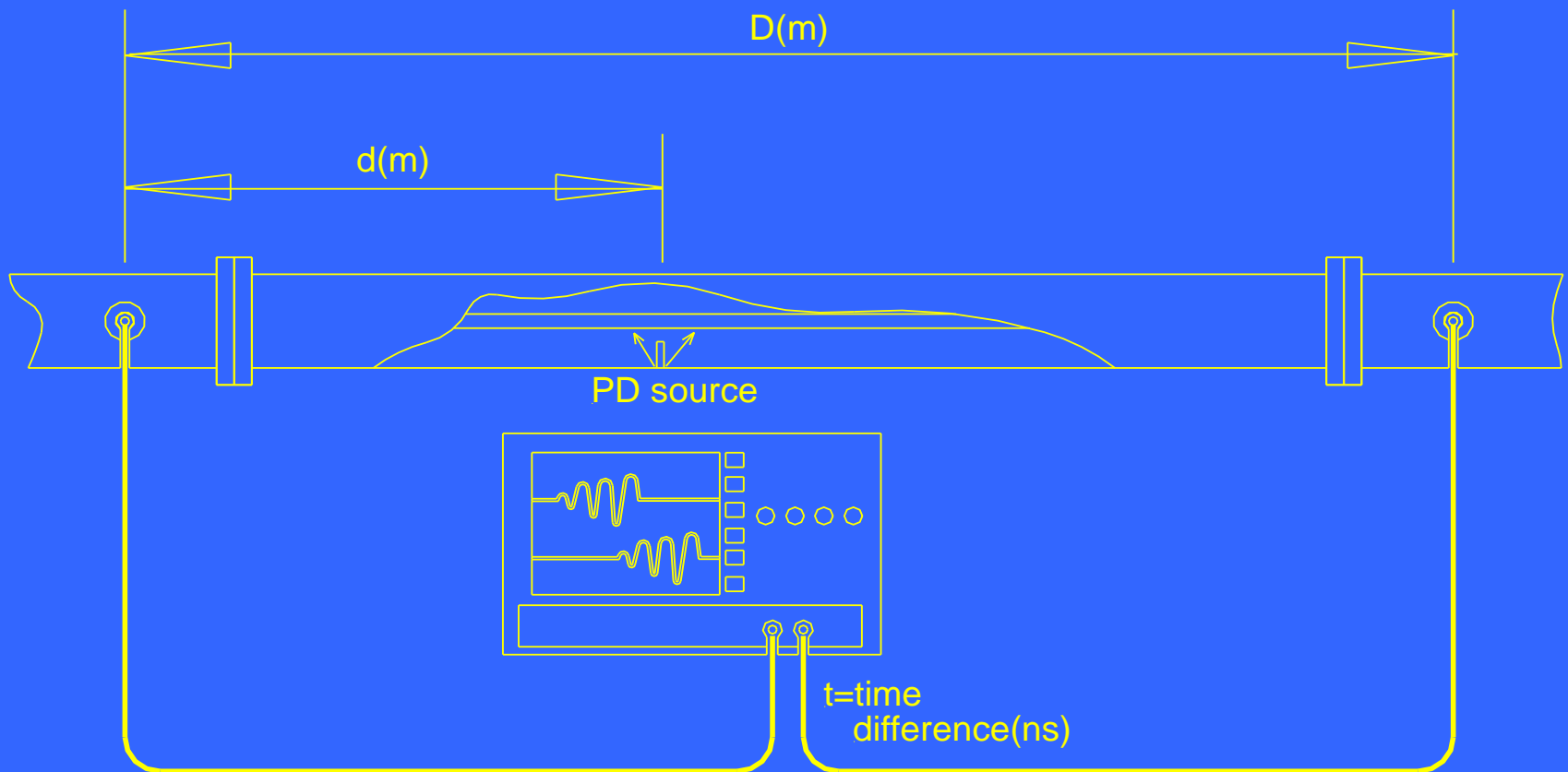
UHF PD pulses travel at the speed of light inside the GIS and an electromagnetic wave.

Speed of light =300,000,000 m/s
 =300 m/ μ s
 = 0.3 m/ns

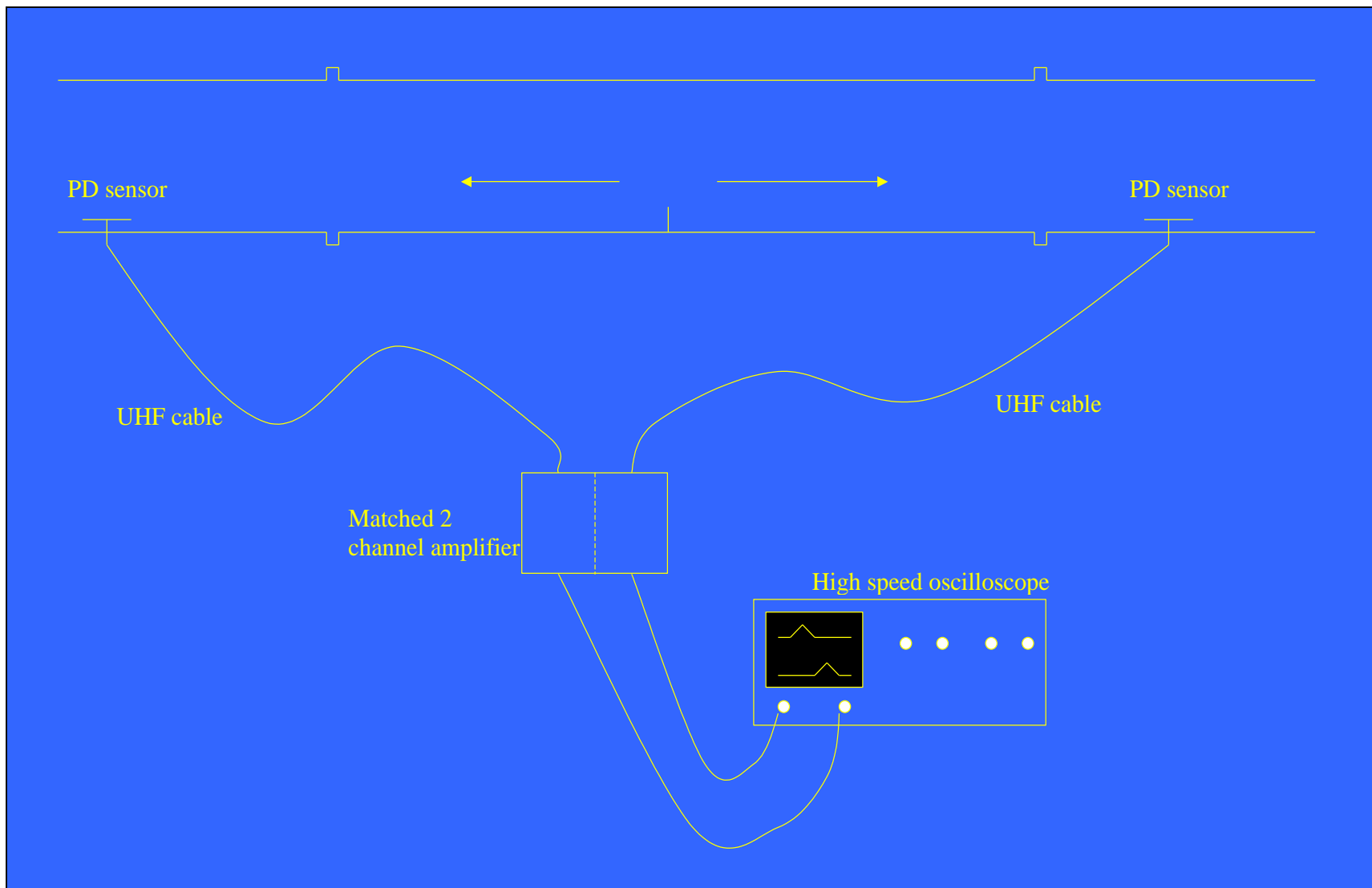
This means it travels 1m every 3.3ns.

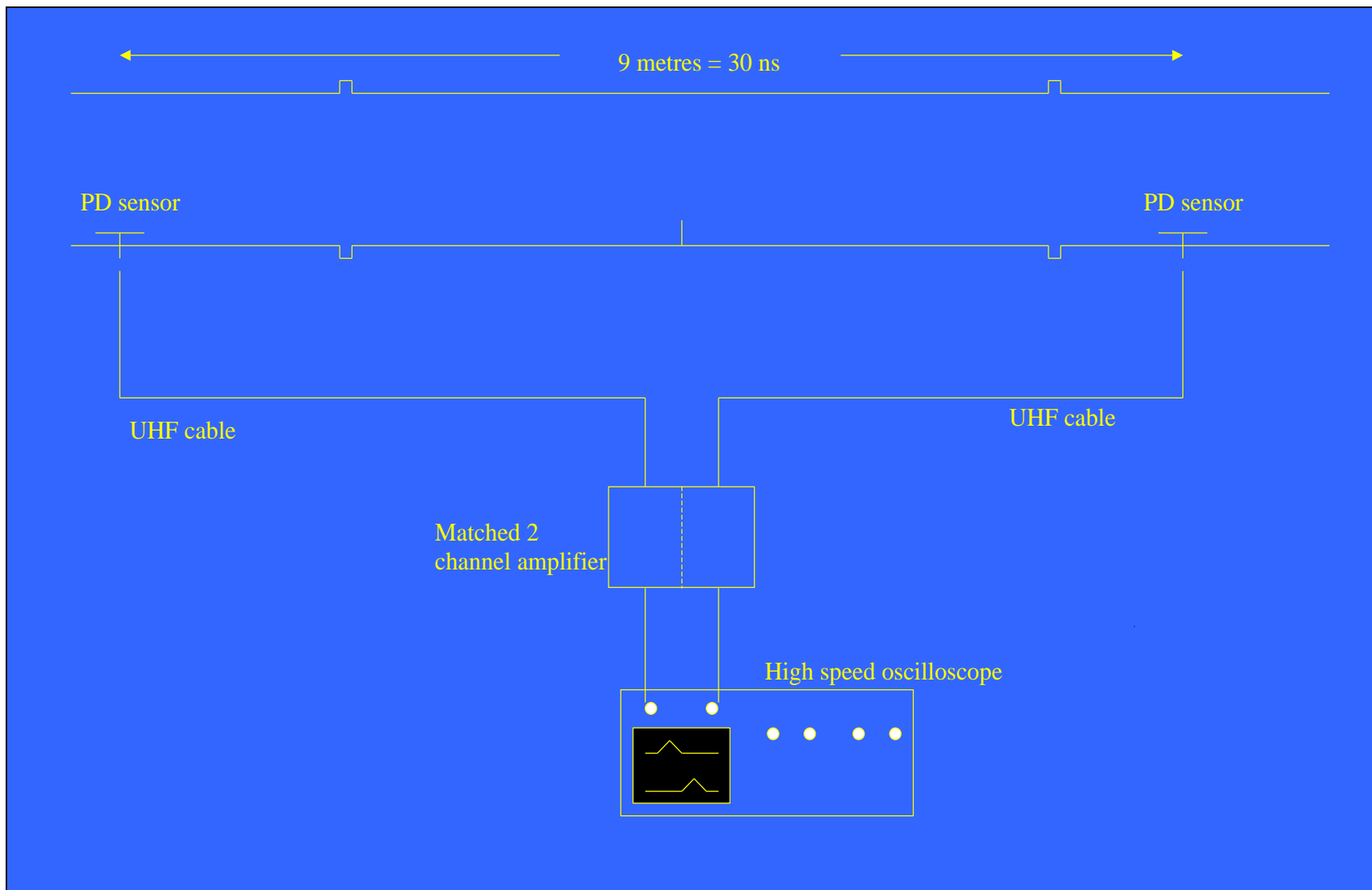
The pulse travels in both directions along the GIS away from the PD

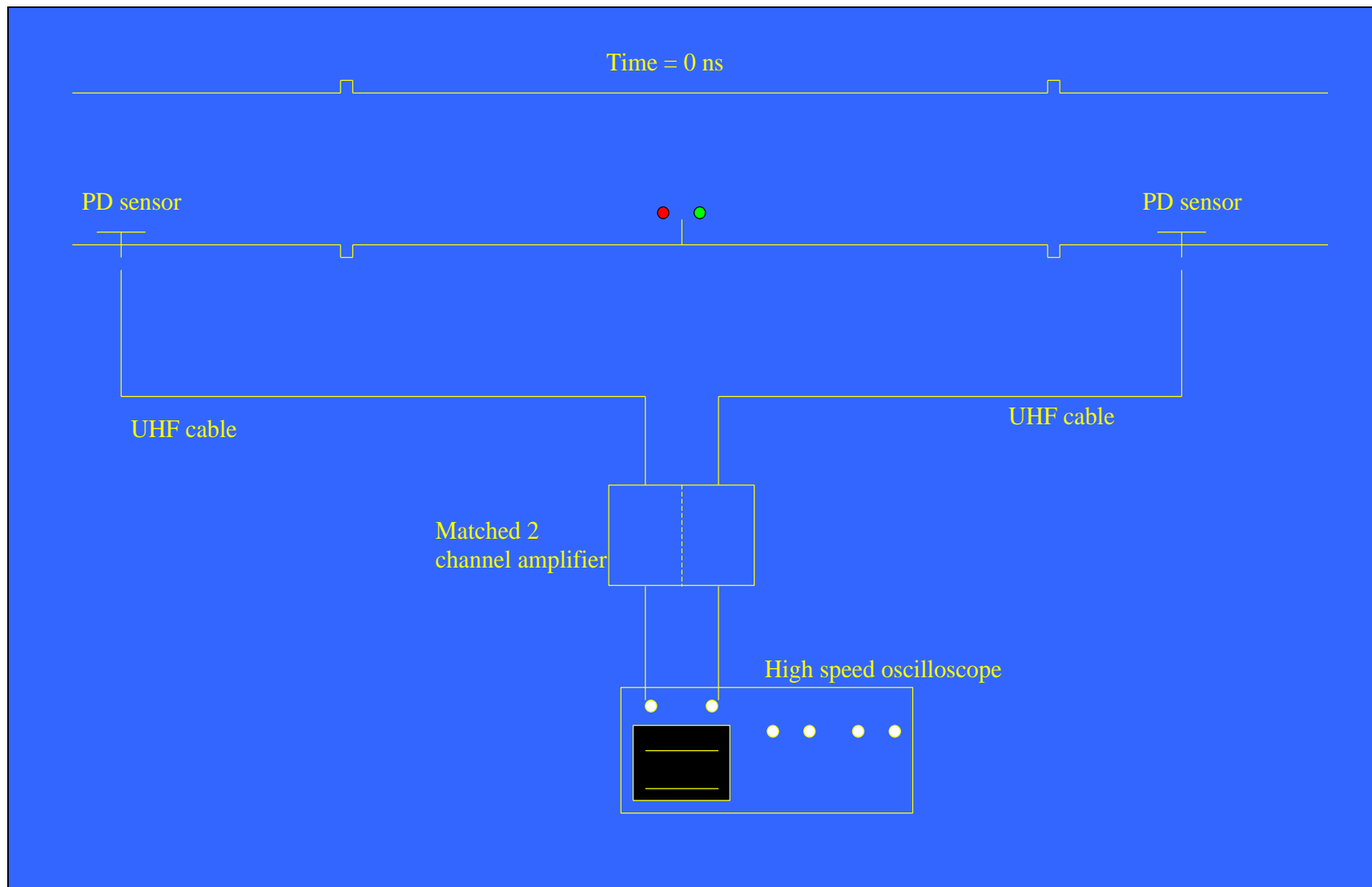


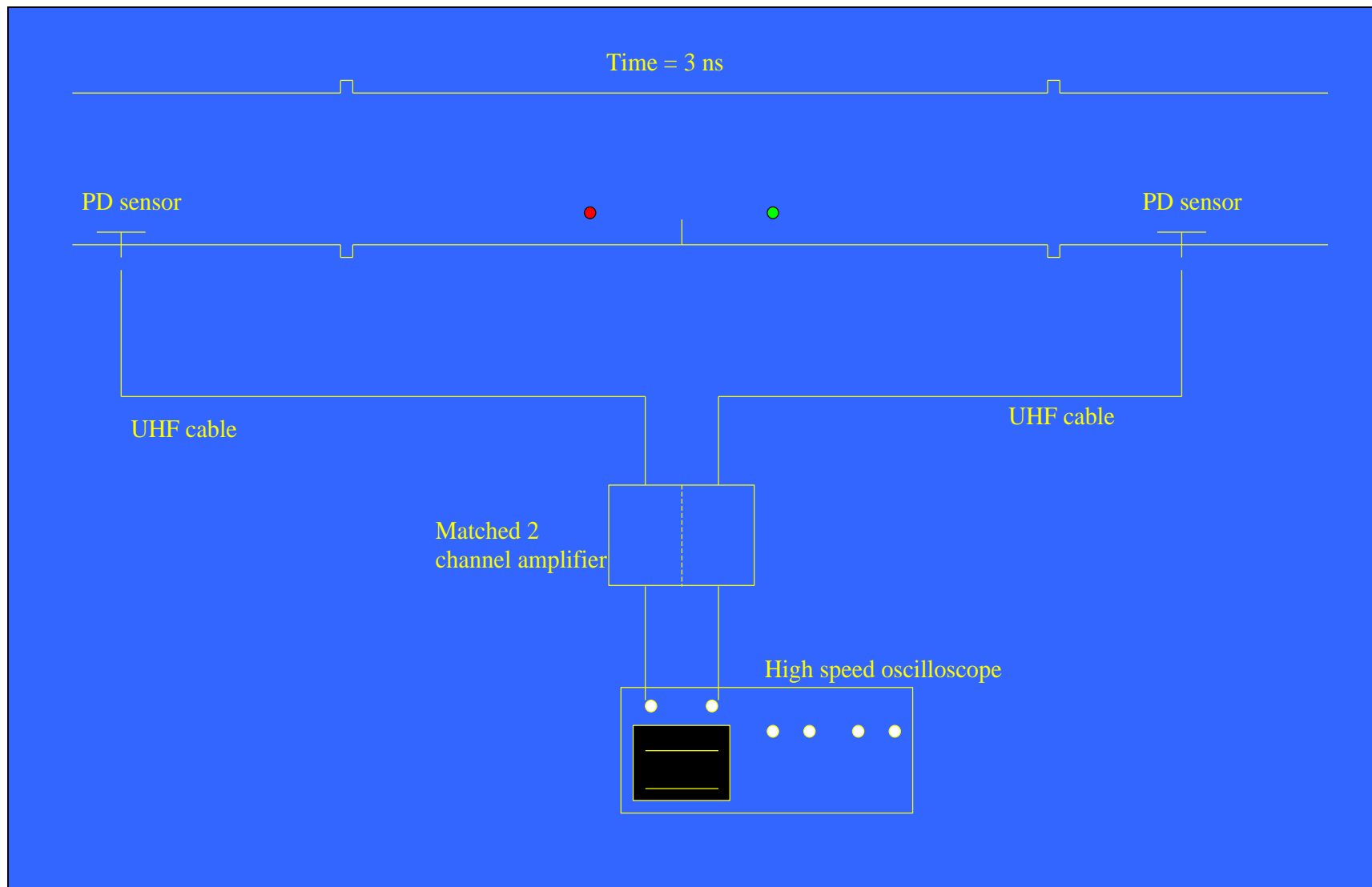


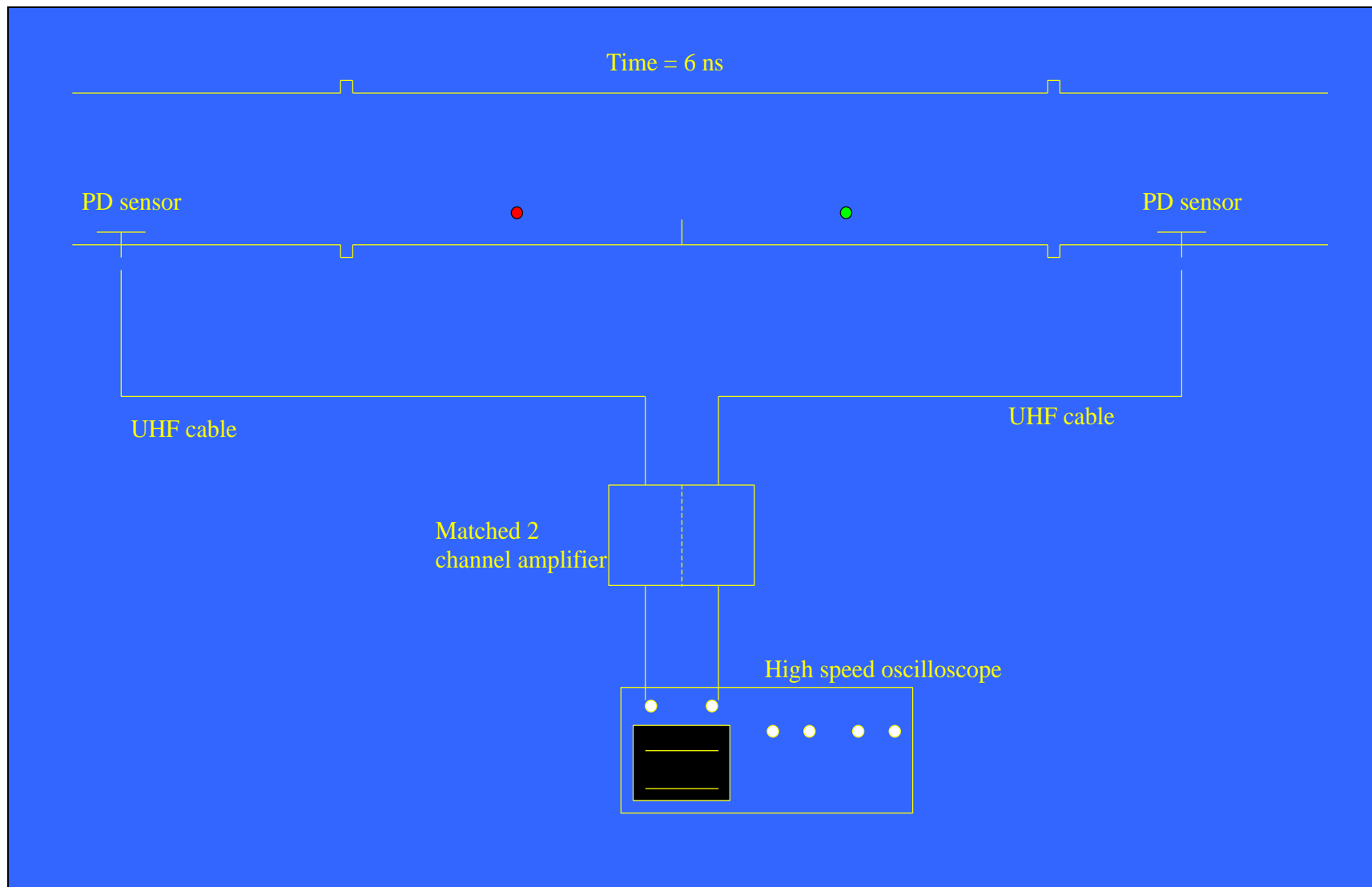
$$d = (D - 0.3t) / 2 \text{ metres}$$

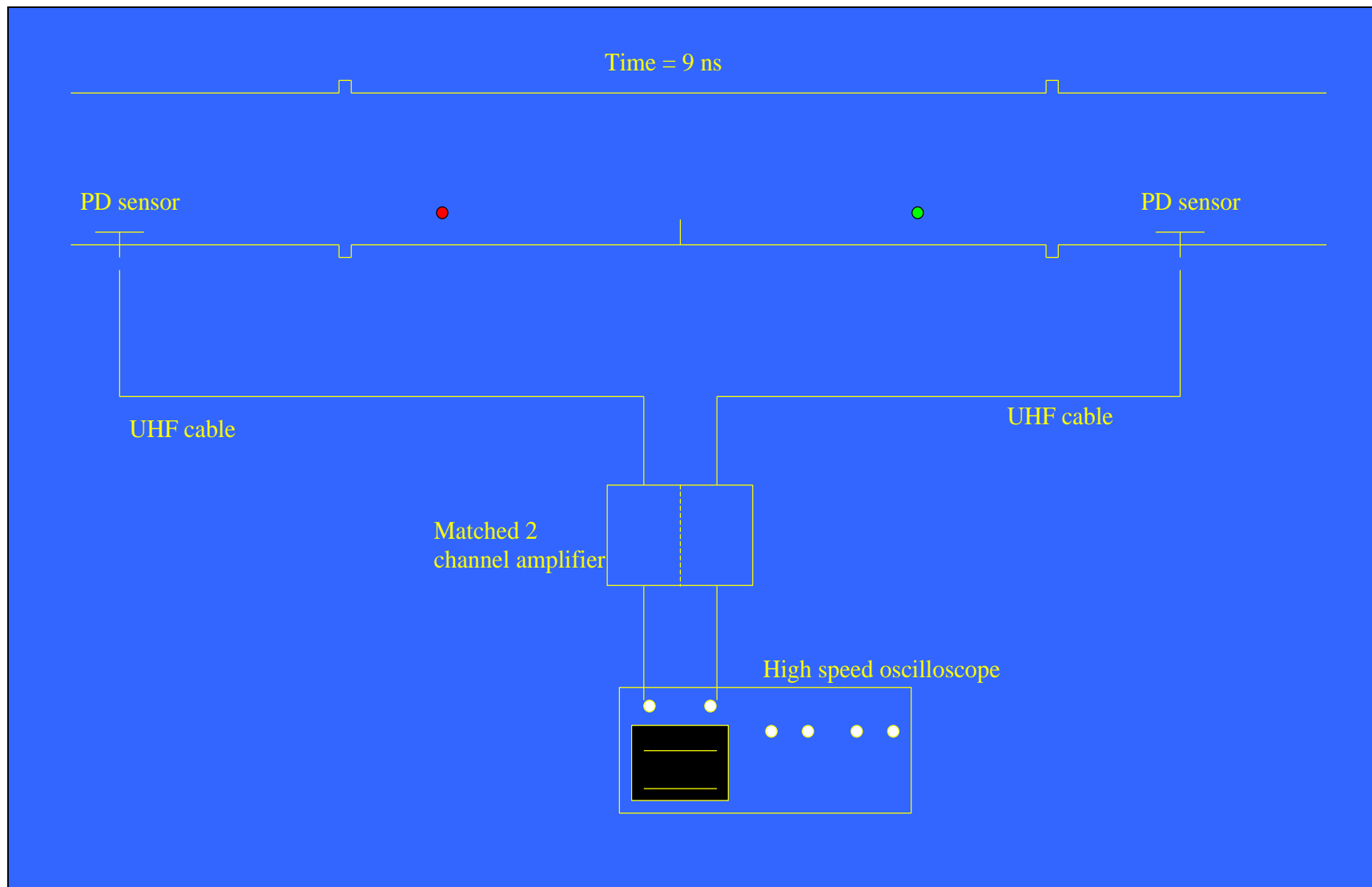


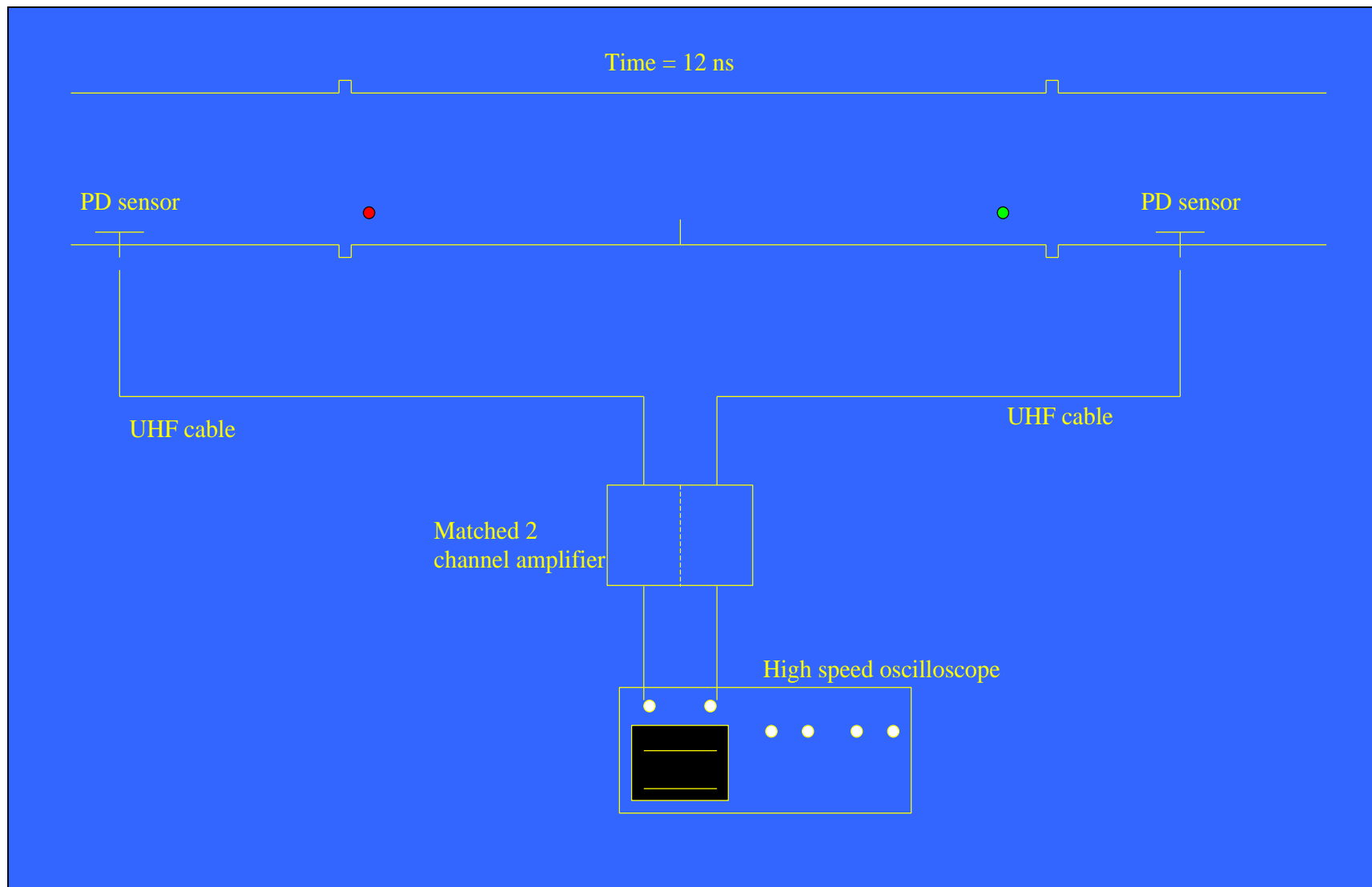


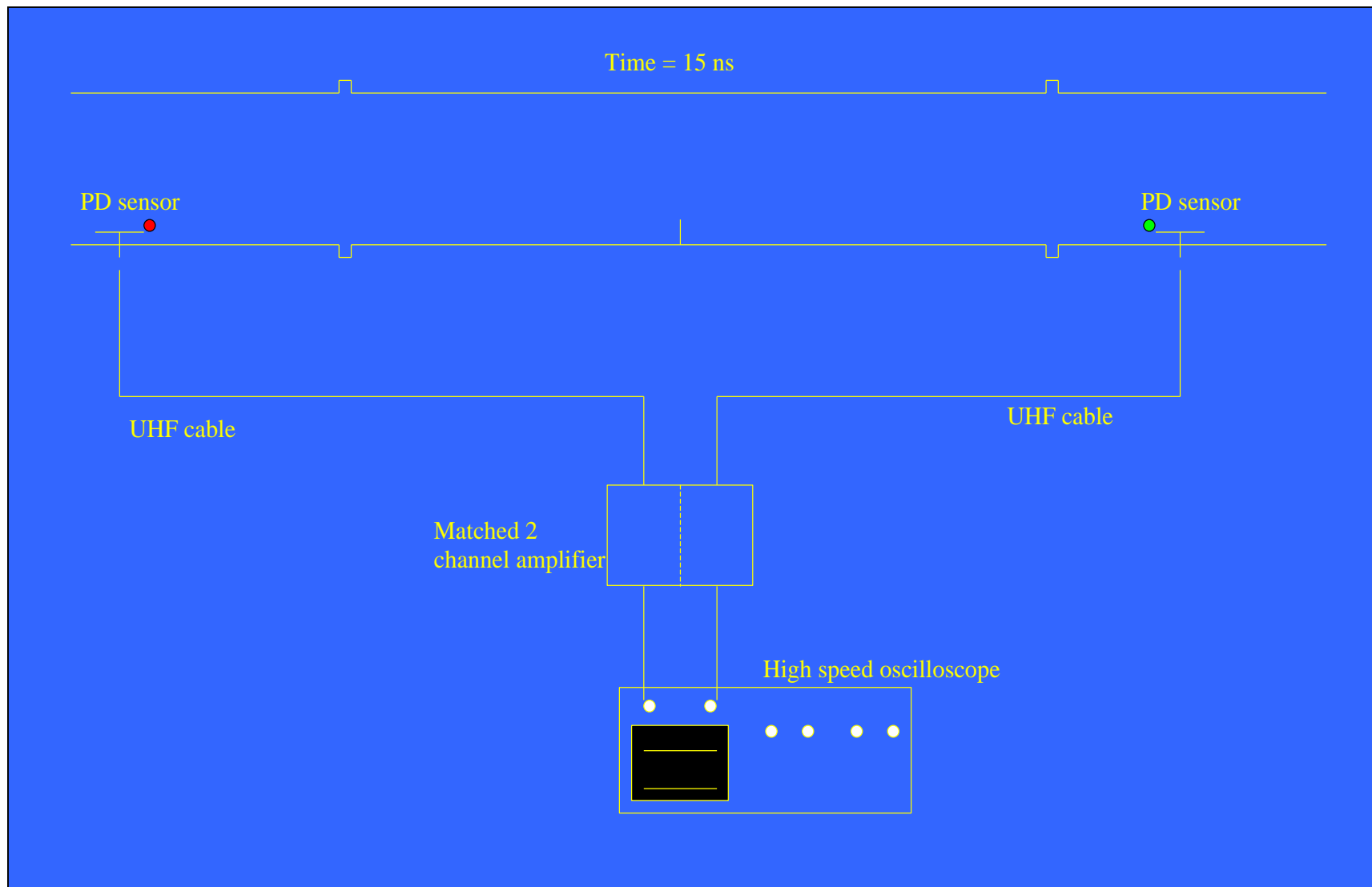


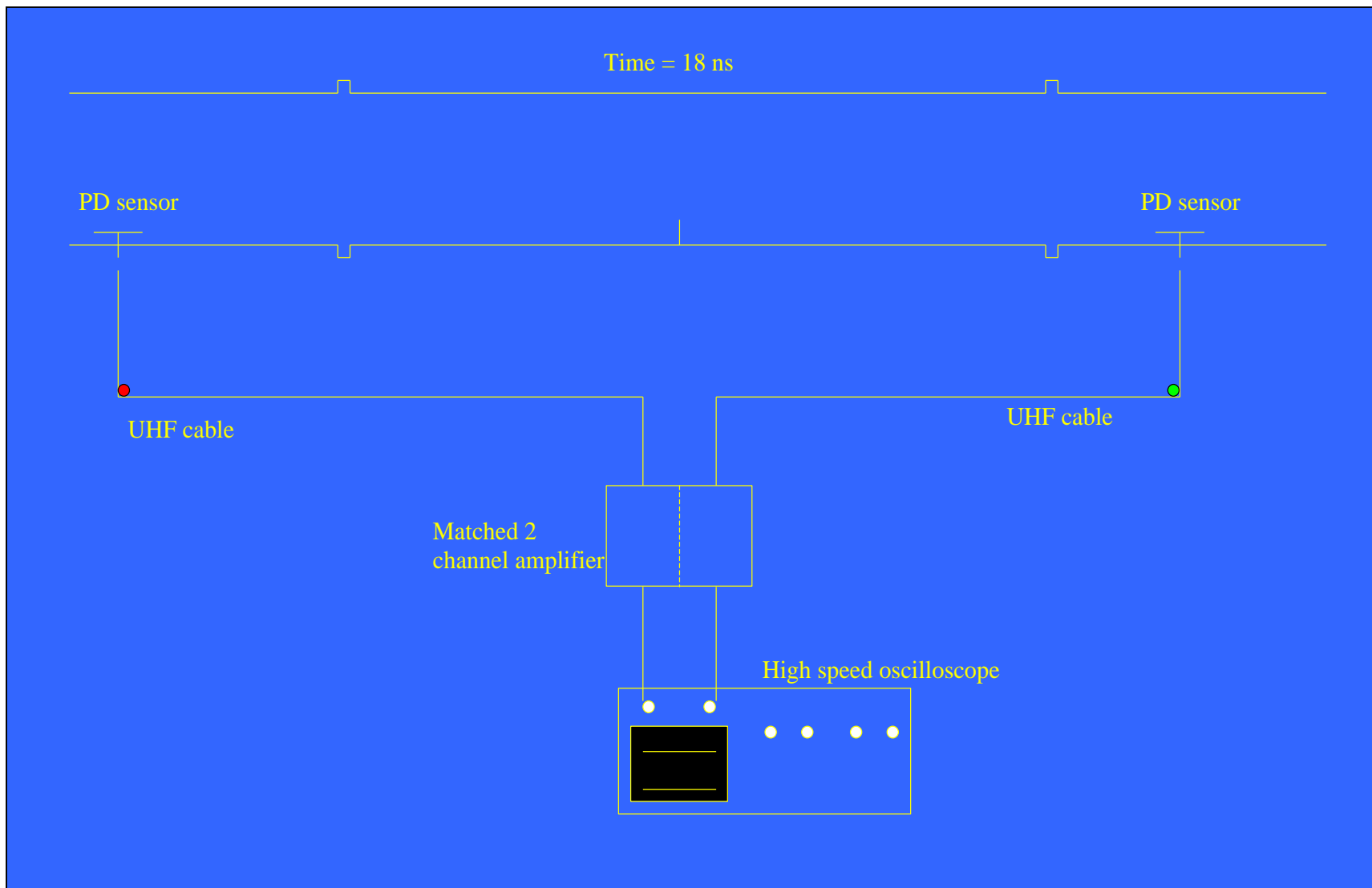


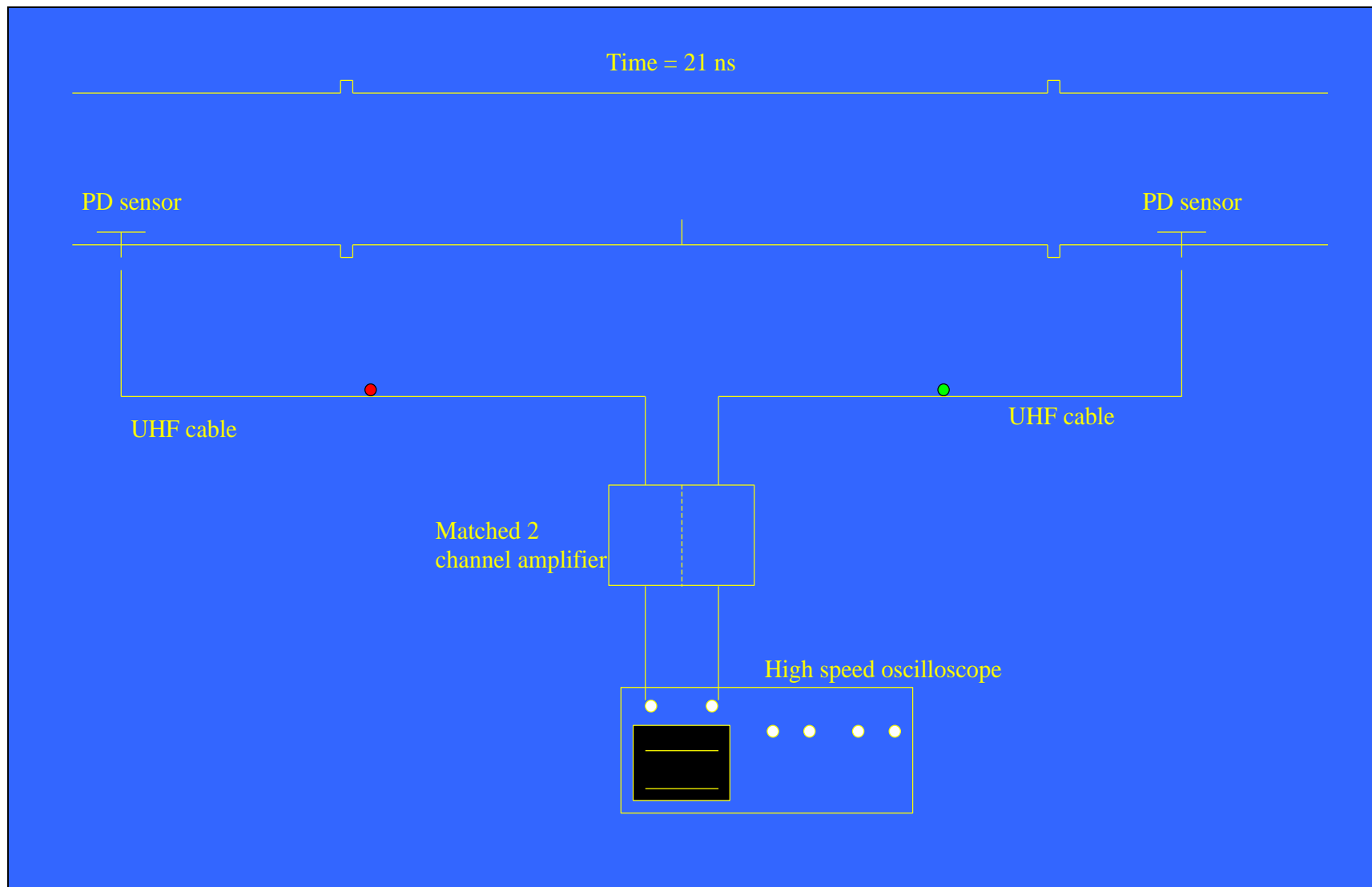


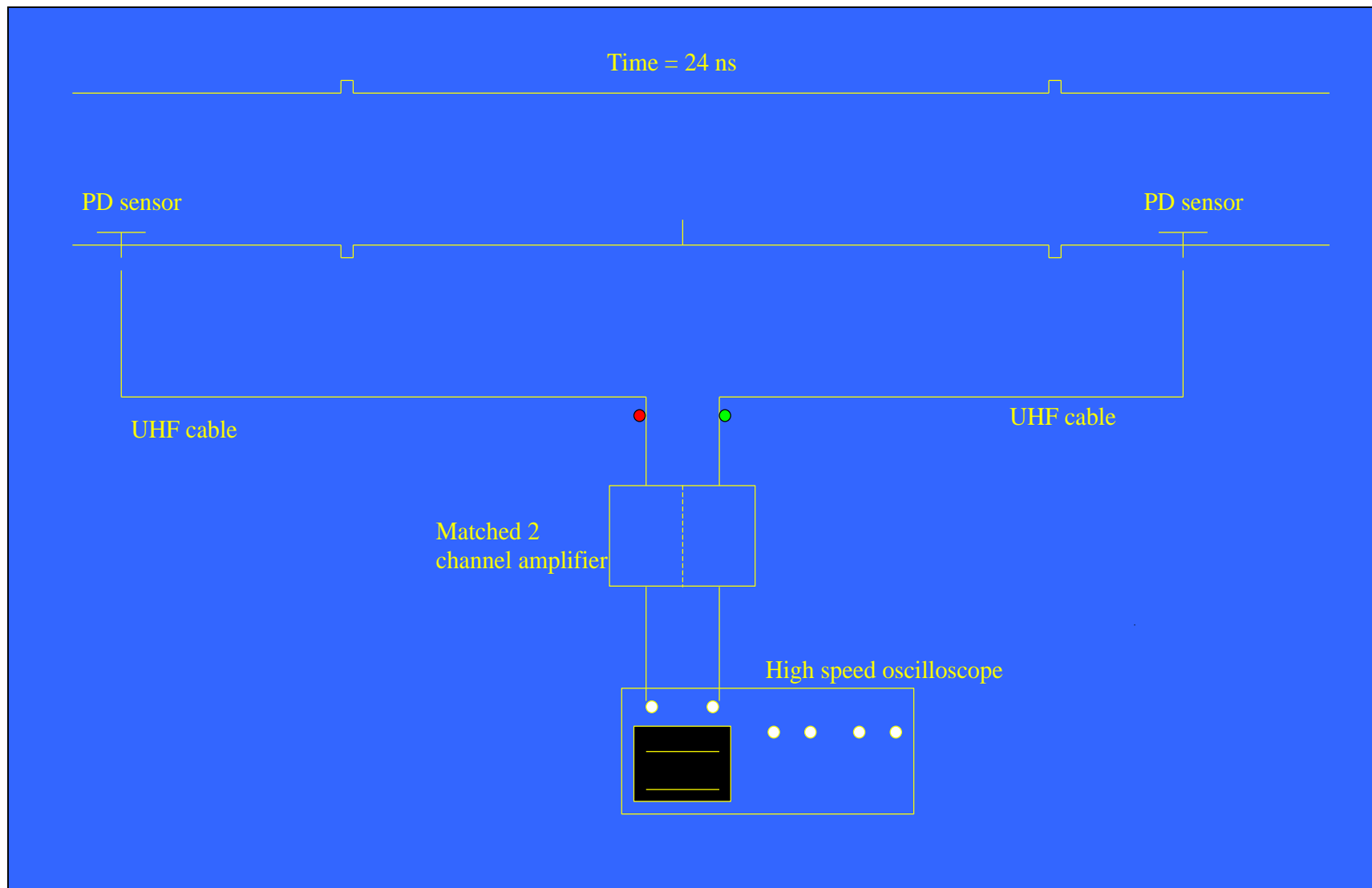


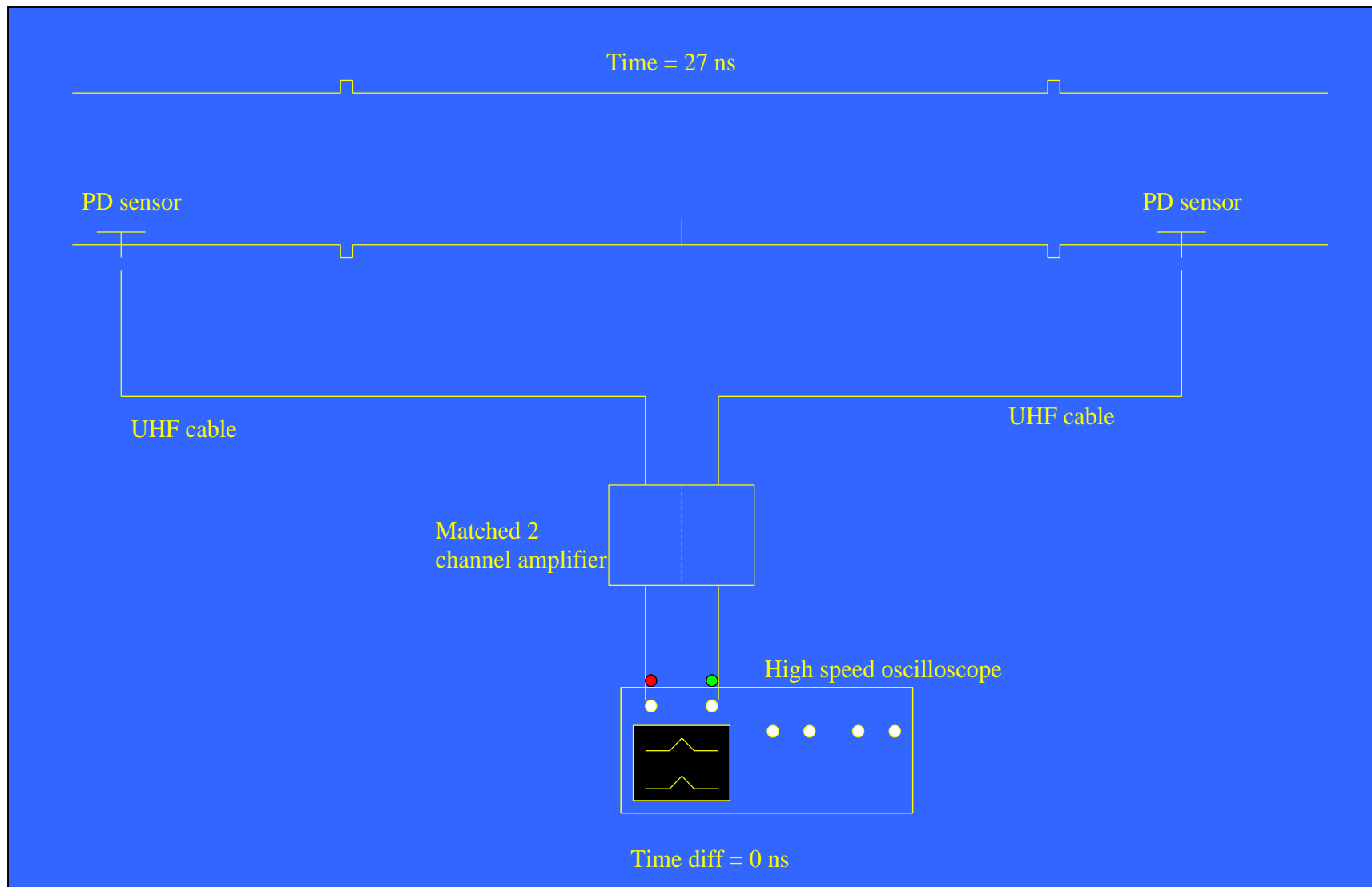












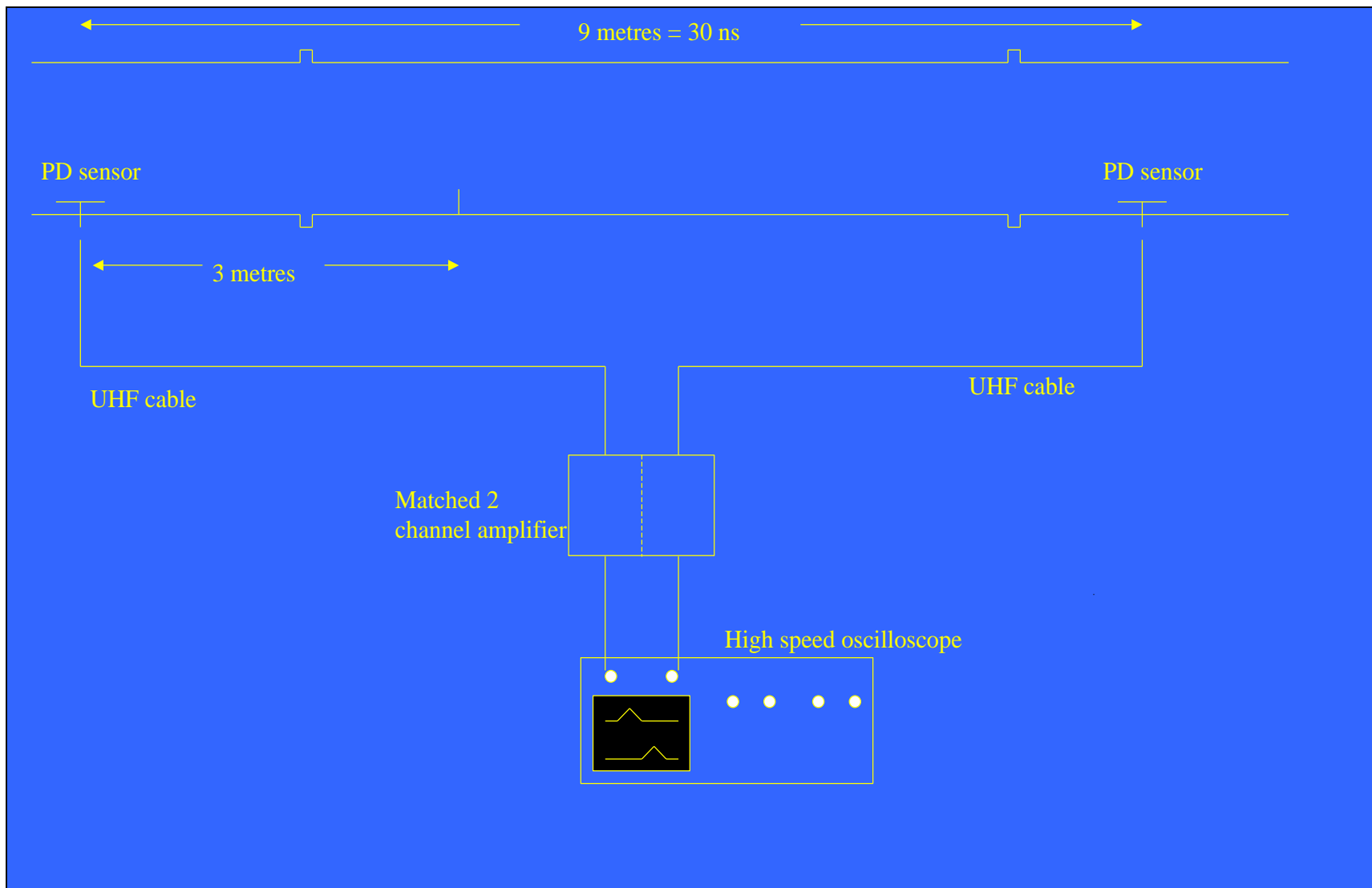
Time difference = 0 ns

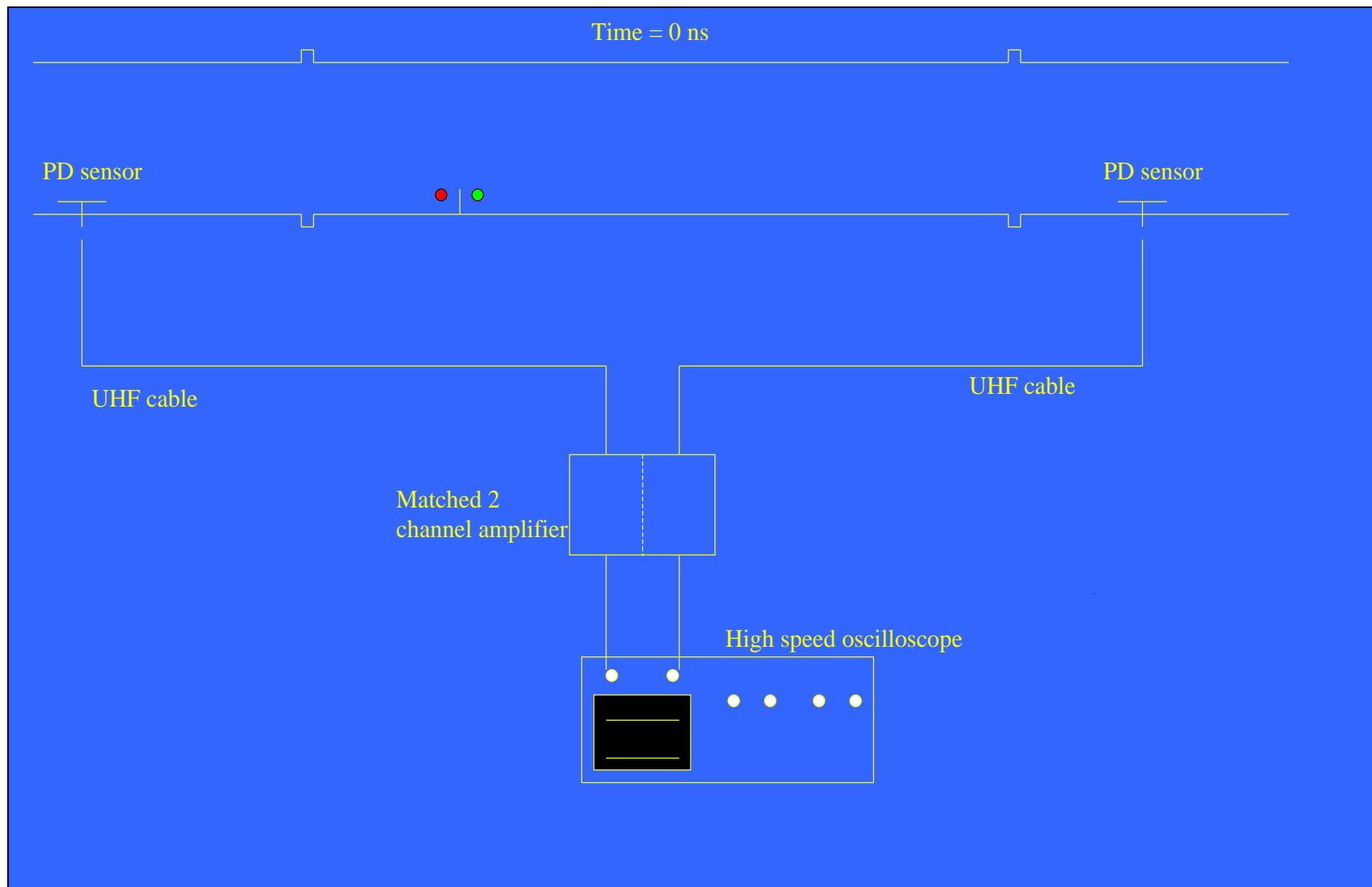
$$d = (D - 0.3t) / 2$$

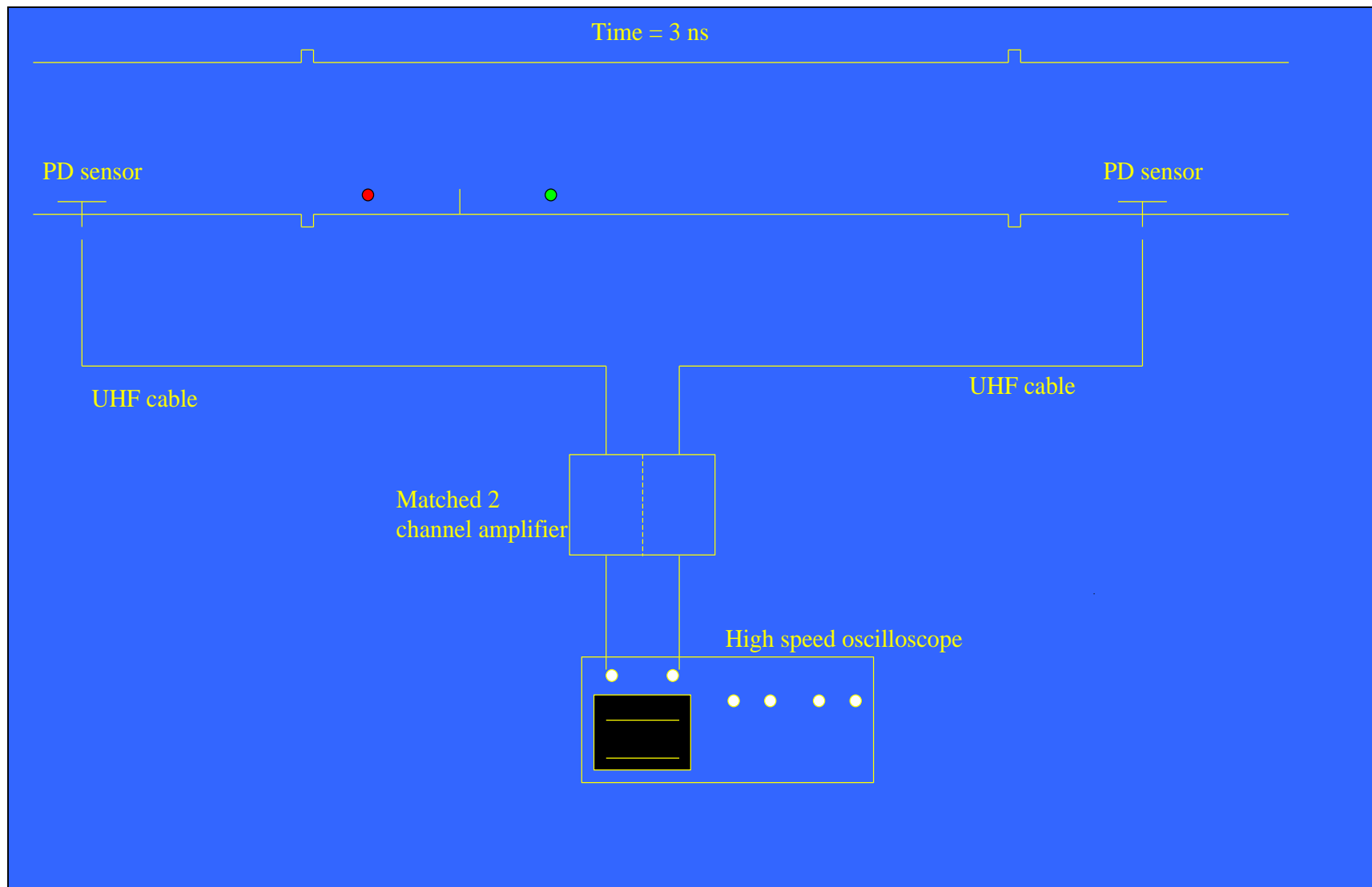
where D is the distance between couplers (following path of the busbar)
 t is the time difference in nanoseconds
 d is the distance from the first coupler

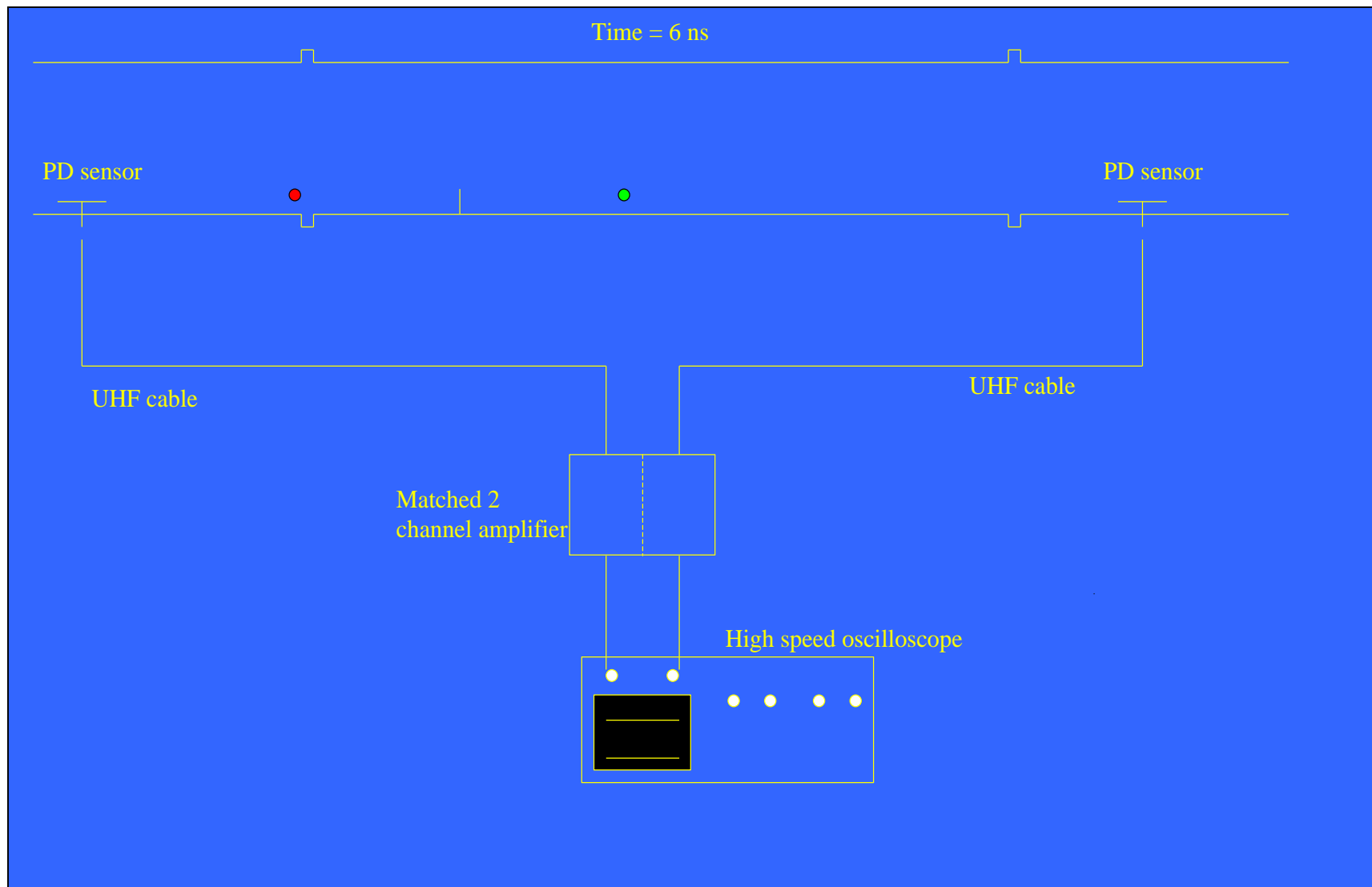
This gives a value of:

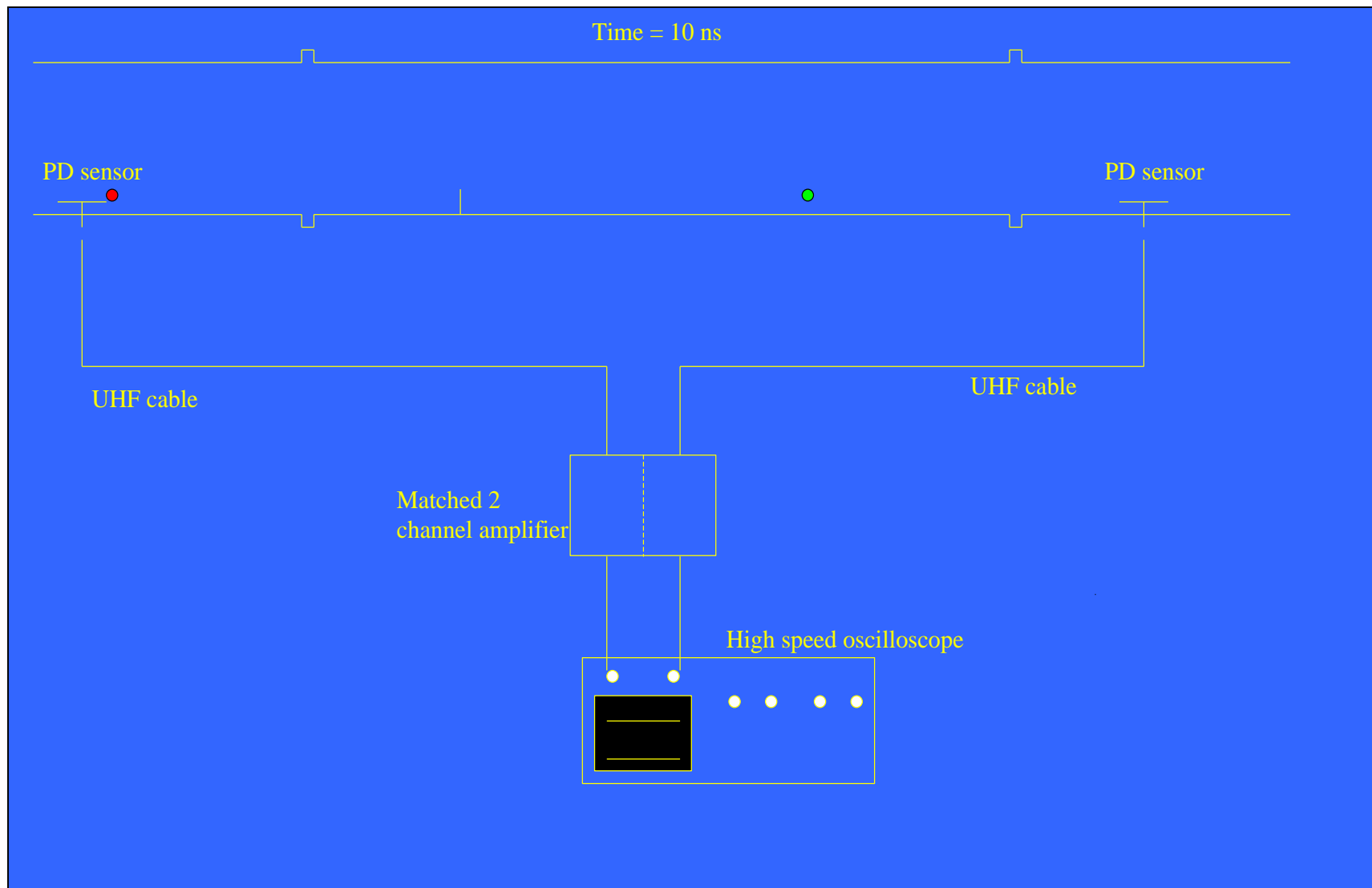
$$d = 4.5\text{m}$$

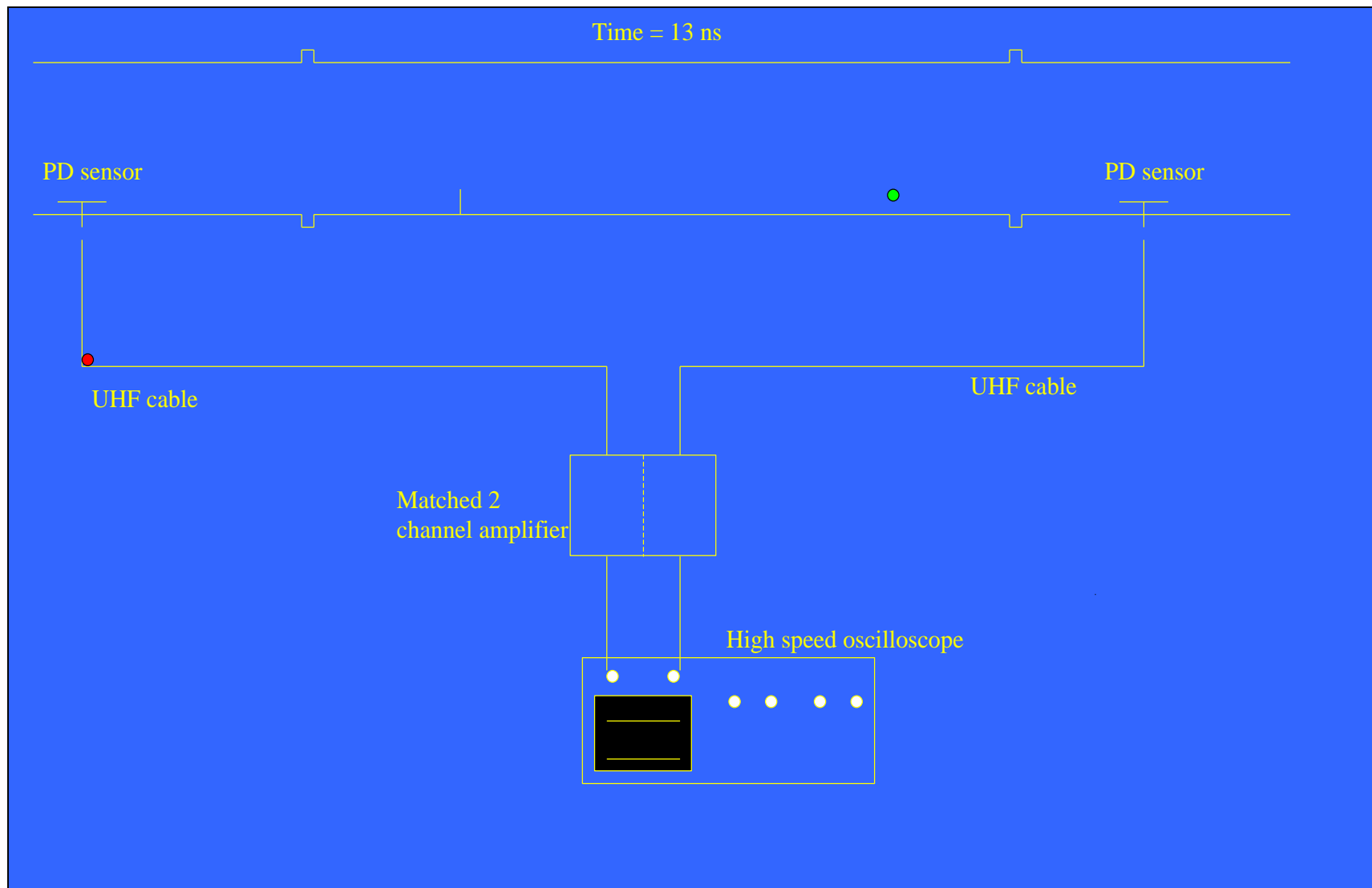


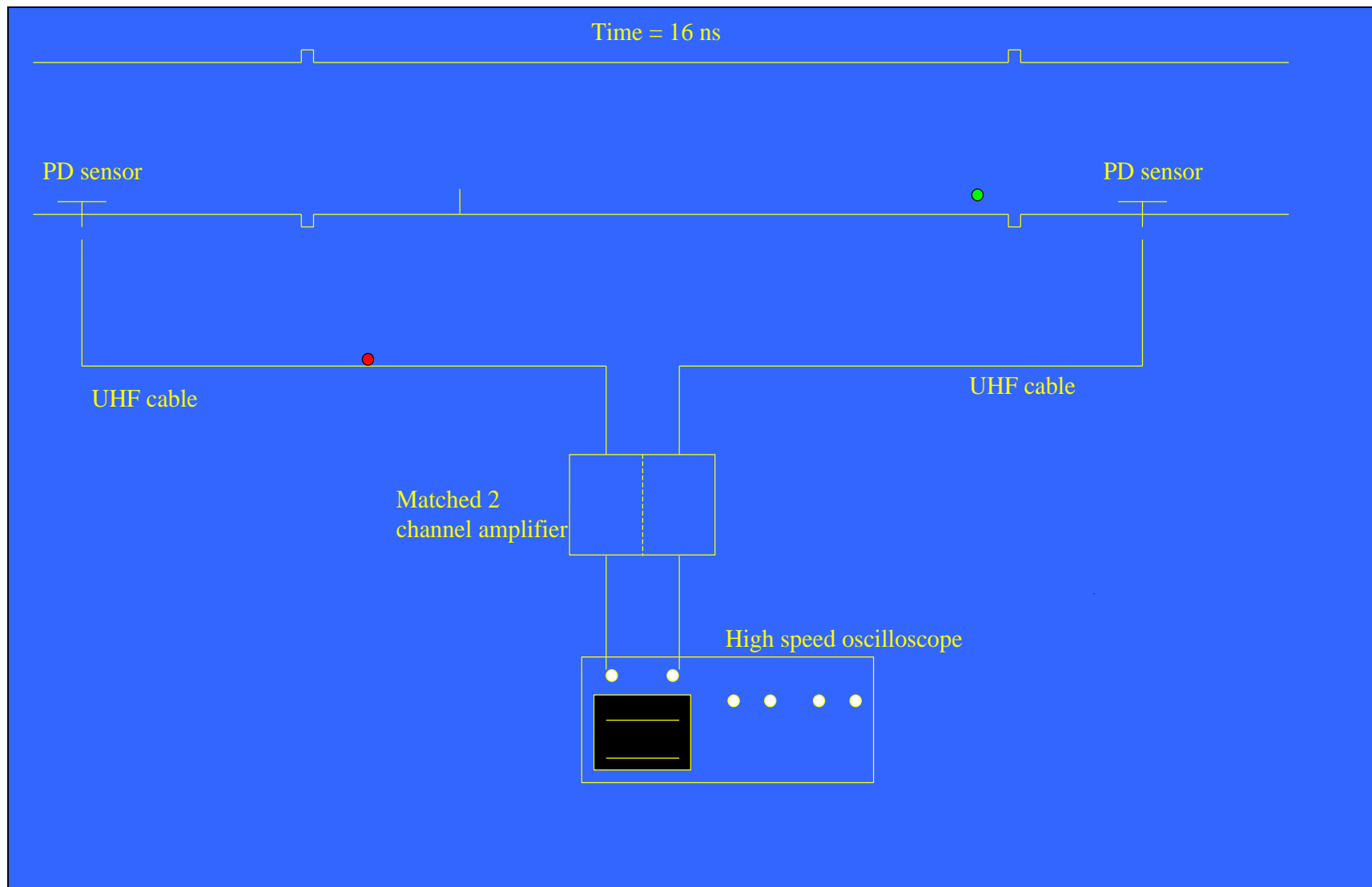


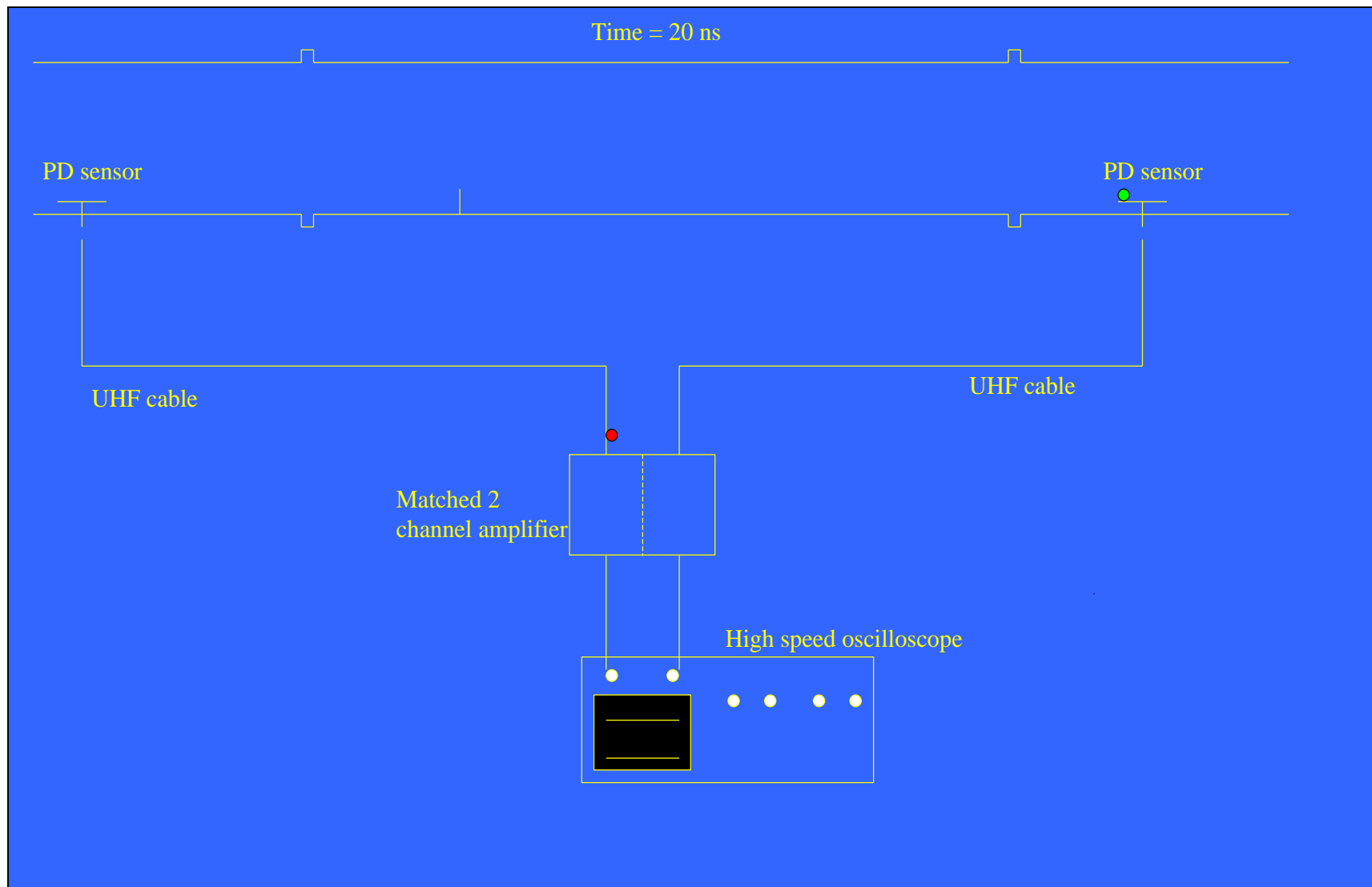


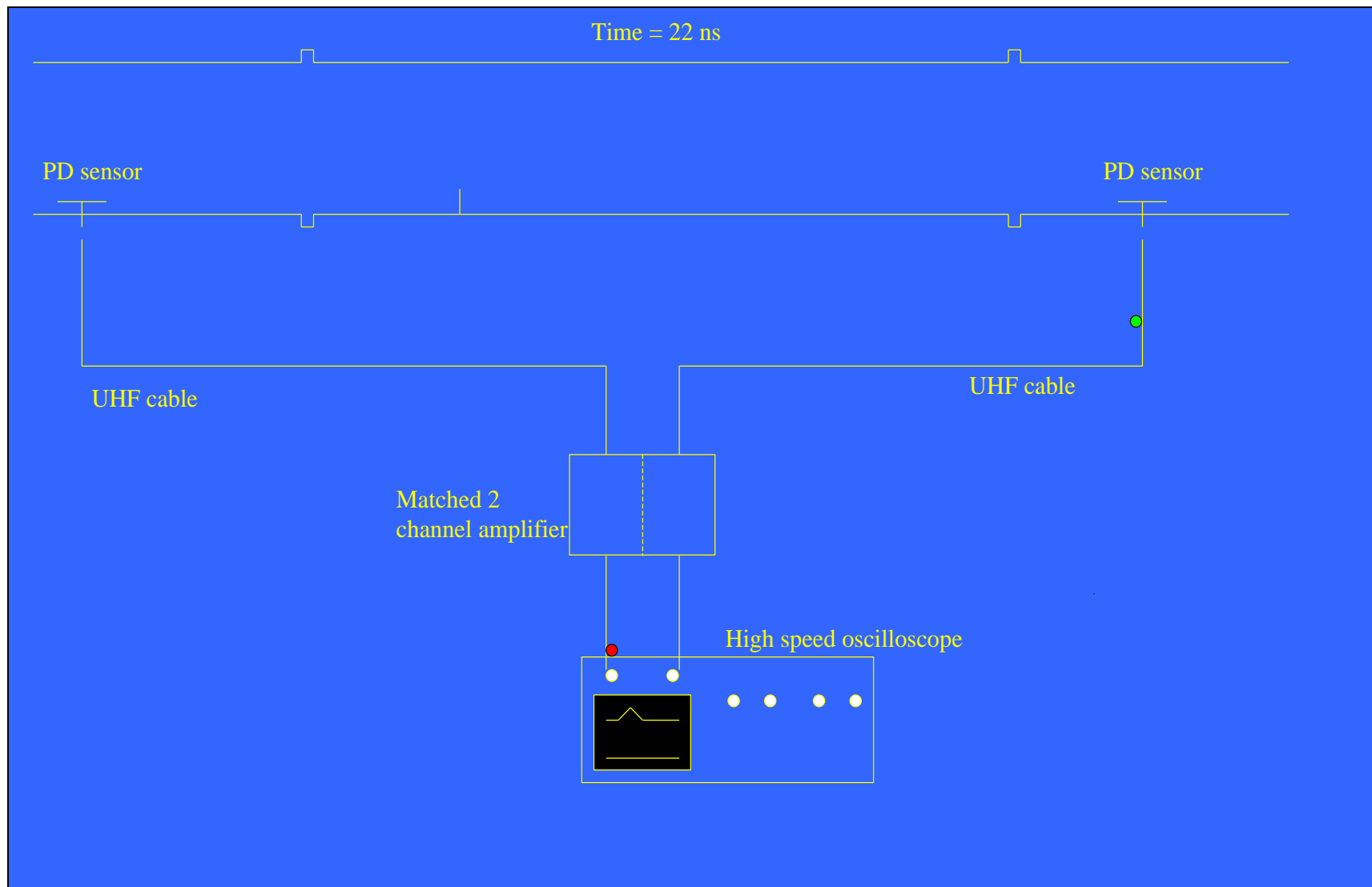


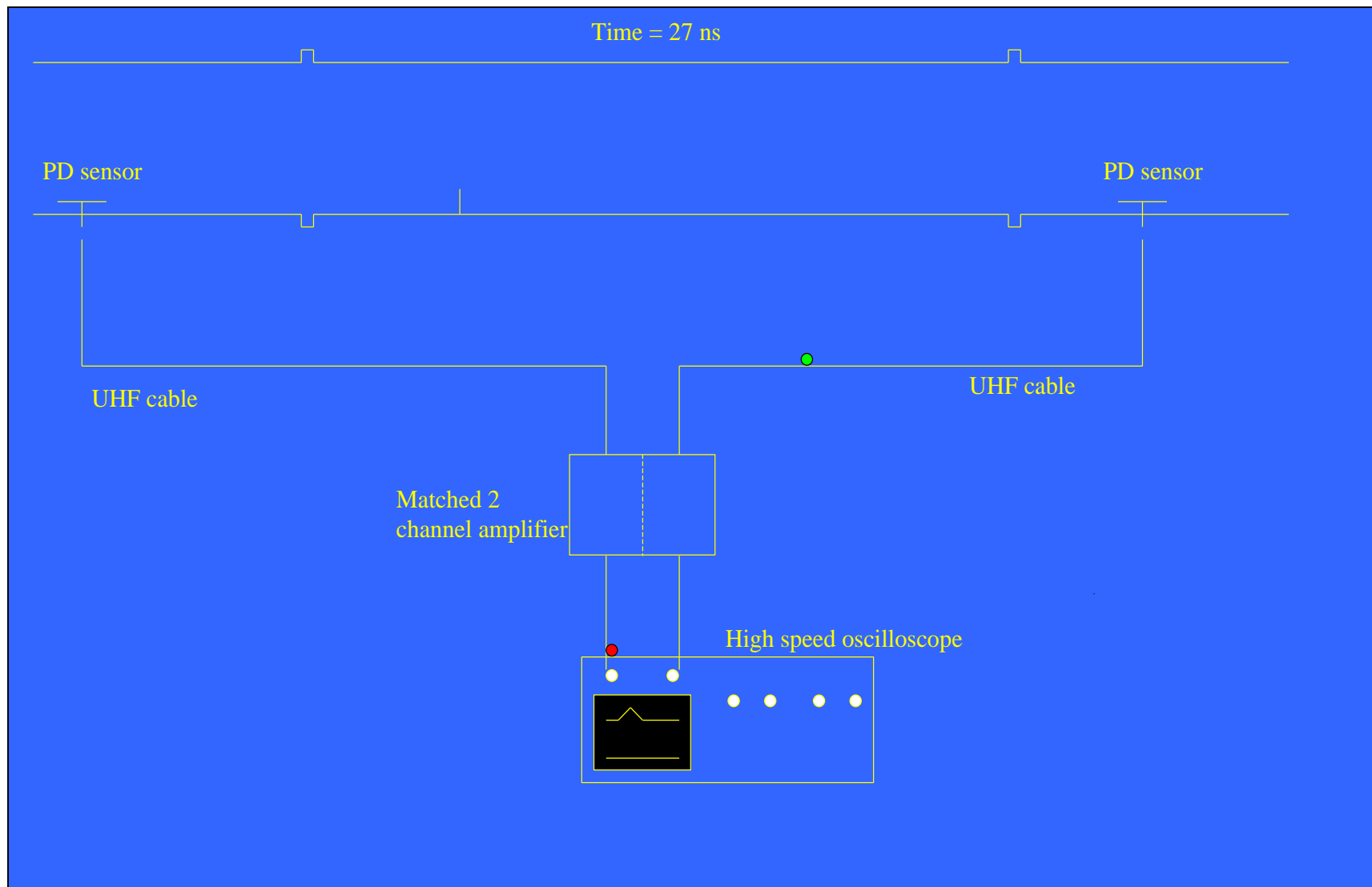


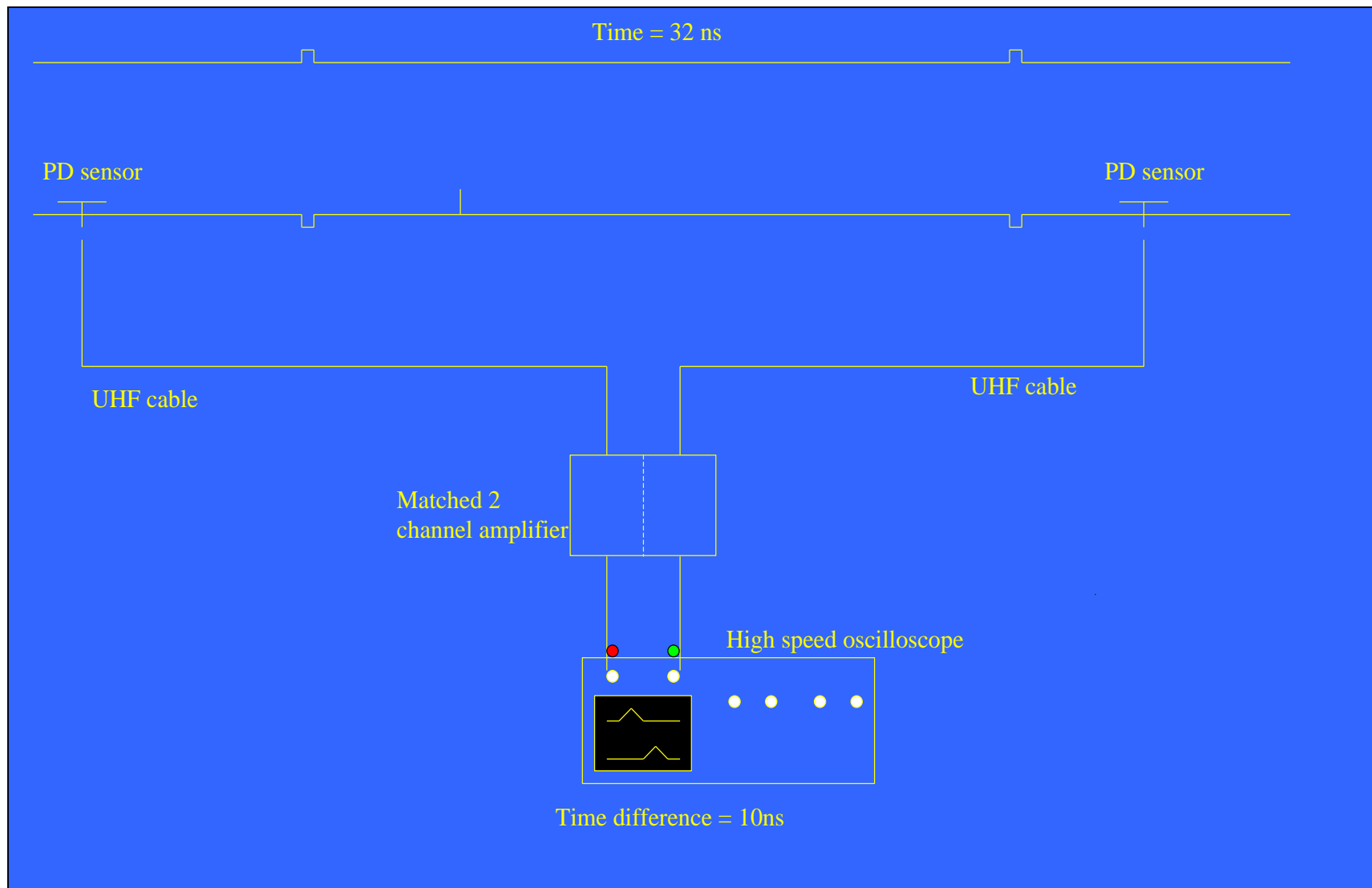












Time difference = 10 ns

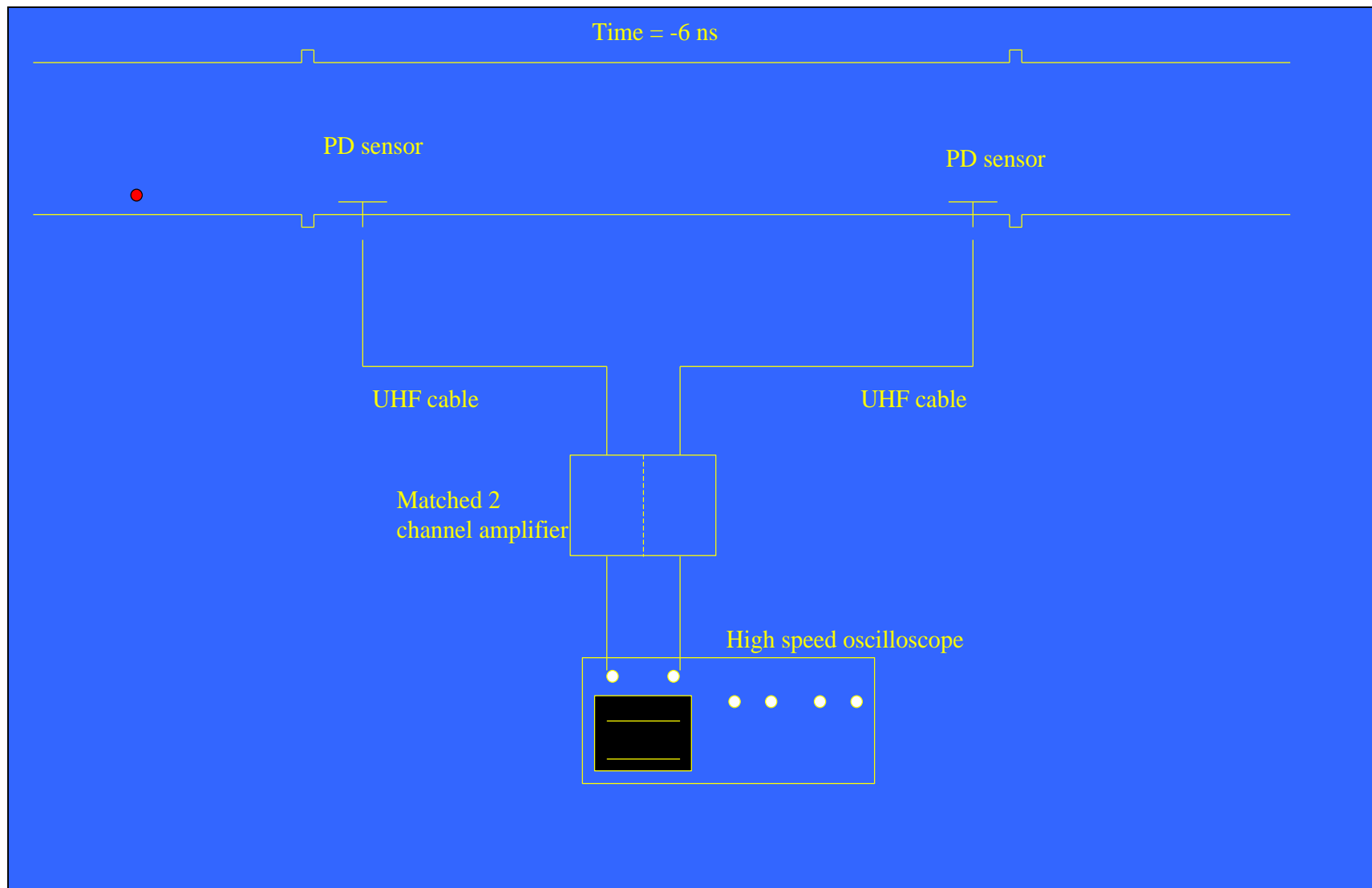
$$d = (D - 0.3t) / 2$$

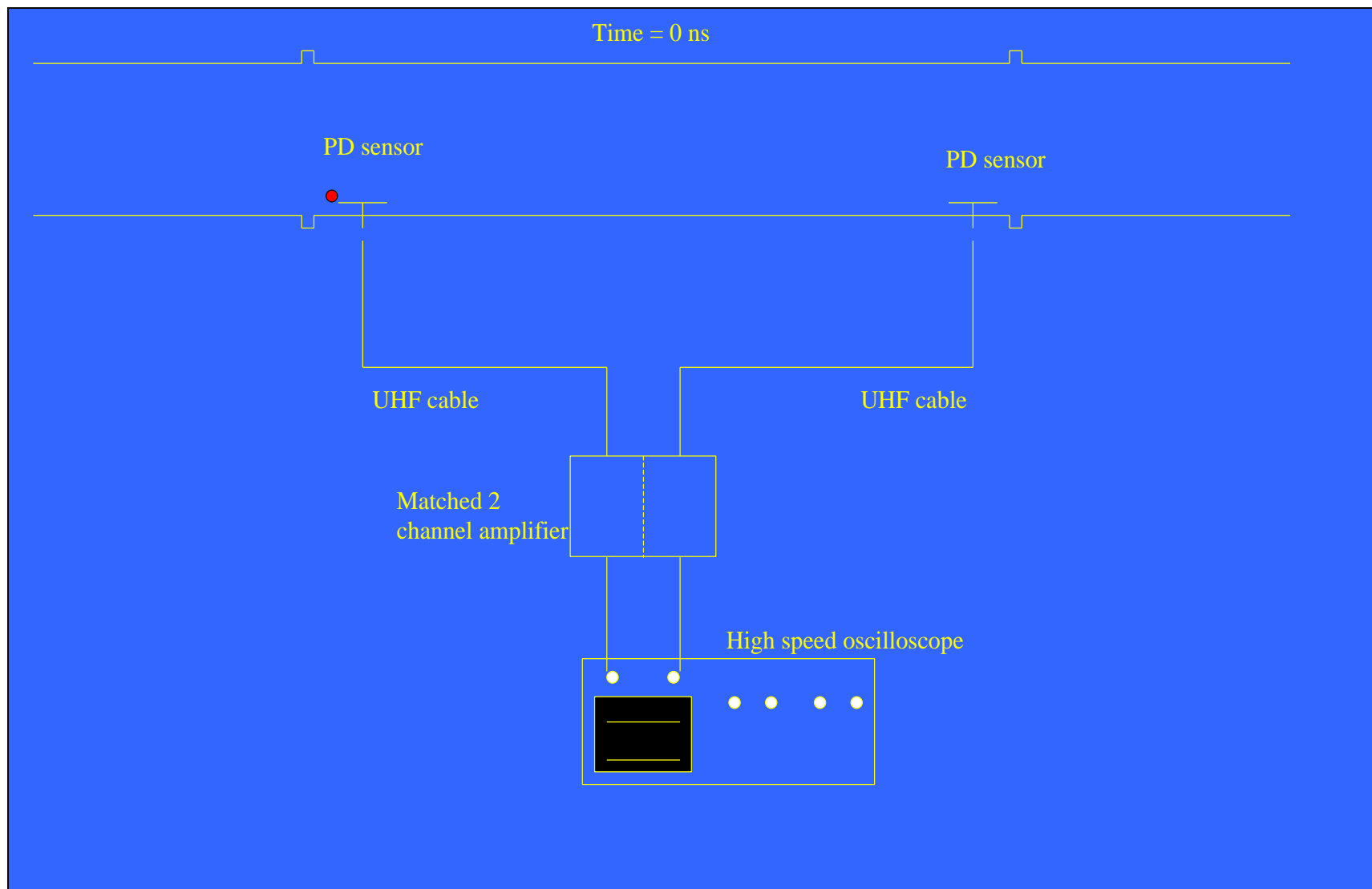
where D is the distance between couplers (following path of the busbar)
 t is the time difference in nanoseconds
 d is the distance from the first coupler

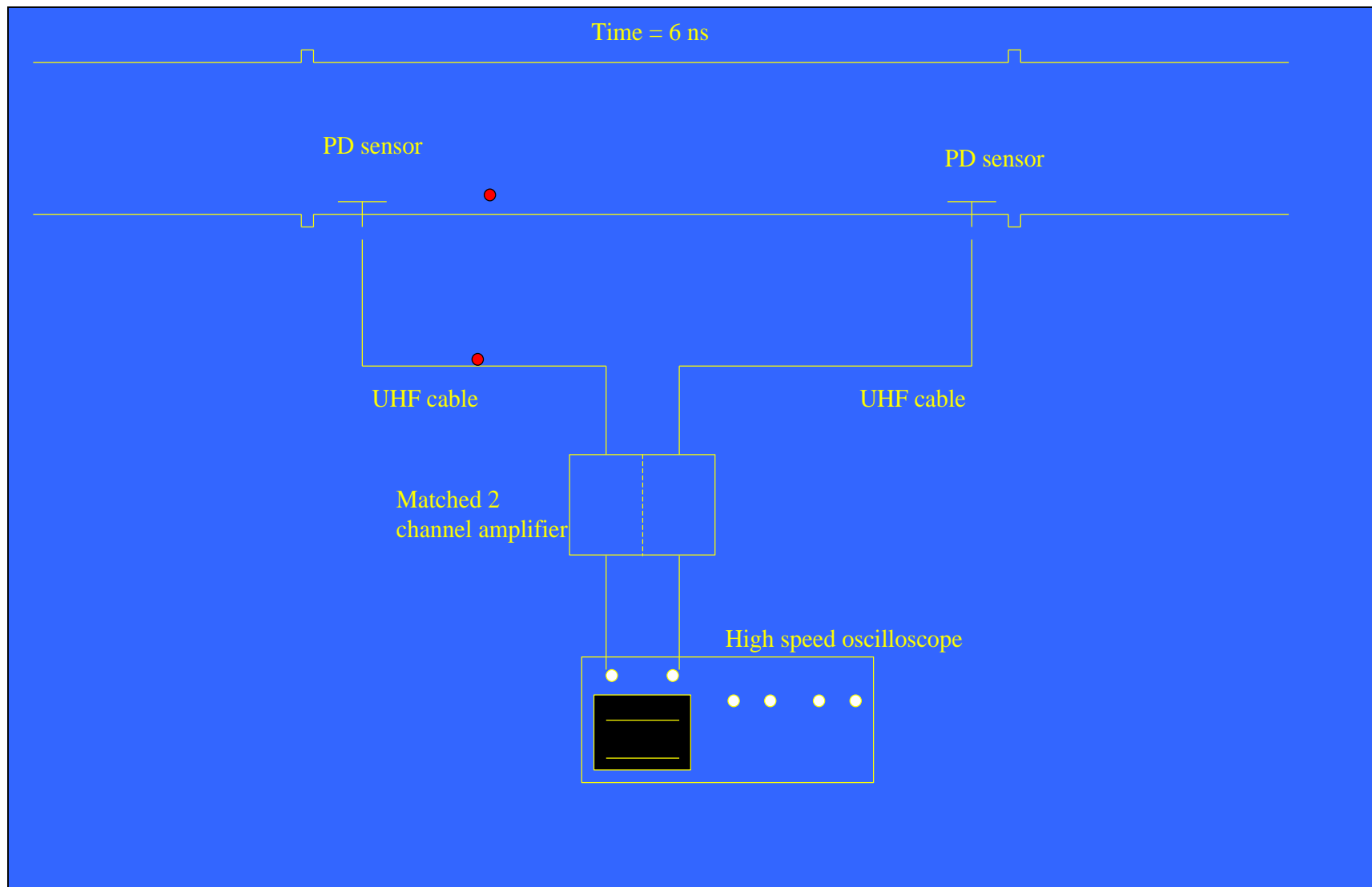
This gives a value of:

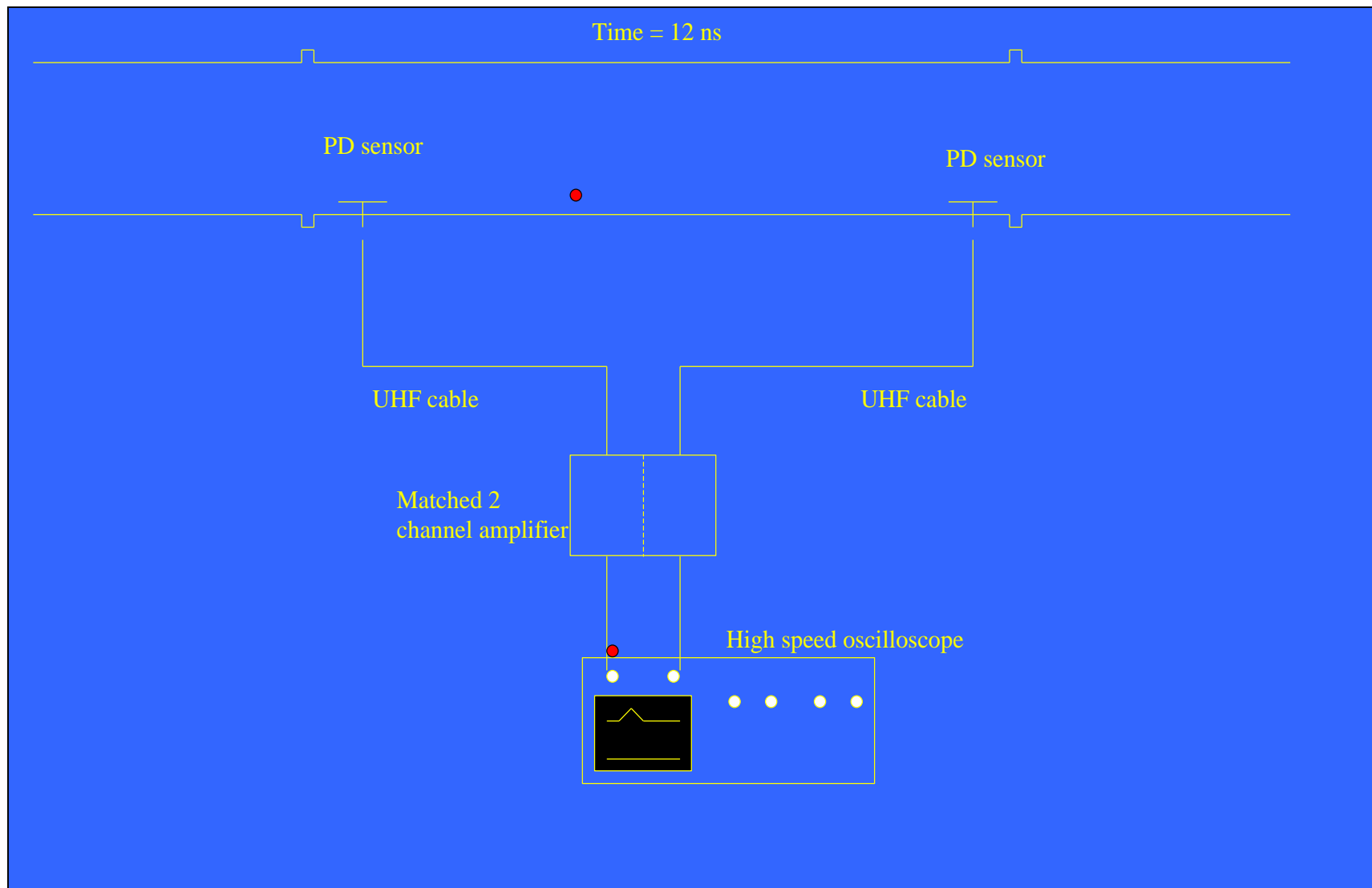
$$d = 3\text{m (from red/first coupler)}$$

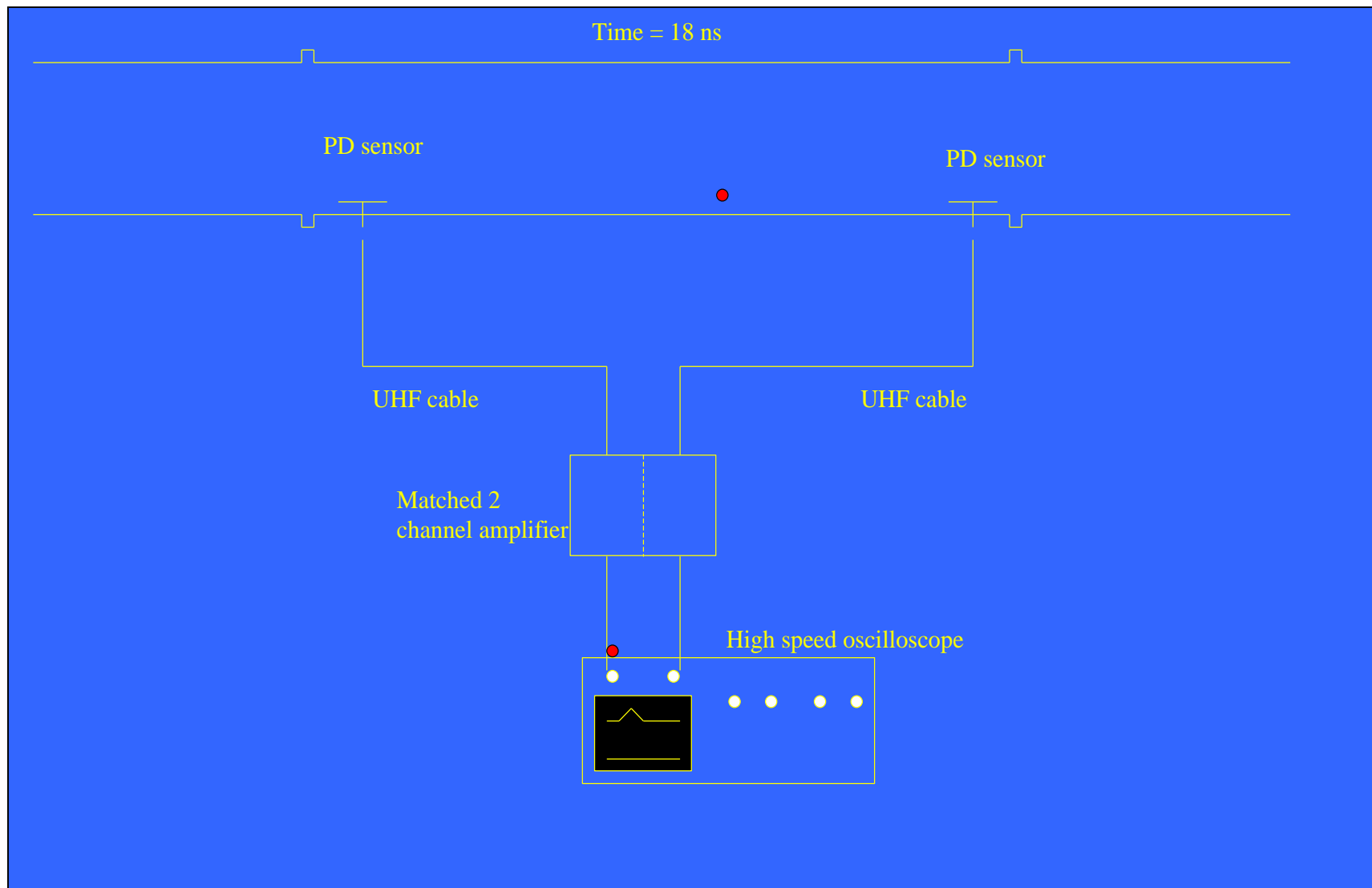
Defects outside of the coupler

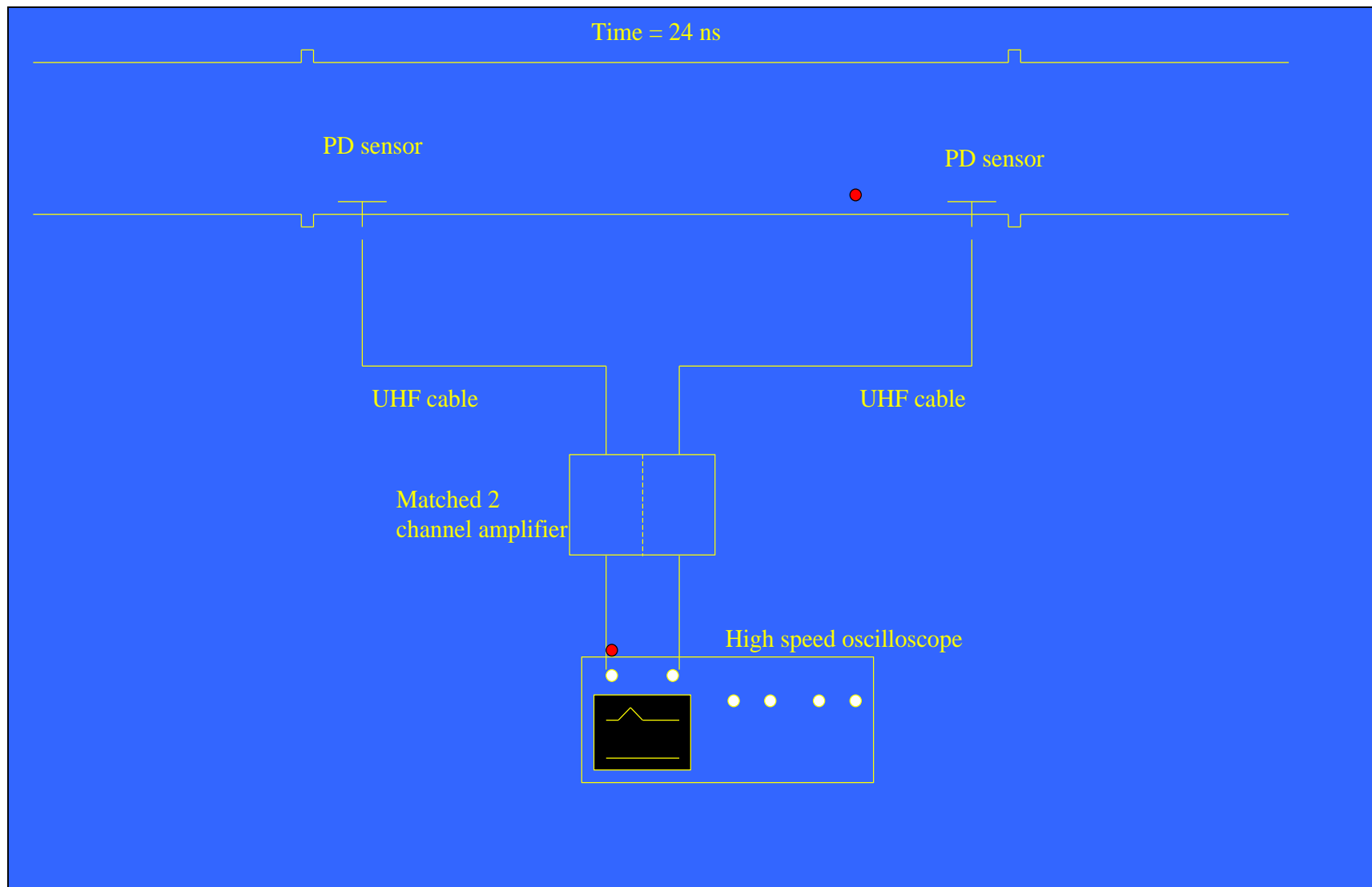


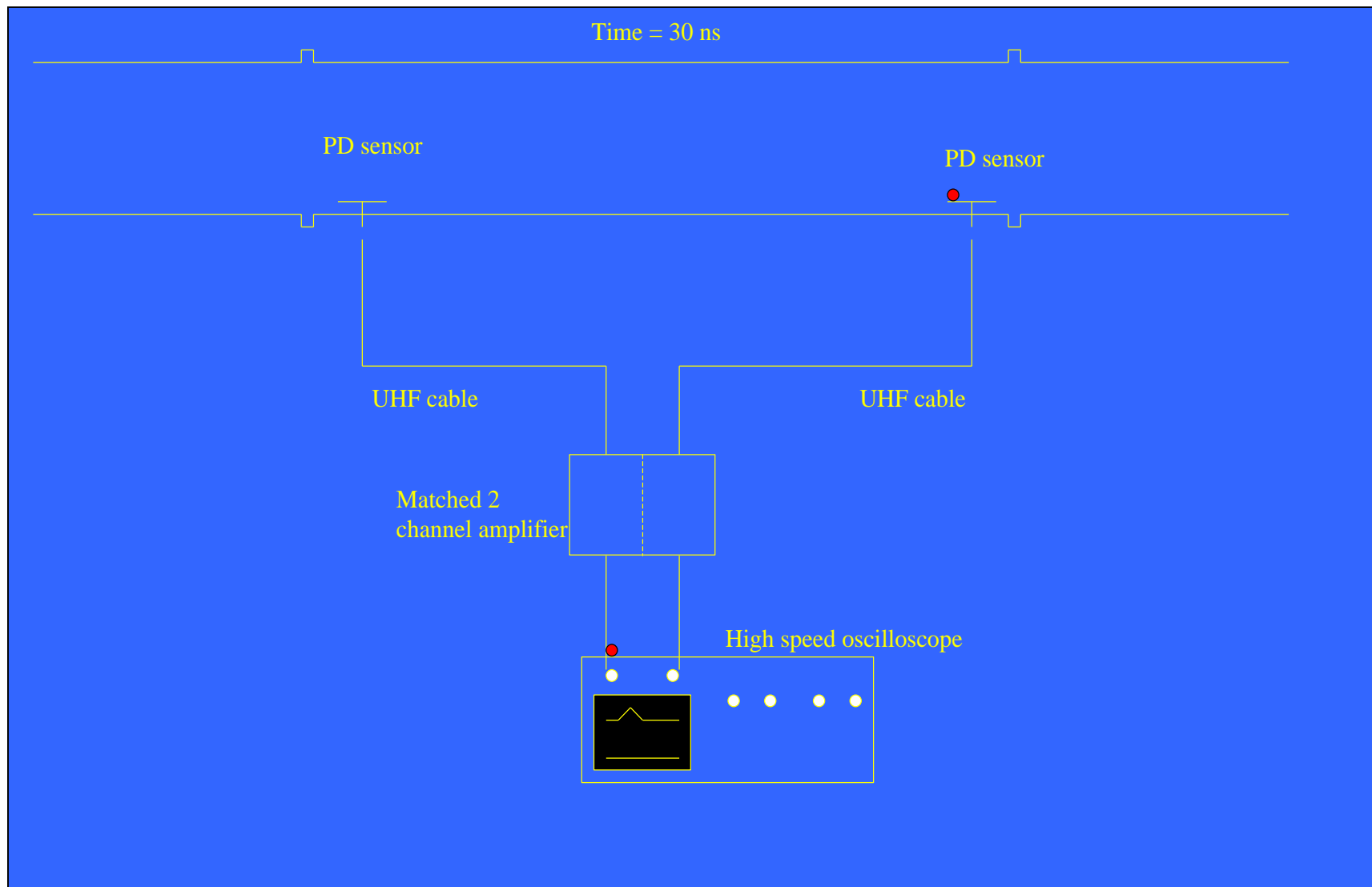


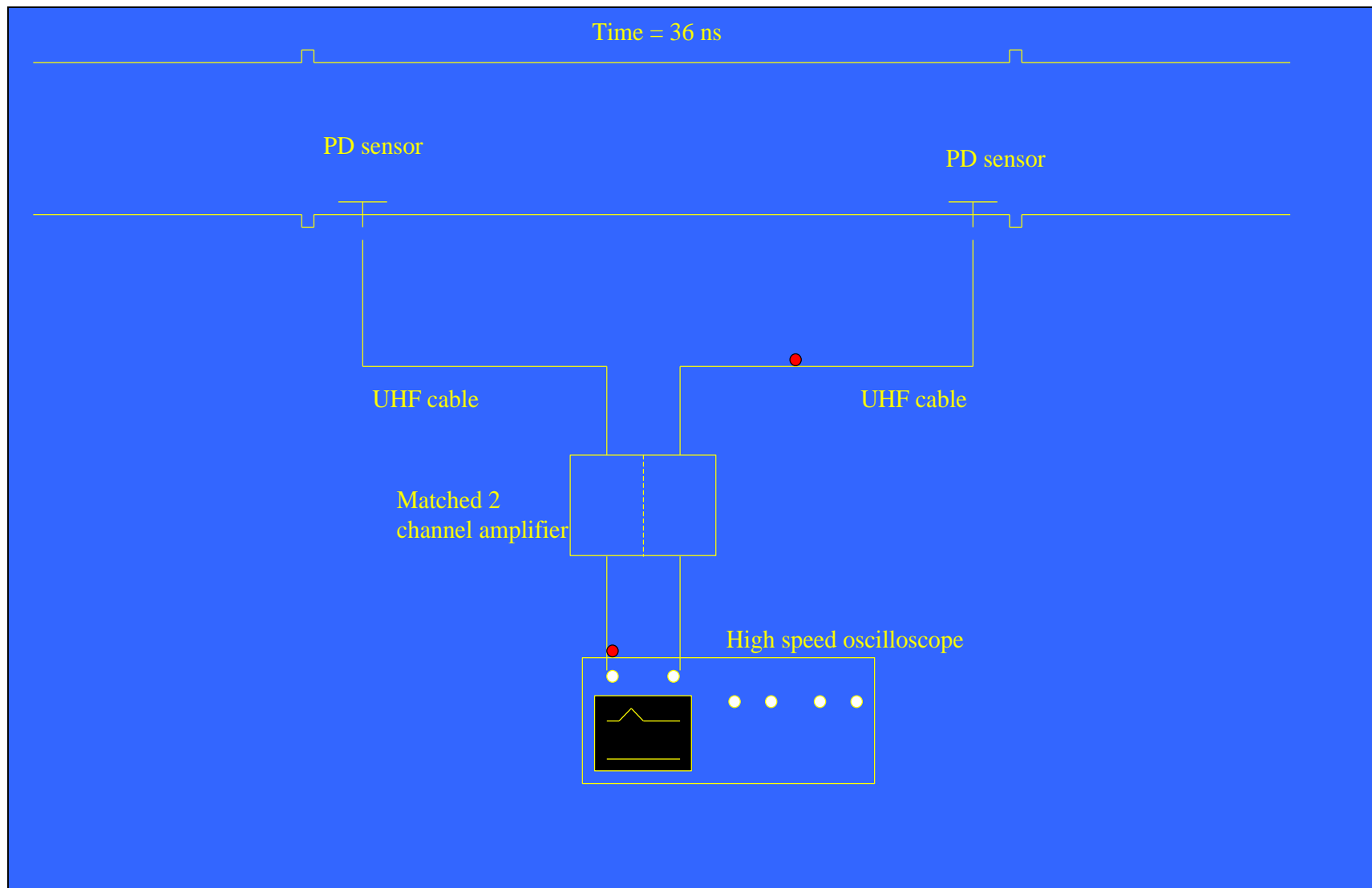


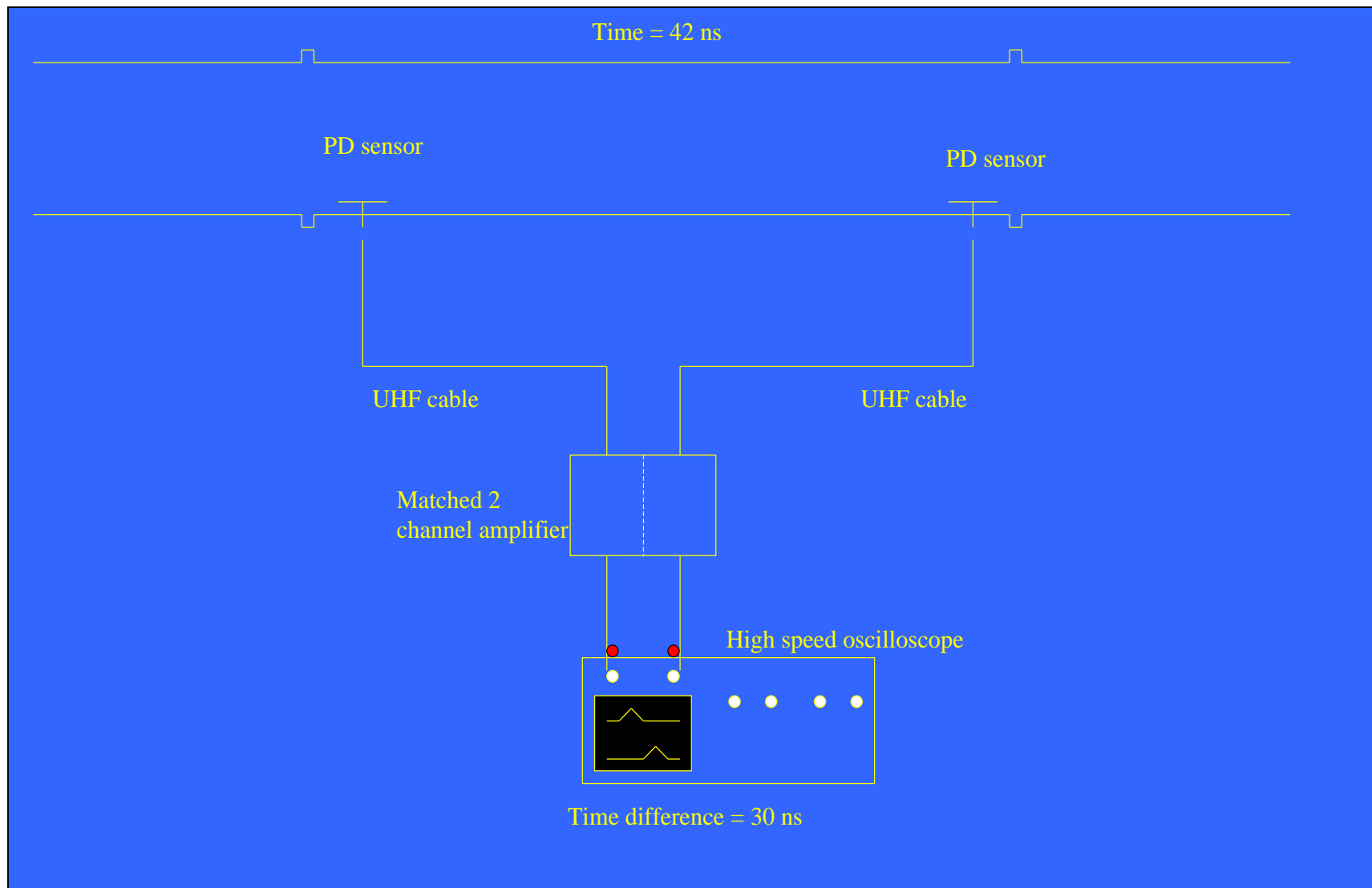


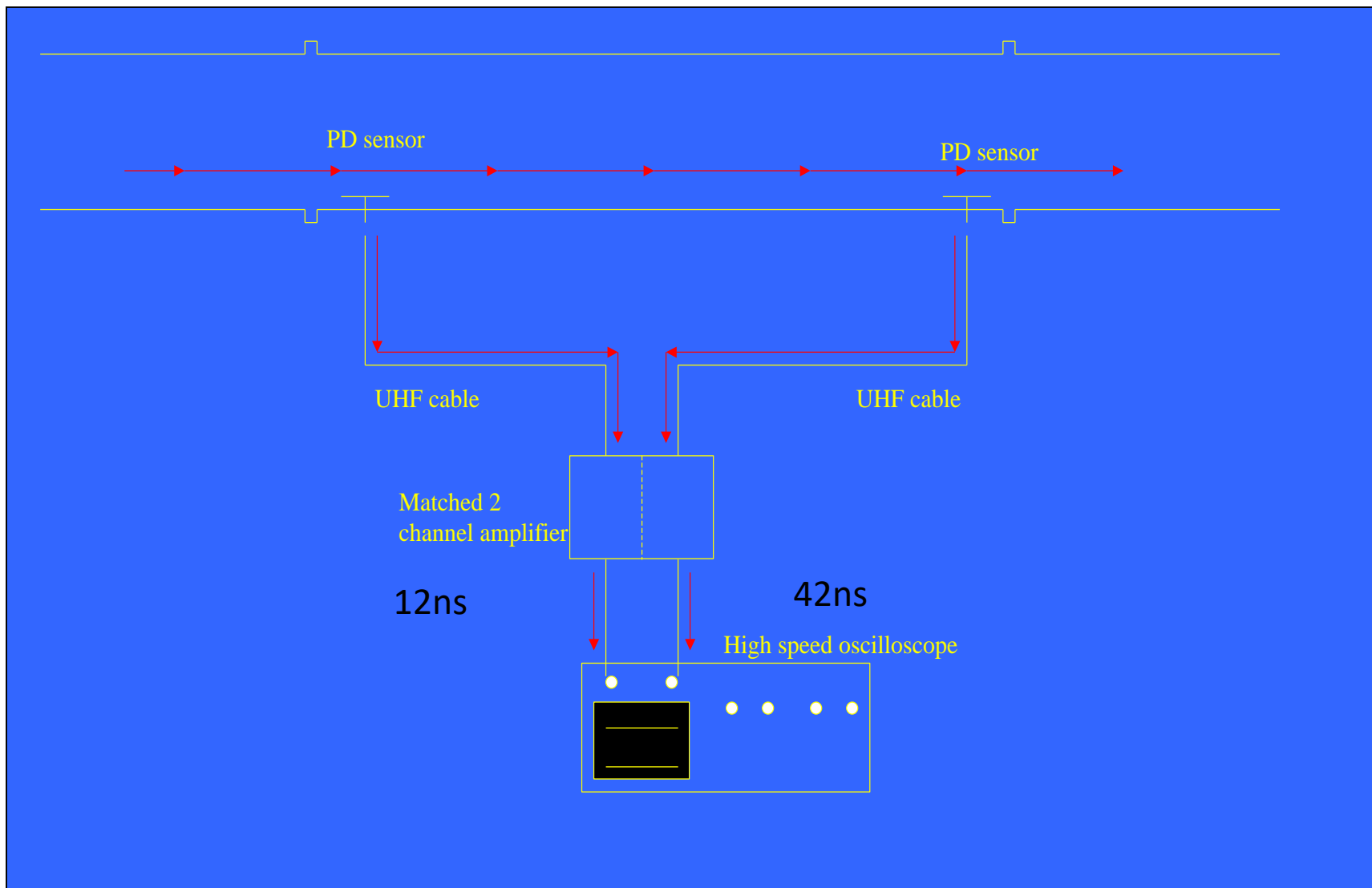












Time difference = 30 ns

$$d = (D - 0.3t) / 2$$

where D is the distance between couplers (following path of the busbar)
 t is the time difference in nanoseconds
 d is the distance from the first coupler

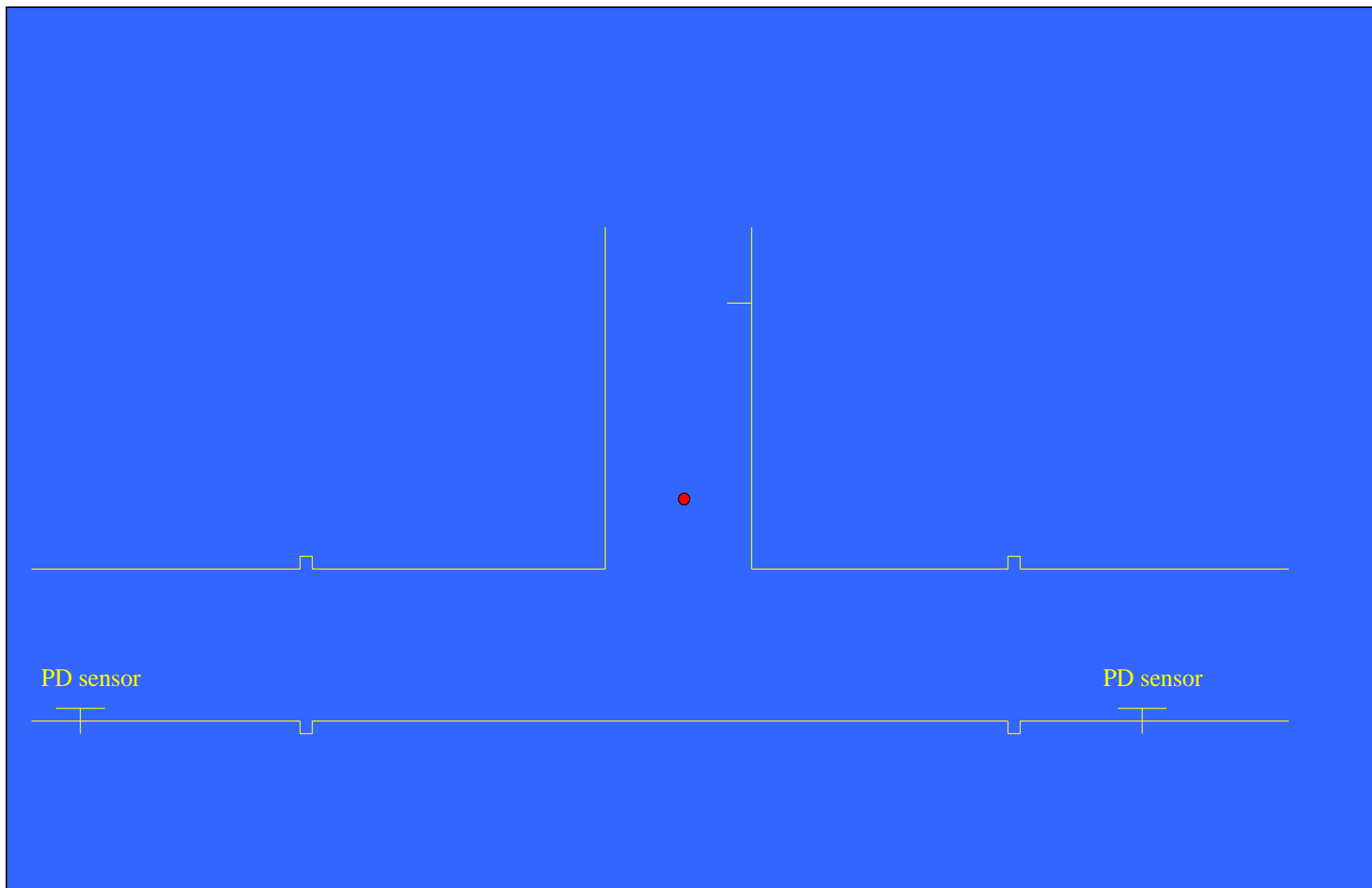
This gives a value of:

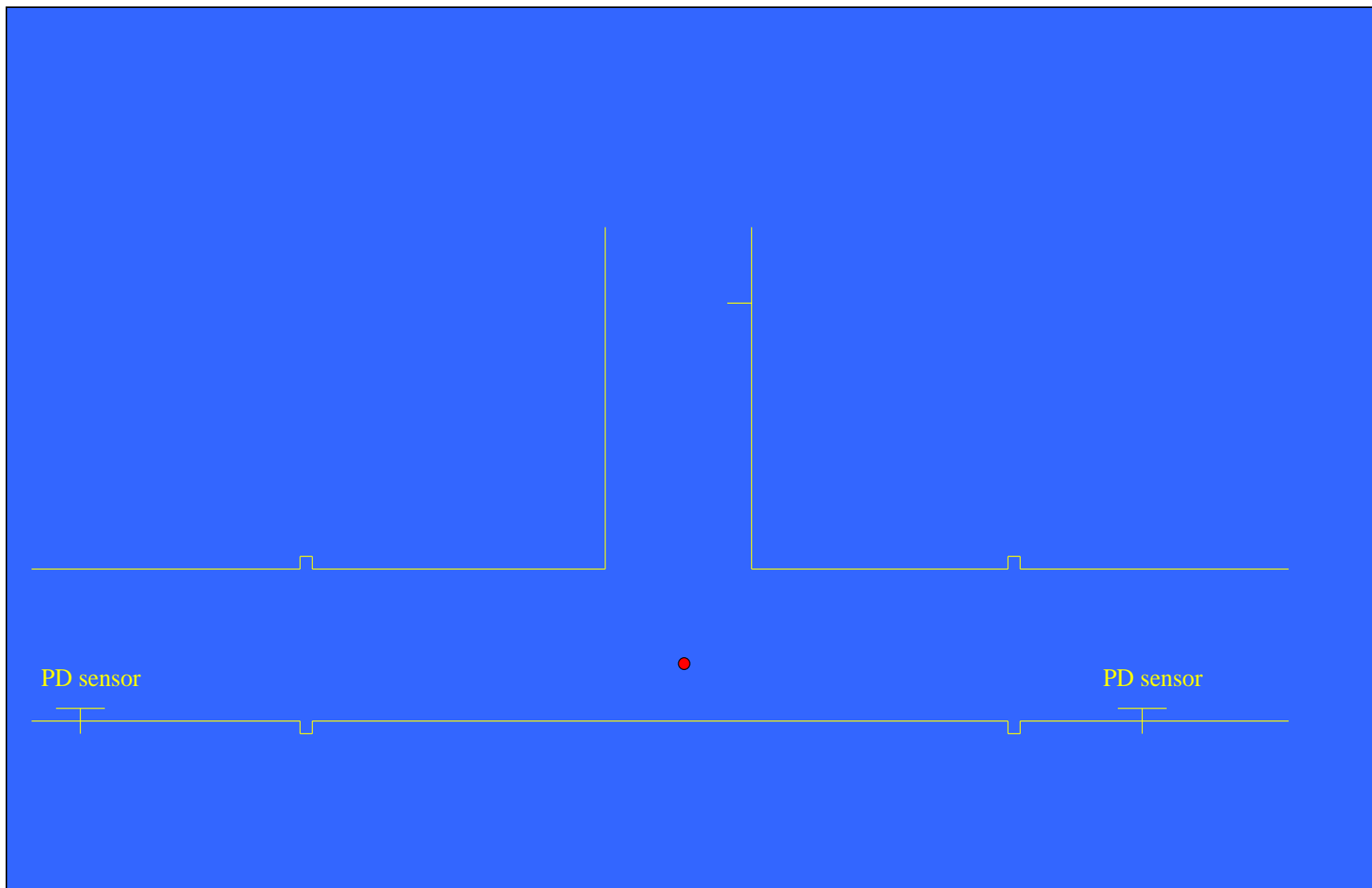
$$d = 0\text{m} \text{ (from red/first coupler)}$$

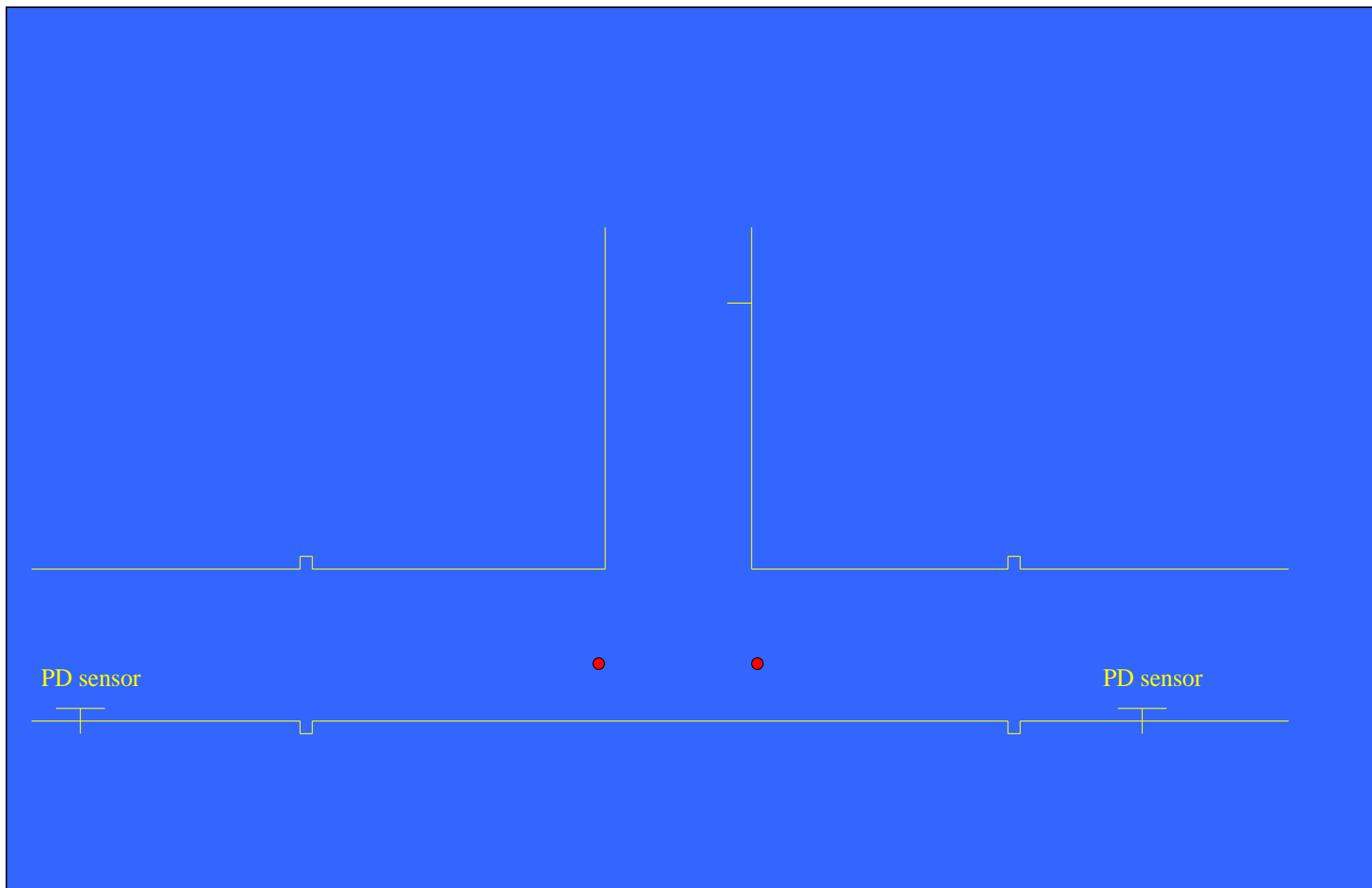
Conclusion

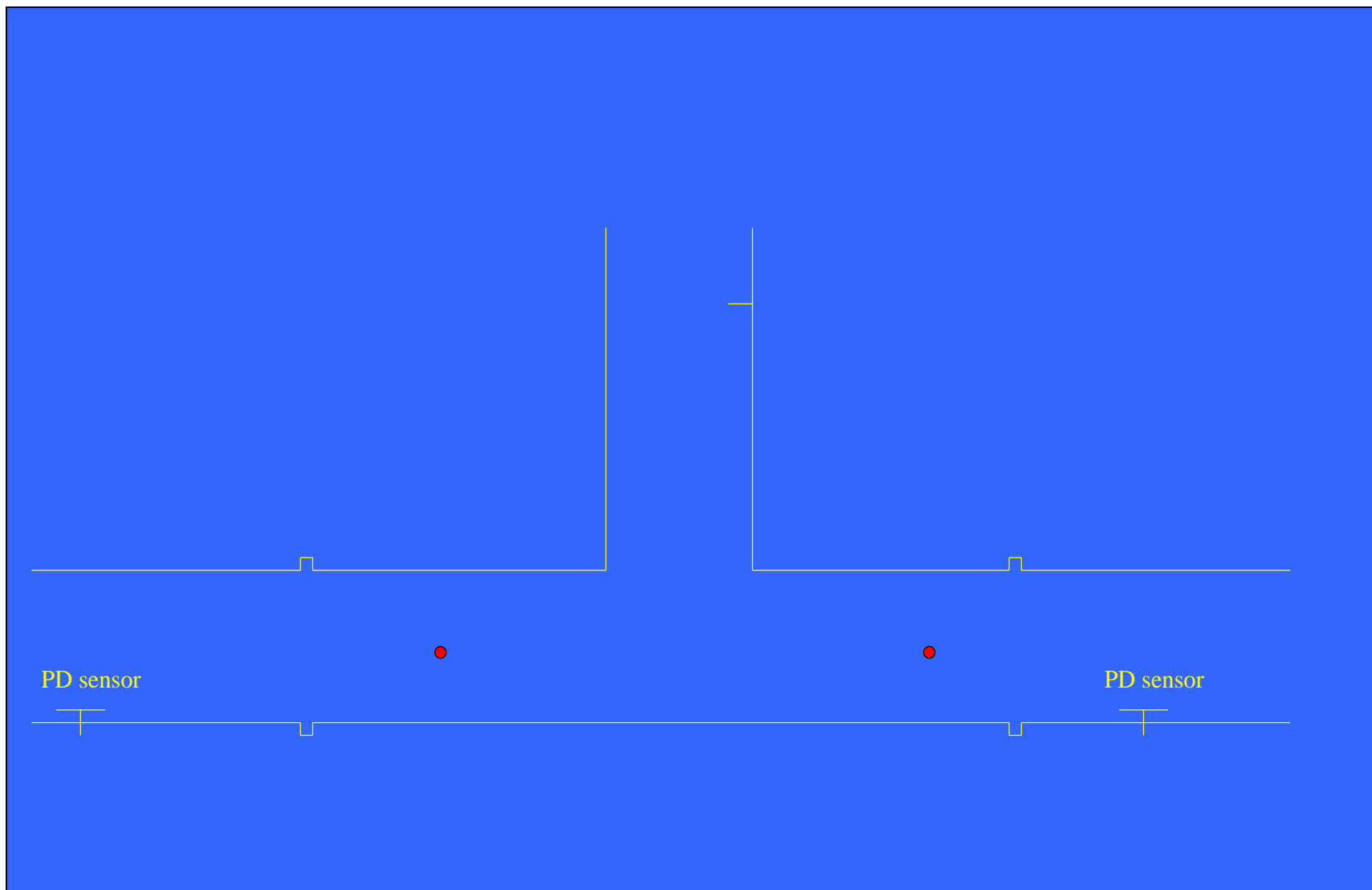
The result will always be at the coupler
even if it is from outside of the two
measurement points

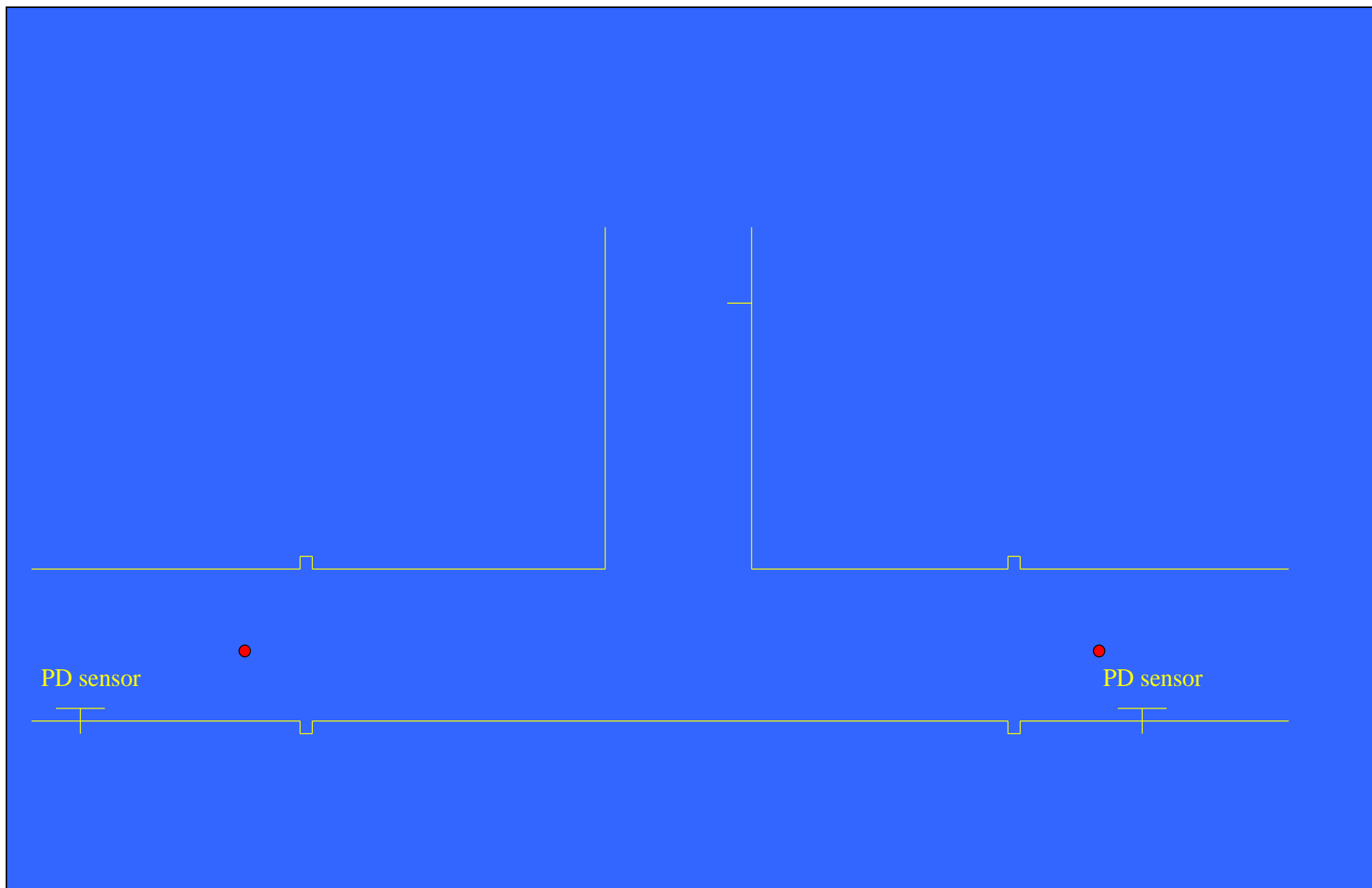
Defects from a T-junction

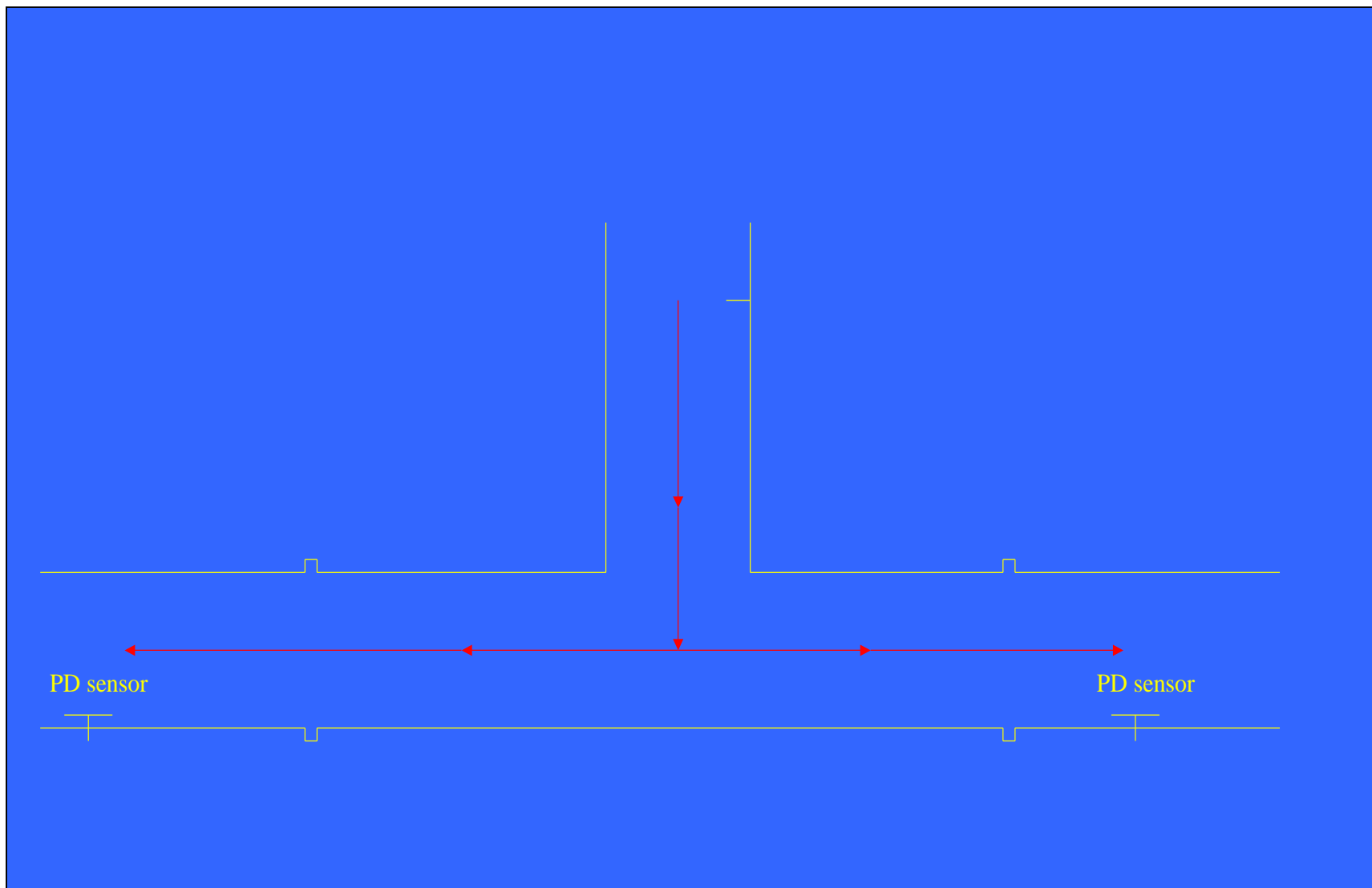












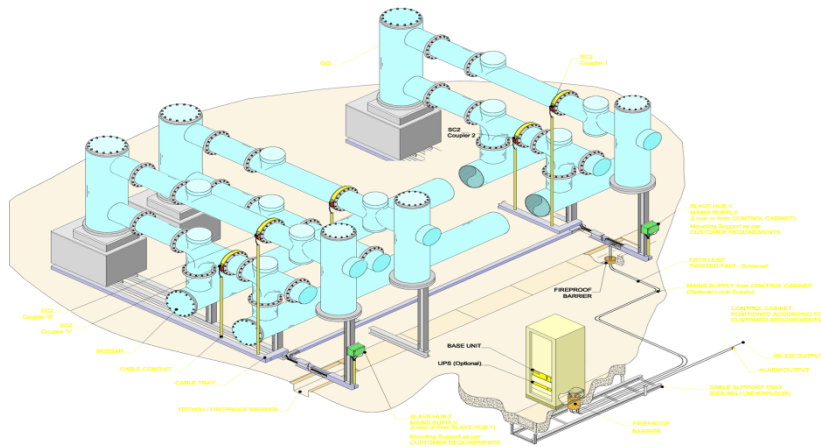
Conclusion

The result will always be at the T-junction regardless of how far along the T point the defect is

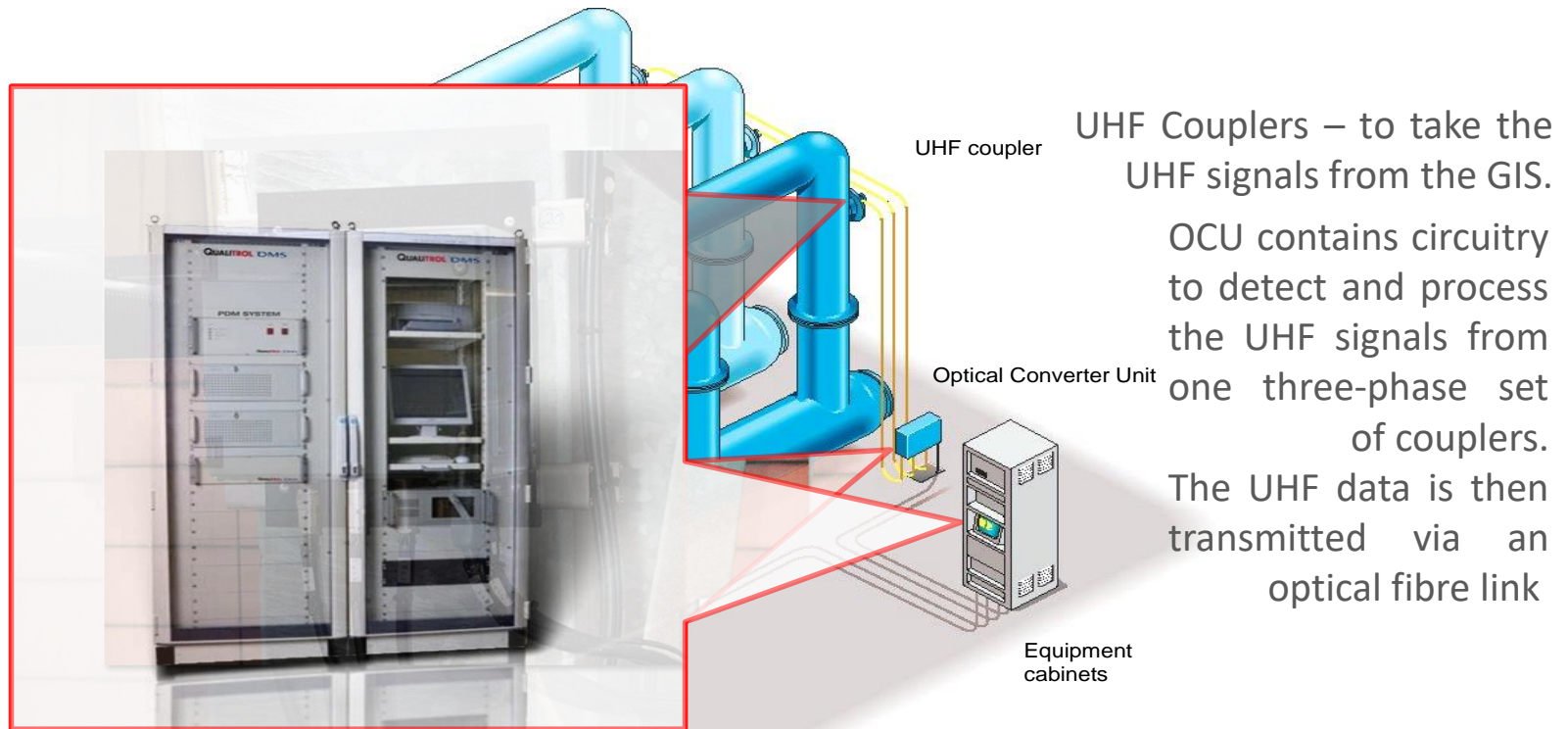


Questions?

Continuous PD monitoring For Gas Insulated Switchgears GIS (Fixed Unit)



General Arrangement of PDM System



The central data handling, processing, storage and display are carried out within equipment cabinets located in the relay room

Continuous monitoring



ITAIPU GIS, Brazil

Continuous monitoring



Continuous monitoring



2 x 210 Sensor PDM systems in ITAIPU, Brazil

Reference List (1992-2010)

QUALITROL
Defining Reliability

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Email: info@qualitrolcorp.com www.qualitrolcorp.com

PDMG-R SALES REFERENCE LIST

Year	Customer	Country	Couplers	Voltage, kV
2002	Itaipu	Brazil	12	500
2002	KEPCO	Paraguay	27	500
2002	KEPCO	Korea	54	345
2002	NGC	Korea	51	345
2002	NGC	UK	138	345/154
2002	SCE	Korea	27	400
2002	Senoko Power	UK	33	400
2002	Siemens	USA	120	220
2003	SP PowerGrid	Singapore	93	275-400
2003	KEPCO	Germany	12	230
2003	NGC	Singapore	69	765
2003	SEWA	Korea	114	400
2004	TNB	UK	135	400
2004	Areva	Malaysia	231	275/132
2004	CLP Power	Hong Kong	120	400
2004	DEWA	Dubai, UAE	36	400
2004	KEPCO	Korea	48	345
2004	KEPCO	Korea	24	345
2004	KEPCO	Korea	81	345
2004	NGC	UK	48	400
2004	SP PowerGrid	Singapore	87	230

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Email: info@qualitrolcorp.com www.qualitrolcorp.com

PDMG-R SALES REFERENCE LIST

Country	Couplers	Voltage, kV
18	78	400
102	400	
36	400	
66	400	
48	400	
120	500/220	
93	400	
36	400	
9	400	
27	154	
18	345	
3	345	
27	345	
9	345	
39	345	
69	345	
36	345/154	
45	275/132	
96	500	
102	230	
87	400	
78	400	
12	400	
90	550	
9	230	
	400	

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